

SDS 2022



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M FireBarrierTM Sealant IC 15 WB+

Product Identification Numbers

42-0016-4768-6, 42-0016-4769-4, 42-0016-4770-2, 98-0400-5509-1, 98-0400-5510-9, 98-0400-5511-7, 98-0400-5512-5, 98-0400-5630-5

1.2. Recommended use and restrictions on use

Recommended use Fire Barrier Sealant.

1.3. Supplier's details	
MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number 1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B. Carcinogenicity: Category 1A.

2.2. Label elements Signal word Danger

Symbols Health Hazard |

Pictograms



Hazard Statements Causes eye irritation. May cause cancer.

Precautionary Statements General: Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Calcium Carbonate	1317-65-3	30 - 60 Trade Secret *
Water	7732-18-5	10 - 30 Trade Secret *
Polymer NJTS Reg. No. 04499600-7314	Trade Secret*	10 - 30 Trade Secret *
Sodium Silicate	1344-09-8	3 - 7 Trade Secret *
ZIinc Borate 2335	138265-88-0	3 - 7 Trade Secret *
Fiberglass	65997-17-3	0.5 - 1.5 Trade Secret *
Quartz Silica	14808-60-7	< 0.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>			
Carbon monoxide			
Carbon dioxide			

<u>Condition</u> During Combustion During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Calcium Carbonate	1317-65-3	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable	A2: Suspected human
			fraction):0.025 mg/m3	carcin.
Quartz Silica	14808-60-7	OSHA	TWA concentration(as total	
			dust):0.3 mg/m3;TWA	
			concentration(respirable):0.1	
			mg/m3(2.4 millions of	
			particles/cu. ft.)	
Fiberglass	65997-17-3	Manufacturer	TWA(as dust):10 mg/m3	
		determined		

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

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Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Light yellow viscous paste with a mild odor
Odor threshold	No Data Available
Melting point	No Data Available
Boiling Point	Not Applicable
Flash Point	Flash point $> 93 \text{ °C} (200 \text{ °F})$
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Specific Gravity	1.4 [<i>Ref Std:</i> WATER=1]
Solubility in Water	Moderate
Solubility- non-water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Volatile Organic Compounds	< 2 g/l
VOC Less H2O & Exempt Solvents	< 2 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid None known.

10.5. Incompatible materials None known.

10.6. Hazardous decomposition products

Substance None known. **Condition**

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Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	C.A.S. No.	Class Description	Regulation
Generic: GLASS FILAMENTS	65997-17-3	Anticipated human carcinogen	National Toxicology Program Carcinogens
Generic: GLASS FILAMENTS	65997-17-3	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYS AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-	Rat	LC50 3.0 mg/l
	Dust/Mist		
	(4 hours)		
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Polymer NJTS Reg. No. 04499600-7314	Ingestion	Rat	LD50 > 2,000 mg/kg
Zlinc Borate 2335	Dermal	Rabbit	LD50 > 10,000 mg/kg
Zlinc Borate 2335	Ingestion	Rat	LD50 > 10,000 mg/kg
Sodium Silicate	Dermal	Rabbit	LD50 > 4,640 mg/kg
Sodium Silicate	Ingestion	Rat	LD50 500 mg/kg
Fiberglass	Dermal		LD50 estimated to be $> 5,000 \text{ mg/kg}$
Fiberglass	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be $> 5,000 \text{ mg/kg}$

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Quartz Silica	Ingestion	LD50 estimated to be $> 5,000 \text{ mg/kg}$
ATE a surfactorialitar a stimulate		

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Polymer NJTS Reg. No. 04499600-7314	Rabbit	Minimal irritation
Sodium Silicate	Rabbit	Corrosive
Fiberglass		No significant irritation
Quartz Silica		No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Polymer NJTS Reg. No. 04499600-7314		Mild irritant
Sodium Silicate	Rabbit	Corrosive
Fiberglass		No significant irritation

Skin Sensitization

Name	Species	Value
Sodium Silicate	Mouse	Not sensitizing

Respiratory Sensitization

	Name	Species	Value
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Germ Cell Mutagenicity

Name	Route	Value
Sodium Silicate	In Vitro	Not mutagenic
Sodium Silicate	In vivo	Not mutagenic
Fiberglass	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Fiberglass	Inhalation	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	
Quartz Silica	Inhalation	Human	Carcinogenic
		and	
		animal	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure
					Duration
Calcium Carbonate	Ingestion	Not toxic to development	Rat	NOAEL 625	premating &
				mg/kg/day	during
					gestation
Sodium Silicate	Ingestion	Some positive developmental data exist,	Mouse	NOAEL 200	during
		but the data are not sufficient for		mg/kg/day	gestation
		classification			

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Calcium Carbonate	Inhalation	respiratory system	All data are negative	Rat	NOAEL	90 minutes
					0.812 mg/l	
Sodium Silicate	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
				classifica	available	
				tion		

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Sodium Silicate	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	LOAEL 2,400 mg/kg/day	4 weeks
Sodium Silicate	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 804 mg/kg/day	3 months
Sodium Silicate	Ingestion	blood	All data are negative	Rat	NOAEL 804 mg/kg/day	3 months
Sodium Silicate	Ingestion	heart liver	All data are negative	Rat	NOAEL 1,259 mg/kg/day	8 weeks
Fiberglass	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Value

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	C.A.S. No	<u>% by Wt</u>
Zlinc Borate 2335 (ZINC COMPOUNDS)	138265-88-0	3 - 7

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient	C.A.S. No.	Classification
SILICA, CRYSTALLINE (AIRBORNE	None	Carcinogen
PARTICLES OF RESPIRABLE SIZE)		
GLASS FILAMENTS	None	Carcinogen
ACETALDEHYDE	75-07-0	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

This product complies with the New Zealand Hazardous Substances and New Organisms Act (1996).

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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SAFETY DATA SHEET



Acetylene

Section 1. Identification

GHS product identifier	: Acetylene
Chemical name	: acetylene
Other means of identification	: Ethyne; Ethine; Narcylen; C2H2; Acetylen; UN 1001; Vinylene
Product type	: Gas.
Product use	: Synthetic/Analytical chemistry.
Synonym	: Ethyne; Ethine; Narcylen; C2H2; Acetylen; UN 1001; Vinylene
SDS #	: 001001
Supplier's details	: Airgas USA, LLC and its affiliates
	259 North Radnor-Chester Road
	Suite 100 Radnor, PA 19087-5283
	1-610-687-5253
24-hour telephone	: 1-866-734-3438

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the	: FLAMMABLE GASES - Category 1
substance or mixture	GASES UNDER PRESSURE - Compressed gas
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	: Extremely flammable gas.
	May form explosive mixtures with air.
	Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
	May displace oxygen and cause rapid sufficiation.
Precautionary statements	
General	: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Fusible plugs in top, bottom, or valve melt at 98°C to 107°C (208°F to 224°F). Do not discharge at pressures above 15psig (103kpa). Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Approach suspected leak area with caution.
Prevention	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response	: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	: Protect from sunlight. Store in a well-ventilated place.
Disposal	: Not applicable.
Hazards not otherwise classified	: In addition to any other important health or physical hazards, this product may displace oxygen and cause rapid suffocation.

Date of issue/Date of revision

1/11

Section 3. Composition/information on ingredients

Substance/mixture	: Substance	
Chemical name	: acetylene	
Other means of identification	: Ethyne; Ethine; Narcylen; C2H2; Acetylen; UN 1001; Vinylene	!
Product code	: 001001	

CAS number/other identifiers

CAS number	: 74-86-2
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Ingredient name	%	CAS number
acetylene	100	74-86-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.	
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	
Skin contact		Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse. As this product is a gas, refer to the inhalation section.	
		· · · · · · · · · · · · · · · · · · ·	

Most important symptoms/effects, acute and delayed

Potential acute health e	effects
Eye contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Frostbite	: Try to warm up the frozen tissues and seek medical attention.
Ingestion	: As this product is a gas, refer to the inhalation section.
<u>Over-exposure signs/s</u>	<u>ymptoms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate	medical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.

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        Date of issue/Date of revision
        : 1/18/2018
        Date of previous issue
        : 10/10/2017
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Section 4. First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
• • • • • •	

Section 6. Accidental release measures

Personal precautions, protec	<u>tiv</u>	e equipment and emergency procedures
For non-emergency personnel	:	Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
Large spill	:	Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see Section 1 for emergency contact

information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling			
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement. Use only non-sparking tools. Avoid contact with eyes, skin and clothing. Empty containers retain product residue and can be hazardous. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.	
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F). Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.	

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
acetylene	NIOSH REL (United States, 10/2016). CEIL: 2662 mg/m ³ CEIL: 2500 ppm ACGIH TLV (United States, 3/2017). Oxygen Depletion [Asphyxiant].
	California PEL for Chemical Contaminants (<i>Table AC-1</i>) (United States). Oxygen Depletion [Asphyxiant].

Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	2
Hygiene measures	 Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Gas.
Color	: Colorless.
Odor	: Mild. Ethereal.
Odor threshold	: Not available.
рН	: Not available.
Melting point	: -81°C (-113.8°F)
Boiling point	: Not available.
Critical temperature	: 35.25°C (95.5°F)
Flash point	: Closed cup: -18.15°C (-0.67°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	 Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and oxidizing materials. Highly flammable in the presence of the following materials or conditions: heat.
Lower and upper explosive (flammable) limits	: Lower: 2.5% Upper: 100%
Vapor pressure	: 635 (psig)
Vapor density	: 0.907 (Air = 1)
Specific Volume (ft ³ /lb)	: 14.7058
Gas Density (lb/ft ³)	: 0.0691
Relative density	: Not applicable.
Solubility	: Not available.
Solubility in water	: 1.2 g/l
Partition coefficient: n- octanol/water	: 0.37
Auto-ignition temperature	: 305°C (581°F)

	Date of	issue/Da	ate of	revision
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Section 9. Physical and chemical properties

Decomposition temperature	:	Not available.
Viscosity	:	Not applicable.
Flow time (ISO 2431)	:	Not available.
Molecular weight	:	26.04 g/mole
Aerosol product		
Heat of combustion	:	-48257522 J/kg

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Oxidizers
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity Not available.

Reproductive toxicity

Not available.

Teratogenicity Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard

Date of issue/Date of revision

Section 11. Toxicological information

Not available.

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Ingestion	: As this product is a gas, refer to the inhalation section.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Numerical management of taxia	

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

 Acetylene

 Section 12. Ecological information

 Product/ingredient name
 LogPow
 BCF
 Potential

 acetylene
 0.37
 low

<u>Mobility in soil</u>

coefficient (Koc)

Soil/water partition

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	ΙΑΤΑ
UN number	UN1001	UN1001	UN1001	UN1001	UN1001
UN proper shipping name	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED
Transport hazard class(es)	2.1	2.1	2.1	2.1	2.1
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

"Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Additional information DOT Classification : Limited quantity Yes. Quantity limitation Passenger aircraft/rail: Forbidden. Cargo aircraft: 15 kg. TDG Classification : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2). Explosive Limit and Limited Quantity Index 0 0 Passenger Carrying Ship Index 75 75 Passenger Carrying Road or Rail Index Forbidden

Section 14. Transport information

	<u>Special provisions</u> 38
ΙΑΤΑ	: Quantity limitation Passenger and Cargo Aircraft: Forbidden. Cargo Aircraft Only: 15 kg.
Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to Annex II of MARPOL and the IBC Code	: Not available.

Section 15. Regulatory information

U.S. Federal regulations	:	TSCA 8(a) CDR Exempt/Partial exemption: Not determined
		Clean Air Act (CAA) 112 regulated flammable substances: acetylene
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed
<u>SARA 302/304</u>		
Composition/information	on	ingredients
No products were found.		
SARA 304 RQ	1	Not applicable.
<u>SARA 311/312</u>		
Classification	:	Refer to Section 2: Hazards Identification of this SDS for classification of substance.
State regulations		
Massachusetts	1	This material is listed.
New York	1	This material is not listed.
New Jersey	:	This material is listed.
Pennsylvania	- 1	This material is listed.
International regulations		
Chemical Weapon Conver	<u>ntio</u>	n List Schedules I, II & III Chemicals
Not listed.		
Montreal Protocol (Annexe Not listed.	es A	<u>, B, C, E)</u>
Stockholm Convention on Not listed.	Pe	rsistent Organic Pollutants
Rotterdam Convention on Not listed.	<u>Pri</u>	or Informed Consent (PIC)
UNECE Aarhus Protocol o	<u>n P</u>	OPs and Heavy Metals

9/11

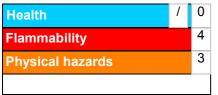
Section 15. Regulatory information

Not listed.

Inventory list		
Australia	:	This material is listed or exempted.
Canada	:	This material is listed or exempted.
China	:	This material is listed or exempted.
Europe	:	This material is listed or exempted.
Japan	:	Japan inventory (ENCS): This material is listed or exempted. Japan inventory (ISHL): Not determined.
Malaysia	:	Not determined.
New Zealand	:	This material is listed or exempted.
Philippines	:	This material is listed or exempted.
Republic of Korea	:	This material is listed or exempted.
Taiwan	:	This material is listed or exempted.
Thailand	:	Not determined.
Turkey	:	This material is listed or exempted.
United States	:	This material is listed or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
	Expert judgment According to package

Section 16. Other information

<u>History</u>	
Date of printing	: 1/18/2018
Date of issue/Date of revision	: 1/18/2018
Date of previous issue	: 10/10/2017
Version	: 1.01
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



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Not for sale in the USA

Section 1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1 Product identifier

Trade name	BARE COPPER BASED BRAZING RODS					
	(Easiflo Flux, Easyflo	(Easiflo Flux, Easyflo Flux Paste, Tenacty no. Flux Paste Stainless Steel Grade, Silverflo				
	55, Silverflo 40, Silverflo 30, Fridgebraze Bare, Fluxocoat 402, Silvercoat 30, Flux Coated					
	Fridgebraze, Silverco	Fridgebraze, Silvercoat 18)				
Article-no	Product Diameter Consumable Pack Mass Item					
	Packaging	(mm)	Length	(kg)	Number	
	Data		(mm)			
	Afrox M15 Bronze	2,0	750	5,0	W000504	
		3,2	750	5,0	W000500	
		5,0	750	5,0	W000501	
		6,3	750	5,0	W000502	
	Afrox Fluxobronze	2,5	450	5,0	W000375	
	M15	3,2	450	5,0	W000376	
	Afrox Nickel	1,5	700	5,0	W000520	
	Bronze DB	2,0	700	5,0	W000522	
		3,2	700	5,0	W000521	

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Use
- Article type Gas Brazing: Bare copper based brazing rod Classification: AWS SFA A5.8/5.27 (or other) Oxy-Fuel brazing

1.3 Details of the supplier of the safety data sheet

Supplier	Afrox
Street address	23 Webber Street, Selby
	Johannesburg, 2001
	South Africa
Telephone	+27 (0) 11 490 0400
Fax	+27 (0) 860 020201
Email	Customer.service@afrox.linde.com
1.4 Emergency telephone number	

1.4 Emergency telephone number

Available outside office hours Yes Emergency phone number 0860 02 02 02



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Other

Additional product information

Web site: www.afrox.co.za

Section 2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1271/2008 [CLP] applicable

2.2 Label elements

Not applicable

2.3 Other hazards

Do not touch hot parts.

Overexposure to the fumes and gases can give rise to dryness of the nose, throat and eyes, respiratory irritation and, in some cases, longer term health effects such as irreversible central nervous system damage and lung deposits.

Section 3. COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substances

This product is a mixture and please refer to Section 3.2

3.2 Mixtures

AWS Classification	Cu	Ag	Zn	Sn	Fe	Mn	Ni	Р	Si
BCu-1	99.9 min	-	-	-	-	-	-	0.075	-
RBCuZn-X	46.0-61.0	-	Bal.	1.1	1.20	0.50	11.0	0.25	0.25
BcuP-X	Bal.	1.8-15.5	-	-	-	-	-	4.8-7.5	-

Section 4. FIRST AND MEASURES

4.1 Description of first aid measures

Inhalation	IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position	
	comfortable for breathing. Call a physician if symptoms occur.	
Skin contact	Burns should be treated by a doctor.	
Eye contact	Generally not applicable	
Ingestion	Contact a doctor if more than an insignificant amount has been swallowed.	



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4.2 Most important symptoms and effects, both acute and delayed

InhalationInhalation of vapours may cause irritation of the respiratory system in very susceptible
persons.Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their
compounds) in brazing al give rise to thermally produced particulates of smaller dimension
than may be produced if the metals are divided mechanically. Where insufficient ventilation
or respiratory protection is available these particulates may produce "metal fume fever" in
workers from an acute or long term exposure.Onset occurs in 4-6 hours generally on the evening following exposure.

4.3 Indication of any immediate medical attention and special treatment needed

Not applicable



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Section 5. FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing mediaThere is no restriction on the type of extinguisher which may be used.Use extinguishing media suitable for surrounding area

5.2 Special hazards arising from the substance or mixture

Not applicable

5.3 Advice for fire fighters

Special protective equipment for Wear self contained breathing apparatus fire fighters

Section 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

General ventilation and local fume extraction must be adequate to keep fume concentrations within safe limits. Use respiratory equipment when brazing in a confined space. Wear protective clothing and eye protection appropriate to welding. Skin contact should be avoided to prevent possible allergic reactions.

6.2 Environmental precautions

Try to prevent the material from entering drains or water courses.

6.3 Methods and material for containment and cleaning up

Not applicable

6.4 Reference to other sections

For *Personal protection* see section 8. For *Disposal* see section 13. For *Environmental precautions* see section 12. For *Precautions* for safe handling see 7.1.

Section 7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Preventive handling precautions	Ensure adequate ventilation for the welder and others. Use respiratory equipment when
	brazing in a confined space. Wear protective clothing and eye protection appropriate to
	welding. Remove all flammable materials and liquids before welding.
General hygiene	Wash hands before breaks and immediately after handling the product.



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7.2 Conditions for safe storage, including any incompatibilities

Store welding consumables inside a room without humidity. Do not store welding consumables directly on the ground or beside walls. Store away from chemical substances like acids which could cause chemical reactions.

7.3 Specific end use(s)

Welding process.

Section 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Welding fume component	CAS No.	ES-TWA	ES-STEL
Copper, fume	7440-50-8	0.2	_
Manganese and its inorganic compounds (as Mn)	7439-96-5	0.5	
Zinc oxide, fume	1314-13-2	5	10
Nickel and its inorganic compounds			
Water soluble		0.1	
Water insoluble		0.5	
Silver compounds (as Ag)		0.01	
Diphosphorus pentoxide	1314-56-3		2
Tin compounds, inorganic (as Sn)	7440-31-5	2	4
Iron oxide fume (as Fe)	1309-37-1	5	10
Silica, amorphous			
(total inhalable dust)	-	6	
(respirable dust)		2.4	
Carbon Dioxide	124-38-9	5000ppm	15000ppm
Carbon Monoxide	630-08-0	30ppm	200ppm

8.2 Exposure controls

 Technical precaution measures
 General ventilation and local fume extraction must be adequate to keep fume

 concentrations within safe limits.
 concentrations within safe limits.

 Eye / face protection
 Wear eye protection appropriate for welding.

 Safety gloves
 Skin contact should be avoided to prevent possible allergic reactions.

 Other skin protection
 Wear body protection which helps to prevent injury from radiation, sparks and electric shock.

 Respiratory protection
 Use respiratory equipment when welding in a confined space. Wear protective clothing



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and eye protection appropriate to arc welding.

Section 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

· · · · · · · · · · · · · · · · · · ·	
Appearance, colour	Metal rods; does not mix with water
Appearance, physical state	Rod
Auto-ignition temperature	Not applicable
Auto-inflammability	Not auto-flammable
Decomposition temperature	Not applicable
Evaporation rate	Not applicable
Explosive properties	Not explosive
Flammability (solid gas)	Not applicable
Flash point	Not applicable
Form	Fast
Initial boiling point and boiling	Not applicable
range	
Melting point / Freezing point	Not applicable
Odour	Odourless
Odour threshold	Not applicable
Oxidising properties	Not applicable
Partition coefficient: n-octanol /	Not applicable
water	
pH value	Not applicable
Relative density	Not applicable
Solubility	Not applicable
Solubility in water	Insoluble
Upper / lower flammability or	Not applicable
explosive limits	
Vapour density	Not applicable
Vapour pressure	Not applicable
Viscosity	Not applicable

9.2 Other information

Not applicable

Other



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Density 8.96g/cm³

Section 10. STABILITY AND REACTIVITY

10.1 Reactivity

Not applicable

10.2 Chemical stability

Stable at normal conditions.

10.3 Possibility of hazardous reactions

Not applicable

10.4 Conditions to avoid

None under normal conditions

10.5 Incompatible materials

Not applicable

10.6 Hazardous decomposition products

Welding fumes and gases. Additional fume may arise from coatings and contaminants on the base material.

Welding fume component	CAS No.	Classification (67/548EEC)		2/2008)	Concentration of classified fume components
Copper oxide (Cu)	1317-38-0	-	-	-	30.0 to 60.0
Zinc (Zn)	7440-66-6	-	-	-	30.0 to 60.0
Nickel (Ni)	7440-02-0	R40: Limited evidence of carcinogenic effect R43: May cause sensitisation by skin contact R48/23: Toxic danger of serious damage to health by prolonged exposure through inhalation R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment	Carc. 2 Skin sens 1 STOT RE 1	H351 H317 H372	0.0 to 15.0
Manganese (Mn)	7439-96-5	-	-	-	0.0 to 5.0



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Silicon (Si)	7440-21-3	-	-	-	0.0 to 1.0
Tin compounds (Sn)	7440-31-5	-	-	-	0.0 to 5.0
Iron oxide (Fe)	1332-37-2	-	-	-	Not specified

Classification	H phrase	Text
Skin sensitiser: Category 1	H317	May cause an allergic skin reaction
Carcinogenicity: Category 2	H351	Suspected of causing cancer
STOT RE: Category 1	H372	Causes damage to organs

The classification information above relates to the fume during use

Section 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Conditions to avoid: none in the form supplied

When welding, fumes and gases generated can be dangerous to health.

Acute toxicology	Excessive exposures may affect human health, as follows: Aspiration may cause pulmonary		
	bedema and pneumonitis Short-term overexposure can cause dizziness, nausea and irritation		
	of the nose, throat or eyes.		
Irritation	Not applicable		
Corrosive effects	Not applicable		
Sensitisation	May cause sensitisation by skin contact		
Mutagenicity	Not applicable		
Carcinogenicity	Welding fumes are possibly carcinogenic to humans		
Repeated dose toxicity	Not applicable		
Reproductive toxicity	Not applicable		

Section 12. ECOLOGICAL INFORMATION



Version number: 1 Replaces SDS: 2009-11-23 Issued: 2014-04-01

Not Available. Refer to individual constituents

 12.2 Persistence and degradability

 Not applicable

 12.3 Bio accumulative potential

 No data available

 12.4 Mobility in Soil

 Not applicable

 12.5 Results of PBT and vPvB assessment

 Not applicable

 12.6 Other adverse effects

 Not applicable

 Section 13. DISPOSAL CONSIDERATIONS

Section 13. DISPOSAL CONSIDERATIO

13.1 Waste treatment methods

Disposal considerations	Dispose of any product, residue or packing material according to national and local
	regulations. Spent ;fume extraction filters shall be disposed of as dangerous waste.

Other

Waste code (EWC) 12 01 13 - welding waste

Section 14. TRANSPORT INFORMATION

14.1 UN number	Not applicable
14.2 UN proper shipping name	
	Not applicable
14.3 Transport hazard class(es)	
	Not applicable
14.4 Packing group	
	Not applicable
14.5 Environmental hazards	



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Not applicable

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

Other

Dangerous goods No

Section 15. REGUATORY INFORMATION

15.1 Safety, health and environmental regulations / legislation specific for the substance or mixture.

EU regulations	The product does not need to be labelled in accordance with EC directives or respective
	national laws.
National regulations	EH40/2005 Workplace exposure limits
	The Waste Regulations 2011 No. 988
	Local laws and regulations should be carefully observed.

15.2 Chemical safety assessment

Not applicable

Section 16. OTHER INFORMATION

References to key literature and	Regulation (EC) No 1907/2006 of the European Parliament and of the Council, (REACH).			
data sources	Regulation (EC) No 1272/2008 of the European Parliament and of the Council.			
	EH40/2005 Workplace exposure limits.			
	The Waste regulations 2011 No.988			
	KIFS 2005:7			
	www.prevent.se			
	C&L Inventory database			
Phrase meaning	Annex VI CLP Regulation (EC) 1272/2008			
	H317	May cause an allergic skin reaction		
	H351	Suspected of causing cancer		
	H372	Causes damage to organs		
Other				

Manufacturer's notes Read this Safety Data Sheet carefully and become aware of hazards implied and the safety



Version number: 1 Replaces SDS: 2009-11-23 Issued: 2014-04-01

information.

End of document

SAFETY DATA SHEET

Carbon Dioxide

Section 1. Identification

GHS product identifier	: Carbon Dioxide
Chemical name	: Carbon dioxide
Other means of identification	: Carbonic, Carbon Dioxide, Carbonic Anhydride, R744
Product use	: Synthetic/Analytical chemistry.
Synonym SDS #	 Carbonic, Carbon Dioxide, Carbonic Anhydride, R744 001013
Supplier's details	: Airgas USA, LLC and its affiliates 259 North Radnor-Chester Road Suite 100 Radnor, PA 19087-5283 1-610-687-5253
Emergency telephone	: 1-866-734-3438

Emergency telephone number (with hours of operation)

Section 2. Hazards identification

OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).		
Classification of the	GASES UNDER PRESSURE - Liquefied gas		
substance or mixture	Simple asphyxiant.		
GHS label elements			
Hazard pictograms			
Signal word	: Warning		
Hazard statements	: Contains gas under pressure; may explode if heated.		
	May cause frostbite.		
	May displace oxygen and cause rapid suffocation.		
	May increase respiration and heart rate.		
Precautionary statements			
General	: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Always keep container in upright position.		
Prevention	: Use and store only outdoors or in a well ventilated place.		
Response	: Not applicable.		
Storage	 Protect from sunlight. Protect from sunlight when ambient temperature exceeds 52°C/125°F. Store in a well-ventilated place. 		
Disposal	: Not applicable.		



Section 2. Hazards identification

Hazards not otherwise	In addition to any other important health or physical hazards, this product may displace
classified	oxygen and cause rapid suffocation. May cause frostbite.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
Chemical name	: Carbon dioxide
Other means of identification	: Carbonic, Carbon Dioxide, Carbonic Anhydride, R744

CAS number/other identifiers

CAS number	: 124-38-9		
Product code	: 001013		
Ingredient name		%	CAS number
Carbon Dioxide		100	124-38-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Date of issue/Date of revision		: 5/26/2015. Date of previous issue : 5/21/2015. Version : 1 2/12				
Skin contact	:	No specific data.				
Inhalation		No specific data.				
Eye contact		No specific data.				
Over-exposure signs/syn	-					
Ingestion	:	As this product is a gas, refer to the inhalation section.				
Frostbite	:	Try to warm up the frozen tissues and seek medical attention.				
Skin contact	:	No known significant effects or critical hazards.				
Inhalation	:	No known significant effects or critical hazards.				
Eye contact	:	No known significant effects or critical hazards.				
Potential acute health eff						
Most important symptoms	s/effec	ts, acute and delayed				
Ingestion	:	As this product is a gas, refer to the inhalation section.				
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.				
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person provid aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effe persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a colla tie, belt or waistband.				
Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.				

Section 4. First aid measures

Ingestion

```
: No specific data.
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Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures **Extinguishing media** Suitable extinguishing : Use an extinguishing agent suitable for the surrounding fire. media Unsuitable extinguishing : None known. media Specific hazards arising : Contains gas under pressure. In a fire or if heated, a pressure increase will occur and from the chemical the container may burst or explode. Hazardous thermal 2 Decomposition products may include the following materials: carbon dioxide decomposition products carbon monoxide **Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable for fire-fighters training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Fire-fighters should wear appropriate protective equipment and self-contained breathing **Special protective** ŝ, apparatus (SCBA) with a full face-piece operated in positive pressure mode. equipment for fire-fighters

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel".
Environmental precautions	:	Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for	containment and cl	<u>eaning up</u>			
Small spill	: Immediately co	ontact emergency per	sonnel. Stop leak if v	without risk.	
Large spill		entact emergency per by contact information			te: see Section
Date of issue/Date of revision	: 5/26/2015. D	ate of previous issue	: 5/21/2015.	Version	:1 3/12

Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep container tightly closed and sealed until ready for use. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbon Dioxide	ACGIH TLV (United States, 3/2012). Oxygen
	Depletion [Asphyxiant].
	STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 9000 mg/m ³ 8 hours.
	TWA: 5000 ppm 8 hours.
	NIOSH REL (United States, 1/2013).
	STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 9000 mg/m ³ 10 hours.
	TWA: 5000 ppm 10 hours.
	OSHA PEL (United States, 6/2010).
	TWA: 9000 mg/m ³ 8 hours.
	TWA: 5000 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 18000 mg/m ³ 8 hours.
	TWA: 10000 ppm 8 hours.

Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures					
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Section 8. Exposure controls/personal protection

-	· ·
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	: Gas. [Liquefied compressed gas.]	
Color	: Colorless.	
Molecular weight	: 44.01 g/mole	
Molecular formula	: C-O2	
Melting/freezing point	: Sublimation temperature: -79°C (-110.2 to °F)	
Critical temperature	: 30.85°C (87.5°F)	
Odor	: Odorless.	
Odor threshold	: Not available.	
рН	: Not available.	
Flash point	: [Product does not sustain combustion.]	
Burning time	: Not applicable.	
Burning rate	: Not applicable.	
Evaporation rate	: Not available.	
Flammability (solid, gas)	: Not available.	
Lower and upper explosive (flammable) limits	: Not available.	
Vapor pressure	: 830 (psig)	
Vapor density	: 1.53 (Air = 1) Liquid Density@BP: Solid density = 97.5 lb/ft3 (1562 kg/m3)	
Specific Volume (ft ³ /lb)	: 8.7719	
Date of issue/Date of revision	: 5/26/2015. Date of previous issue : 5/21/2015. Version : 1	5/12

Section 9. Physical and chemical properties

Gas Density (lb/ft ³)	1	0.114
Relative density	1	Not applicable.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	0.83
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity Not available.

NUL available.

Teratogenicity

Not available.

Date of issue/Date of revision

: 5/26/2015. Date of pre

Date of previous issue : 5/

Section 11. Toxicological information

		0
Specific target organ toxicit Not available.	<u>y (</u>	<u>single exposure)</u>
Specific target organ toxicit Not available.	<u>.y (</u> i	repeated exposure)
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects	<u>i</u>	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	As this product is a gas, refer to the inhalation section.
		al, chemical and toxicological characteristics
Eye contact		No specific data.
Inhalation		No specific data.
Skin contact	1	No specific data.
Ingestion	:	No specific data.
	ts (and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	-	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	<u>ect</u>	<u>S</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxic Acute toxicity estimates Not available.	ity	

Version :1

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Carbon Dioxide	0.83	-	low

Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

	DOT	TDG	Mexico	IMDG	ΙΑΤΑ
UN number	UN1013	UN1013	UN1013	UN1013	UN1013
UN proper shipping name	CARBON DIOXIDE	CARBON DIOXIDE	CARBON DIOXIDE	CARBON DIOXIDE	CARBON DIOXIDE
Transport hazard class(es)	2.2	2.2	2.2	2.2	2.2
Packing group	-	-	-	-	-
Environment	No.	No.	No.	No.	No.
Additional information	Limited quantity Yes. Packaging instruction Passenger aircraft Quantity limitation: 75 kg Cargo aircraft	Explosive Limit and Limited Quantity Index 0.125 Passenger Carrying Road or Rail Index 75	-	-	Passenger and Cargo <u>Aircraft</u> Quantity limitation: 75 kg <u>Cargo Aircraft Only</u> Quantity limitation: 150 kg

Section 14. Transport information

Carbon Dioxide								
Section 14. Transp	ort	info	ormatior	ו				
Quantity limita kg	ation: 15	50						
"Refer to CFR 49 (or authorit product."	y hav	ing jur	isdiction) to	determi	ne the inform	nation require	ed for shipmer	t of the
Special precautions for user	up	oright a		nsure tha	t persons trar		osed container product know w	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	: No	ot avail	able.					
Section 15. Regula	ator	y inf	formatic	on				
U.S. Federal regulations		•		•	•		I is listed or exe	•
	U	nitea S	tates invent	ory (150	A 80) : This m	naterial is liste	d or exempted.	
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: No	ot listec	1					
Clean Air Act Section 602 Class I Substances	: No	ot listec	ł					
Clean Air Act Section 602 Class II Substances	: No	ot listec	ł					
DEA List I Chemicals (Precursor Chemicals)	: No	ot listec	ł					
DEA List II Chemicals (Essential Chemicals)	: No	ot listec	1					
<u>SARA 302/304</u>								
Composition/information	<u>on ing</u>	<u>redien</u>	<u>ts</u>					
No products were found.								
SARA 304 RQ	: No	ot appli	cable.					
<u>SARA 311/312</u>								
Classification	: Sı	udden r	elease of pre	essure				
Composition/information	<u>on ing</u>	redien	<u>ts</u>					1
Name			%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Carbon Dioxide			100	No.	Yes.	No.	Yes	No.
State regulations								
Massachusetts	: Tł	his mat	erial is listed.					
New York			erial is not lis					
New Jersey			erial is listed.					
Pennsylvania			erial is listed.					
Canada inventory	: Tł	his mat	erial is listed	or exemp	oted.			
Date of issue/Date of revision	:	5/26/201	5. Date of pr	revious iss	ue : 5/21	1/2015.	Version :	1 9/12

Section 15. Regulatory information

International regulations	
International lists	 Australia inventory (AICS): This material is listed or exempted. China inventory (IECSC): This material is listed or exempted. Japan inventory: This material is listed or exempted. Korea inventory: This material is listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted. Philippines inventory (PICCS): This material is listed or exempted. Taiwan inventory (CSNN): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	: Not listed
Chemical Weapons Convention List Schedule II Chemicals	: Not listed
Chemical Weapons Convention List Schedule III Chemicals	: Not listed
<u>Canada</u>	
WHMIS (Canada)	: Class A: Compressed gas.
	CEPA Toxic substances: This material is listed. Canadian ARET: This material is not listed. Canadian NPRI: This material is not listed. Alberta Designated Substances: This material is not listed. Ontario Designated Substances: This material is not listed. Quebec Designated Substances: This material is not listed.

Section 16. Other information

Canada Label requirements : Class A: Compressed gas. Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



Section 16. Other information

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

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<u>History</u>	
Date of printing	: 5/26/2015.
Date of issue/Date of revision	: 5/26/2015.
Date of previous issue	: 5/21/2015.
Version	: 1
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United NationsACGIH – American Conference of Governmental Industrial Hygienists AIHA – American Industrial Hygiene Association CAS – Chemical Abstract Services CEPA – Canadian Environmental Protection Act CERCLA – Comprehensive Environmental Response, Compensation, and Liability Act (EPA) CFR – United States Code of Federal Regulations CPR – Controlled Products Regulations DSL – Domestic Substances List GWP – Global Warming Potential IARC – International Agency for Research on Cancer ICAO – International Agency for Research on Cancer ICAO – International Civil Aviation Organisation Inh – Inhalation LC – Lethal concentration LD – Lethal dosage NDSL – Non-Domestic Substances List NIOSH – National Institute for Occupational Safety and Health TDG – Canadian Transportation of Dangerous Goods Act and Regulations TLV – Threshold Limit Value TSCA – Toxic Substances Control Act WEEL – Workplace Environmental Exposure Level WHMIS – Canadian Workplace Hazardous Material Information System
References	: Not available.
Indicatos information th	at has changed from proviously issued version

Indicates information that has changed from previously issued version.
Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of	issue/Date	of revision	: 5/26/2015.	D

SAFETY DATA SHEET

Oxygen

Section 1. Identification

GHS product identifier	: Oxygen
Chemical name	: oxygen
Other means of identification	 Molecular oxygen; Oxygen molecule; Pure oxygen; O2; UN 1072; Dioxygen; Oxygen USP, Aviator's Breathing Oxygen (ABO)
Product use	: Synthetic/Analytical chemistry.
Synonym	 Molecular oxygen; Oxygen molecule; Pure oxygen; O2; UN 1072; Dioxygen; Oxygen USP, Aviator's Breathing Oxygen (ABO)
SDS #	: 001043
Supplier's details	: Airgas USA, LLC and its affiliates 259 North Radnor-Chester Road Suite 100 Radnor, PA 19087-5283 1-610-687-5253
Emergency telephone number (with hours of operation)	: 1-866-734-3438

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the	: OXIDIZING GASES - Category 1
substance or mixture	GASES UNDER PRESSURE - Compressed gas
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 May cause or intensify fire; oxidizer. Contains gas under pressure; may explode if heated.
Precautionary statements	
General	: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Open valve slowly. Use only with equipment cleaned for Oxygen service.
Prevention	: Keep away from clothing, incompatible materials and combustible materials. Keep reduction valves free from grease and oil. Use and store only outdoors or in a well ventilated place.
Response	: In case of fire: Stop leak if safe to do so.
Storage	 Protect from sunlight. Protect from sunlight when ambient temperature exceeds 52°C/125°F. Store in a well-ventilated place.
Disposal	: Not applicable.
Date of issue/Date of revision	: 10/16/2014. Date of previous issue : 9/29/2014. Version : 0.02 1/

Airgas.

Section 2. Hazards identification

Hazards not otherwise : None known. classified

Section 3. Composition/information on ingredients

Substance/mixture	1	Substance
Chemical name	1	oxygen
Other means of identification	:	Molecular oxygen; Oxygen molecule; Pure oxygen; O2; UN 1072; Dioxygen; Oxygen USP, Aviator's Breathing Oxygen (ABO)

CAS number/other identifiers

CAS number	: 7782-44-7
Product code	: 001043

Ingredient name	%	CAS number
oxygen	100	7782-44-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. 	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providin aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effect persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	s
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.	
Ingestion	: As this product is a gas, refer to the inhalation section.	
Potential acute health ef		
Eye contact	 May cause eye irritation. Contact with rapidly expanding gas may cause burns or frostbite. 	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	 May cause skin irritation. Contact with rapidly expanding gas may cause burns or frostbite. 	
Frostbite	: Try to warm up the frozen tissues and seek medical attention.	
Ingestion	: As this product is a gas, refer to the inhalation section.	
Over-exposure signs/syl	<u>ptoms</u>	
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: No specific data.	
Date of issue/Date of revision	: 10/16/2014. Date of previous issue : 9/29/2014. Version : 0.02 2/	12

Section 4. First aid measures

Ingestion

: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures **Extinguishing media** Suitable extinguishing : Use an extinguishing agent suitable for the surrounding fire. media Unsuitable extinguishing : None known. media Specific hazards arising : Contains gas under pressure. Oxidizing material. This material increases the risk of from the chemical fire and may aid combustion. Contact with combustible material may cause fire. In a fire or if heated, a pressure increase will occur and the container may burst or explode. Hazardous thermal : No specific data. decomposition products **Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable for fire-fighters training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. **Special protective** Fire-fighters should wear appropriate protective equipment and self-contained breathing ŝ, equipment for fire-fighters apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof
	tools and explosion-proof equipment.

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Section 6. Accidental release measures

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		-	_	

: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Keep away from clothing, incompatible materials and combustible materials. Keep reduction valves free from grease and oil. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Separate from acids, alkalies, reducing agents and combustibles. Keep container tightly closed and sealed until ready for use. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure controls/personal protection

<u>Control parameters</u> <u>Occupational exposure limits</u>

None.

Skin protection	shields.			
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-			
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Individual protection measu	res			
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.			

Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>			
Physical state	: Gas. [Compressed gas.]		
Color	: Colorless. Blue.		
Molecular weight	: 32 g/mole		
Molecular formula	: 02		
Boiling/condensation point	: -183°C (-297.4°F)		
Melting/freezing point	: -218.4°C (-361.1°F)		
Critical temperature	: -118.15°C (-180.7°F)		
Odor	: Odorless.		
Odor threshold	: Not available.		
рН	: Not available.		
Flash point	: [Product does not sustain combustion.]		
Burning time	: Not applicable.		
Burning rate	: Not applicable.		
Evaporation rate	: Not available.		
Flammability (solid, gas)	: Extremely flammable in the presence of the following materials or conditions: reducing materials, combustible materials and organic materials.		
Lower and upper explosive (flammable) limits	: Not available.		
Vapor pressure	: Not available.		
Vapor density	: 1.1 (Air = 1)		
Specific Volume (ft ³ /lb)	: 12.0482		
Gas Density (lb/ft ³)	: 0.083		
Relative density	: Not applicable.		
Solubility	: Not available.		
Solubility in water	: Not available.		
Partition coefficient: n- octanol/water	: 0.65		
Auto-ignition temperature	: Not available.		
Decomposition temperature	: Not available.		
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Section 9. Physical and chemical properties

SADT Viscosity : Not available. : Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use. Conditions may include the following: contact with combustible materials Reactions may include the following: risk of causing fire
Conditions to avoid	: No specific data.
Incompatibility with various substances	: Extremely reactive or incompatible with the following materials: oxidizing materials, reducing materials and combustible materials.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Date of issue/Date of revision

: 10/16/2014. Date of previous issue

:9/29/2014.

Section 11. Toxicological information

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	Not available.			
Potential acute health effects				
Eye contact	: May cause eye irritation. Contact with rapidly expanding gas may cause burns frostbite.	or		
Inhalation	No known significant effects or critical hazards.			
Skin contact	May cause skin irritation. Contact with rapidly expanding gas may cause burns frostbite.	or		
Ingestion	As this product is a gas, refer to the inhalation section.			
	cal, chemical and toxicological characteristics			
Eye contact	No specific data.			
Inhalation	No specific data.			
Skin contact	No specific data.			
Ingestion	No specific data.			
Delayed and immediate effects and also chronic effects from short and long term exposure				
<u>Short term exposure</u>				
Potential immediate effects	Not available.			
Potential delayed effects	Not available.			
Long term exposure				

effects Potential delayed effects : Not available.

Potential chronic health effects

Potential immediate

Not available.

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

: Not available.

Numerical measures of toxicity

Acute toxicity estimates Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
oxygen	0.65	-	low

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

	DOT	TDG	Mexico	IMDG	ΙΑΤΑ
UN number	UN1072	UN1072	UN1072	UN1072	UN1072
UN proper shipping name	OXYGEN, COMPRESSED	OXYGEN, COMPRESSED	OXYGEN, COMPRESSED	OXYGEN, COMPRESSED	OXYGEN, COMPRESSED
Transport hazard class(es)	2.2 (5.1)	2.2 (5.1)	2.2 (5.1)	2.2 (5.1)	2.2 (5.1)
Packing group	-	-	-	-	-
Environment	No.	No.	No.	No.	No.
Additional information	Limited quantity Yes. Packaging instruction Passenger aircraft Quantity limitation: 75 kg Cargo aircraft	Explosive Limit and Limited Quantity Index 0.125 ERAP Index 3000 Passenger Carrying Ship Index	-	-	Passenger and Cargo <u>Aircraft</u> Quantity limitation: 75 kg <u>Cargo Aircraft Only</u> Quantity limitation: 150 kg

Section 14. Transport information

Saction 11 Tre	nenort information	
Section 14. 116	insport information	
Quant	ty limitation: 150 50	
kg		
	Passenger Carrying	
Speci	al provisions Road or Rail Index	
A52	75	
	Special provisions	
	42	

"Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according	: Not available.
to Annex II of MARPOL	
73/78 and the IBC Code	

Section 15. Regulatory information

S. Federal regulations		.,	•	•		I is listed or exe d or exempted.	•
Clean Air Act Section 112 b) Hazardous Air Pollutants (HAPs)	: Not	listed					
Clean Air Act Section 602 Class I Substances	: Not	listed					
Clean Air Act Section 602 Class II Substances	: Not	listed					
DEA List I Chemicals Precursor Chemicals)	: Not	listed					
DEA List II Chemicals Essential Chemicals)	: Not	listed					
ARA 302/304							
Composition/information	on ingre	<u>dients</u>					
No products were found.							
SARA 304 RQ	: Not	applicable.					
ARA 311/312							
Classification	: Sude	den release o	f pressure				
Composition/information	on ingre	<u>dients</u>					
Name		%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
oxygen		100	No.	Yes.	No.	No.	No.

State regulations Massachusetts

: This material is listed.

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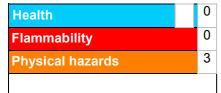
Section 15. Regulatory information

New York	: This material is not listed.
New Jersey	: This material is listed.
Pennsylvania	: This material is listed.
Canada inventory	: This material is listed or exempted.
International regulations	
International lists	 Australia inventory (AICS): This material is listed or exempted. China inventory (IECSC): This material is listed or exempted. Japan inventory: Not determined. Korea inventory: This material is listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted. Philippines inventory (PICCS): This material is listed or exempted. Taiwan inventory (CSNN): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	: Not listed
Chemical Weapons Convention List Schedule Il Chemicals	: Not listed
Chemical Weapons Convention List Schedule III Chemicals	: Not listed
<u>Canada</u>	
WHMIS (Canada)	 Class A: Compressed gas. Class C: Oxidizing material. CEPA Toxic substances: This material is not listed. Canadian ARET: This material is not listed. Canadian NPRI: This material is not listed. Alberta Designated Substances: This material is not listed. Ontario Designated Substances: This material is not listed. Quebec Designated Substances: This material is not listed.

Section 16. Other information

Canada Label requirements : Class A: Compressed gas. Class C: Oxidizing material.

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Section 16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

<u>History</u>	
Date of printing	: 10/16/2014.
Date of issue/Date of revision	: 10/16/2014.
Date of previous issue	: 9/29/2014.
Version	: 0.02
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United NationsACGIH – American Conference of Governmental Industrial Hygienists AIHA – American Industrial Hygiene Association CAS – Chemical Abstract Services CEPA – Canadian Environmental Protection Act CERCLA – Comprehensive Environmental Response, Compensation, and Liability Act (EPA) CFR – United States Code of Federal Regulations CPR – Controlled Products Regulations DSL – Domestic Substances List GWP – Global Warming Potential IARC – International Agency for Research on Cancer ICAO – International Civil Aviation Organisation Inh – Inhalation LC – Lethal concentration LD – Lethal dosage NDSL – Non-Domestic Substances List NIOSH – National Institute for Occupational Safety and Health TDG – Canadian Transportation of Dangerous Goods Act and Regulations TLV – Threshold Limit Value TSCA – Toxic Substances Control Act WEEL – Workplace Environmental Exposure Level WHMIS – Canadian Workplace Hazardous Material Information System
References	: Not available.
Indicates information that	t has changed from previously issued version

Indicates information that has changed from previously issued version.

Date of issue/Date of revision	: 10/16/2014.	Date of previous issue	: 9/29/2014.	Version	:0.02	11/12
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Section 16. Other information

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



BLACK SWAN MFG. CO.

GHS SAFETY DATA SHEET



SECTION 1	- IDENTIFICATION
Manufacturer:	For any Transportation or Medical Chemical Emergencies call:
Black Swan Mfg. Co. 4540 W. Thomas St. Chicago, IL 60651-3318	INFOTRAC
Tel.: 800-252-5796 Fax: 773-227-3705	(800) 535-5053 <u>OR</u> (352) 323-3500
Web Site : <u>www.blackswanmfg.com</u> E-mail : <u>info@blackswanmfg.com</u>	24 hours per day - 7 days a week
Product Name: Adhesive-Lube	Recommended Use: Formulated to improve installation & sealing
	of compression type gaskets for cast iron soil pipe joints.

	SECTION 2 – HAZARI	D(S) IDENTIFICATION
Labels	NFPA	GHS Classification
Health Hazard Flammable Signal Word Danger HMIS HEALTH 2 FLAMMABILITY 3 REACTIVITY 0	HEALTH HAZARD 4 - Deadly 3 - Extreme Danger 1 - Stight Hazardous 0 - Normal Material SPECIFIC HAZARD Oxidizer Alkali Corrosive Use NO WATER W Radioactive MINING AND ALK Corrosive COR Use NO WATER MINING AND ALK Corrosive COR COR COR COR COR COR COR COR	Health Environmental Acute Toxicity: Not Established Acute Aquatic Toxicity: Not Established Skin Irritation: Not Established Acute Aquatic Toxicity: Not Established Skin Sensitization: NO Chronic Aquatic Toxicity: Not Established Physical Flammability: Cat. 2
Hazar H225: Highly flammable liquid H304: May be fatal if swallowed H312: Harmful in contact with s H319: Causes serious eye irritati H332: Harmful if inhaled H335: May cause respiratory irri H336: May cause drowsiness or	and enters airways kin on itation	Precautionary Statements P102: Keep out of reach of children P103: Read label before use P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking P233/P235: Keep container tightly closed and cooled P243: Take precautionary measures against static discharge P261: Avoid breathing dust/fume/gas/mist/vapors/spray P262: Do not get in eyes, on skin, or on clothing P264: Wash thoroughly after handling P270: Do not eat, drink or smoke when using this product P271: Use only outdoors or in a well-ventilated area P280/P284: Wear protective gloves/protective clothing/eye protection/face protection. Wear a NIOSH approved respirator for organic solvents.

SECT	TION 3 – COMPO	SITION / INFORM	ATION ON INGR	EDIENTS
Chemicals	CAS#	EINECS#	REACH	Approx <u>%</u>
			Pre-registration Num	ber
TOLUENE	108-88-3	203-625-9	N/A	50%
TRADE SECRET	N/A	N/A	N/A	N/A
STODDARD SOLVENT	8052-413	232-489-3	N/A	25%

*Unlisted ingredients are not classified as hazardous according to OSHA 1910.1200.

SECTION 4 – FIRST-AID MEASURES

Inhalation: Move into fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen and call physician.
Skin: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water.
Eyes: Flush with water for 15 minutes. If irritation persists, get medical attention.
Ingestion: Give 1 or 2 glasses of water. DO NOT INDUCE VOMITING. Contact physician immediately.

GHS SAFETY DATA SHEET

SECTION 5 – FIRE-FIGHTING MEASURES

Fire Hazard: Vapors may travel a considerable distance to a source of ignition and flash back.

Combustion Products: None.

Extinguishing Media: Carbon Dioxide, Dry Chemical, Foam.

Unsuitable Extinguishing Media: None Known.

Protective Equipment: Self-contained breathing apparatus {(SCBA), MSHA/NIOSH}. Full protective gear.

Special Fire Fighting Procedures: Stop spill/release and move undamaged containers from the fire area, if it can be done without risk.

Water spray may be useful in minimizing or dispersing vapors and cooling equipment exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions: Prevent contact with skin or eyes. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Protective Equipment: Wear protective gloves and eye goggles. Wear synthetic apron or standard long sleeved work apparel and a vapor respirator.

Emergency Procedures: Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.

Environmental Precautions: Avoid runoff into storm sewers, ditches and waterways.

Methods for Cleaning Up: This product contains a combustible material. Stay upwind and away from spill. Keep all sources of ignition from spill. If spill is indoors, ventilate area of spill. Foam, especially high expansion foam may be used to suppress vapors. Use sand or other inert material to damp and contain spill. Do not flush area with water. For small spills, do not flush with water, use absorbent pads.

SECTION 7 – HANDLING AND STORAGE

Handling

Use good personal hygiene practices. Avoid inhalation of vapors and personal contact with the product. Repeated and prolonged overexposure to solvents may cause brain and nervous system damage. Concentrating and inhaling the contents may be harmful or fatal. <u>Storage</u> Store in a cool, dry, well-ventilated area away from incompatible materials. Keep container closed when not in use. Keep away from heat, sparks, open flame and other sources of ignition. Ground during transfer. **Incompatible Materials**: Strong oxidizing agents and strong acids or bases.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits					
Hazardous Chemicals	ACGIH-TLV	ACGIH-STEL	OSHA-PEL		
TOLUENE	100 ppm	N/A	200 ppm		
TRADE SECRET	N/A	N/A	N/A		
STODDARD SOLVENT	N/A	N/A	500 ppm		

Engineering Controls: A source of running water to flush or wash the eyes and skin in case of contact. Use local exhaust as needed. **Ventilation**: Mechanical ventilation is adequate.

Personal Protective Equipment – Respiratory: If use conditions generate vapors or mists, wear a NIOSH-approved respirator appropriate for those emission levels. Appropriate respirators may be a full face piece or a half mask air purifying cartridge respirator equipped for organic vapors/mists, a self-contained breathing apparatus in the pressure demand mode, or a supplied-air respirator.

Personal Protective Equipment – Skin: Chemical resistant gloves. Long-sleeve shirt, coveralls, and safety shoes.

Personal Protective Equipment – Eyes: Chemical goggles.

SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES

Appearance:	Black Viscous Liquid	Flash Point:	40°F (T.C.C.)	Vapor Pressure:	23
Odor:	Characteristic solvent odor	Specific Gravity:	0.926	Flammability:	Not Established
pH:	Not Established	Solubility (H2O):	Insoluble	Flammability Limits:	LEL - 0.9%
Melting Point:	Not Established	Evaporation Rate:	<1		UEL - 7.0%
Freezing Point:	Not Established	Vapor Density:	3.3		
Boiling Point:	215°F	VÔC:	658 g/l		

SECTION 10 – STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Conditions to avoid: Heat, sparks, open flames and all possible sources of ignition.

Incompatible materials: Strong oxidizing agents and strong acids or bases.

Hazardous decomposition products: Carbon Monoxide and Carbon Dioxide.

GHS SAFETY DATA SHEET

SECTION 11 – TOXICOLOGICAL INFORMATION

<u>Toxicity</u>			
Hazardous Chemicals	\underline{LD}_{50}	\underline{LC}_{50}	
TOLUENE	N/A	N/A	
TRADE SECRET	N/A	N/A	
STODDARD SOLVENT	N/A	N/A	

Likely Routes of Exposure: Inhalation, Skin Contact, Eye Contact and Ingestion.

Symptoms and Effect - Inhalation: It is a respiratory tract irritant and anesthetic. Causes central nervous system depression (e.g. headache, drowsiness, dizziness, loss of coordination & fatigue). **Skin Contact:** May cause mild skin irritation. Prolonged or repeated contact may cause redness, burning, drying and cracking of the skin. **Eye Contact:** May cause mild eye irritation. Direct contact with the liquid or exposure to vapors or mists may cause stinging, tearing or redness. **Ingestion:** Ingestion of excessive quantities may cause irritation of the digestive tract and signs of nervous system depression. **ASPIRATION HAZARD –** This material can enter lungs during swallowing or vomiting and cause lung inflammation and damage.

Long-Term Effect: Chronic effects of overexposure – Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage (sometimes referred to as solvent or painters' syndrome). Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal. This product contains a chemical known to the State of California to cause cancer.

Pre-Existing Conditions: Skin contact may aggravate an existing dermatitis.

SECTION 12 – ECOLOGICAL INFORMATION

Ecotoxicity: None.

Persistance & Degradability: None.

Bioaccumulative Potential: None.

Mobility in soil: In normal use, emission of Volatile Organic Compounds (VOC's) to the air takes place, typically at a rate of ≤ 658 g/l.

SECTION 13 – DISPOSAL CONSIDERATION

Dispose of product or container in accordance with federal, state or local regulations.

SECTION 14 – TRANSPORTATION INFORMATION

Shipping InformationShipping Name:Adhesives, Containing a Flammable LiquidHazardous Class:3I.D. Number:UN1133Packing Group:IILabel Required:Flammable LiquidMarine Pollutant:No

Exception to the rule: If the package that contains the hazardous material is in a small consumer size (Less than 1L), then the rules that apply to shipping hazardous materials do not apply. This is called an "Exception".

This is classified as Consumer Commodity ORM-D.

SECTION 15 – REGULATORY INFORMATION

Precautionary Label Information: Health Hazard, Flammable. Risk Phrases: R10-Flammable. R36/37-Irritant to eyes and respiratory system. R67-Vapors may cause drowsiness and dizziness. Safety Phrases: S2-Keep out of reach of children. S9-Keep container in a well-ventilated place. S16-Keep away from sources of ignition-No smoking. S25-Avoid contact with eyes. S26-In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S33-

Take precautionary measures against static discharges.

SECTION 16 – OTHER INFORMATION

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act and shall not be used for any other purpose. Black Swan Mfg. Co. urges the customers receiving this Material Safety Data Sheet to study it carefully to become aware of the hazards, if any, of the product involved. In the interest of safety, you should notify your employees, agents and contractors of the information on the sheets. DATE: 01/01/2015



BLACK SWAN MFG. CO.

GHS SAFETY DATA SHEET



SECTION 1 - IDENTIFICATION For any Transportation or Medical Chemical Emergencies call: Manufacturer: Black Swan Mfg. Co. 4540 W. Thomas St. **INFOTRAC** Chicago, IL 60651-3318 Tel.: 800-252-5796 (800) 535-5053 **OR** (352) 323-3500 Fax: 773-227-3705 Web Site : www.blackswanmfg.com 24 hours per day - 7 days a week E-mail: info@blackswanmfg.com **Product Name: No-Hub Sealant** Recommended Use: A sealant specifically designed as a coating for cast iron pipe to improve leak-free sealing of no-hub couplings. **SECTION 2 – HAZARD(S) IDENTIFICATION**

<u>Labels</u>	NFPA	GHS Classification
Kealth Hazard Kealth Signal Word Danger HMIS HEALTH 1 FLAMMABILITY 3 3 REACTIVITY 0 0	HEALTH HAZARD 4 - Deadly 3 - Extreme Danger 1 - Slight Hazardous 0 - Normal Material SPECIFIC HAZARD Acid ACID Akiali ALK Corrosive COR Use NO WATER ₩ Radioactive ★ T Radioactive Read Click Corrosive COR COR COR COR COR COR COR COR	Health Environmental Acute Toxicity: Not Established Acute Aquatic Toxicity: Not Established Skin Irritation: Not Established Acute Aquatic Toxicity: Not Established Skin Sensitization: NO Chronic Aquatic Toxicity: Not Established Physical Flammability: Cat. 2
Hazar H225: Highly flammable liquid H304: May be fatal if swallowed H312: Harmful in contact with s H319: Causes serious eye irritati H332: Harmful if inhaled H335: May cause respiratory irri H336: May cause drowsiness or	and enters airways kin on itation	Precautionary Statements P102: Keep out of reach of children P103: Read label before use P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking P233/P235: Keep container tightly closed and cooled P243: Take precautionary measures against static discharge P261: Avoid breathing dust/fume/gas/mist/vapors/spray P262: Do not get in eyes, on skin, or on clothing P264: Wash thoroughly after handling P270: Do not eat, drink or smoke when using this product P271: Use only outdoors or in a well-ventilated area P280/P284: Wear protective gloves/protective clothing/eye protection/face protection. Wear a NIOSH approved respirator for organic solvents.

<u>Chemicals</u>	CAS#	EINECS#	REACH	Approx %
			Pre-registration Num	<u>ber</u>
ETHYL ALCOHOL	64-17-5	200-578-6	N/A	25-30%
METHYL ALCOHOL	67-56-1	200-659-6	N/A	1-2%
ETHYL ACETATE	141-78-6	205-500-4	N/A	<1%
ACETONE	67-64-1	200-662-2	N/A	35-45%
POLYVINYL BUTYRAL	7723-18-5	N/A	N/A	10-20%

*Unlisted ingredients are not classified as hazardous according to OSHA 1910.1200.

SECTION 4 – FIRST-AID MEASURES

Inhalation: Move into fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen and call physician.
Skin: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water.
Eyes: Flush with water for 15 minutes. If irritation persists, get medical attention.
Ingestion: Give 1 or 2 glasses of water. DO NOT INDUCE VOMITING. Contact physician immediately.

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SECTION 5 – FIRE-FIGHTING MEASURES

Fire Hazard: Vapors may travel considerable distance to sources of ignition and flash back.
Combustion Products: None.
Extinguishing Media: Foam, Carbon Dioxide, Dry Chemical.
Unsuitable Extinguishing Media: None Known.
Protective Equipment: Self-contained breathing apparatus {(SCBA), MSHA/NIOSH}. Full protective gear.
Special Fire Fighting Procedures: Evacuate enclosed areas, stay upwind. Closed or confined quarters require self-contained breathing apparatus, positive pressure hose masks or airline masks. Use agents appropriate for surrounding fires.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautions: None.

Protective Equipment: Wear suitable respiratory protective equipment.

Emergency Procedures: None.

Environmental Precautions: Avoid runoff into storm sewers, ditches and waterways.

Methods for Cleaning Up: Absorb with suitable inert material. Remove all sources of ignition.

SECTION 7 – HANDLING AND STORAGE

Handling

Use good personal hygiene practice. Avoid inhalation of vapors and personal contact with the product. Repeated and prolonged overexposure to solvents may cause brain and nervous system damage. Concentrating and inhaling the contents may be harmful or fatal. **Storage**

Keep and store in a cool, dry place from sources of ignition. Ground during transfer. Keep container tightly closed when not in use. **Incompatible Materials**: Strong oxidizing agents, strong acids.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION Exposure Limits ACGIH-STEL Hazardous Chemicals ACGIH-TLV **OSHA-PEL** ETHYL ALCOHOL 1000 ppm 1000 ppm N/A 200 ppm METHYL ALCOHOL 200 ppm N/A ETHYL ACETATE 400 ppm N/A 400 ppm ACETONE 500 ppm 750 ppm 1000 ppm

Engineering Controls: A source of running water to flush or wash the eyes and skin in case of contact. **Ventilation**: Mechanical.

Personal Protective Equipment – Respiratory: If use conditions generate vapors or mists, wear a NIOSH-approved respirator appropriate for those emission levels. Appropriate respirators may be a full face piece or a half mask air-purifying cartridge respirator equipped for organic vapors/mists, a self-contained breathing apparatus in the pressure demand mode, or a supplied-air respirator.

Personal Protective Equipment – Skin: Impermeable gloves. Chemical resistant coveralls.

Personal Protective Equipment - Eyes: Safety glasses with side shields or chemical goggles.

SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES

Appearance:	Amber Viscous Liquid	Flash Point:	65°F (T.C.C.)	Vapor Pressure:	Not Established
Odor:	Characteristic Solvent	Specific Gravity:	Approx. 0.70	Flammability:	Not Established
pH:	Not Established	Solubility (H2O):	Insoluble	Flammability Limits:	LEL - 0.9%
Melting Point:	Not Established	Evaporation Rate:	> 1.0		UEL - 7.0%
Freezing Point:	Not Established	Vapor Density:	> 1.0		
Boiling Point:	170°F	VOC:	250 g/l		

SECTION 10 - STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Conditions to avoid: Sparks, open flames, hot surfaces and strong oxidizing agents.

Incompatible materials: Strong oxidizing agents, strong acids.

Hazardous decomposition products: Carbon Monoxide, Carbon Dioxide

SECTION 11 – TOXICOLOGICAL INFORMATION

	<u>Toxic</u>	ity	
Hazardous Chemicals	\underline{LD}_{50}	\underline{LC}_{50}	
ETHYL ALCOHOL	N/A	N/A	
METHYL ALCOHOL	N/A	N/A	
ETHYL ACETATE	N/A	N/A	
ACETONE	N/A	N/A	
POLYVINYL BUTYRAL	N/A	N/A	

Likely Routes of Exposure: Inhalation, Skin Contact, Eye Contact and Ingestion.

Symptoms and Effect - Inhalation: It is a respiratory tract irritant and anesthetic and causes central nervous system depression (e.g. headache, drowsiness, dizziness, loss of coordination & fatigue). **Skin Contact:** May cause mild skin irritation. Prolonged or repeated contact may cause redness, burning, and drying and cracking of the skin. **Eye Contact:** May cause mild eye irritation. Direct contact with the liquid or exposure to vapors or mists may cause stinging, tearing and redness. **Ingestion:** Ingestion of excessive quantities may cause irritation of the digestive tract and signs of nervous system depression.

Long-Term Effect: None known.

Pre-Existing Conditions: Any pre-existing heart or skin condition or an impaired lung function.

SECTION 12 – ECOLOGICAL INFORMATION

Ecotoxicity: None known.

Persistance & Degradability: None known.

Bioaccumulative Potential: None known.

Mobility in soil: In normal use, emission of Volatile Organic Compounds (VOC's) to the air takes place, typically at a rate of <250 g/l.

SECTION 13 – DISPOSAL CONSIDERATION

Dispose of product or container in accordance with federal, state or local regulations.

SECTION 14 – TRANSPORTATION INFORMATION

Shipping Information		
Shipping Name:	Adhesives, Containing a Flammable Liquid	
Hazardous Class:	3	
I.D. Number:	UN1133	
Packing Group:	II	
Label Required:	Flammable Liquid	
Marine Pollutant:	No	

Exception to the rule: If the package that contains the hazardous material is in a small consumer size (Less than 1L), then the rules that apply to shipping hazardous materials do not apply. This is called an "Exception".

This is classified as Consumer Commodity ORM-D.

SECTION 15 – REGULATORY INFORMATION

Precautionary Label Information: Flammable, and Health Hazard.
Risk Phrases: R10-Flammable. R36/37-Irritant to eyes and respiratory system.
Safety Phrases: S2-Keep out of reach of children. S9-Keep container in a well-ventilated place. S16-Keep away from sources of ignition-No smoking. S25-Avoid contact with eyes. S26-In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S33-Take precautionary measures against static discharges.

SECTION 16 – OTHER INFORMATION

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act and shall not be used for any other purpose. Black Swan Mfg. Co. urges the customers receiving this Material Safety Data Sheet to study it carefully to become aware of the hazards, if any, of the product involved. In the interest of safety, you should notify your employees, agents and contractors of the information on the sheets. DATE: 01/01/2015



SAFETY DATA SHEET

	1. PRODUCT AND COMPANY IDENTIFICATION	
COMMON NAME:	PVC Pipe and Fittings	
CHEMICAL NAME:	Not Applicable. Formulation, see section 3.	
FORMULA:	Mixture	
PRODUCT CAS NO.: Mixture, see section 3.		
Recommended Use:	Drain Waste Vent and Pressure Pipe and Fittings	
SUPPLIER:	Charlotte Pipe and Foundry Company (Plastics Division)	
ADDRESS:	4210 Old Charlotte Highway	
CITY, STATE, ZIP:	Monroe, NC 28110	
PHONE:	+1-704-372-3650 EMERGENCY PHONE: +1-704-372-3650	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Toxic and irritating gases and fumes may be given off during burning or thermal decomposition. Avoid generating dust. Fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.



This material is hazardous in accordance with the hazard communication standard, 29 CFR 1910.1200

Skin irritation – Category 2

Eye irritation – Category 2 A Specific target organ toxicity – single exposure – Category 3 Warning Warning Causes serious eye irritation.

Revision Date: 12/1/2013

GHS label pictogram

Hazard statements

Signal word



SAFETY DATA SHEET

	Causes skin irritation. May cause respiratory irritation
Precautionary statements Prevention	Avoid breathing dust/fume/gas/mist.
Response	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	Keep away from intense heat, flames.
Disposal	Dispose of in accordance with local regulations.
Hazards not otherwise classified	None known.
Relevant routes of exposure	Skin, eyes, inhalation.
Inhalation	Melted product is flammable and produces intense heat and dense smoke during burning. Irritating gases and fumes may be given off during burning or thermal decomposition.
Skin contact	Gases and fumes evolved during thermal processing or decomposition can cause skin irritation.
Eye contact	Dust can cause eye irritation. Gases and fumes evolved during thermal processing or decomposition can cause eye irritation.
Ingestion	No data available.

3. HAZARDOUS INGREDIENTS: COMPOSITION/INFORMATION				
INGREDIENT	% WEIGHT	PEL-OSHA	TLV-ACGIH	NIOSH REL
Polyvinyl chloride CAS 9002-86-2	>80%	None established Particulates not otherwise classified: 15 mg/m3	1 mg/m3 (respirable fraction) Particulates not otherwise classified: 10 mg/m3 (inhalable fraction)	None established
Titanium dioxide CAS 13463-67-7	0-5%	15 mg/m3, total dust	10 mg/m3 TWA	None established

4. FIRST AID MEASURES

EYE CONTACT: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 15 minutes. Consult a physician.

SKIN CONTACT: Rinse with water. Remove contaminated clothing and shoes. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes before reuse.

INHALATION: If vapors from excessive heating, burning or decomposition products are inhaled: remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular, or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing, such as collar, tie, belt, or waistband. In case of inhalation of decomposition

CHARLOTTE PIPE AND FOUNDRY COMPANY

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products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance.

INGESTION: Wash out mouth with water. Remove dentures, if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Loosen tight clothing, such as collar, tie, belt, or waistband. Consult a physician.

<u>Notes to physician</u>: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under surveillance for 48 hours

Specific treatments: None known

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES			
FLASH POINT: No data.	Decomposition products ma	y be combustible.	
FLAMMABLE LIMITS:	LEL: No Data	UEL: No data	

EXTINGUISHING MEDIA: Water, foam, dry chemical. Do not use CO2 on Class A fires, as a lack of cooling capacity may result in re-ignition.

FIRE AND EXPLOSION HAZARDS: Solid does not readily release flammable vapors. Thermoplastic polymers can burn. Smoke, Carbon Monoxide, Carbon Dioxide, Aldehydes, Hydrogen Chloride, Tin. Irritating and/or toxic substances will be emitted during burning, combustion, or decomposition. Run-off water from firefighting may have corrosive effects.

PROTECTIVE MEASURES FOR FIRE FIGHTERS: Firefighters must wear a NIOSH-approved, full-facepiece self-contained breathing apparatus (SCBA) operated in positive pressure mode and full turnout or bunker gear with additional chemical protective clothing as necessary to protect against thermal decomposition products.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS: If there is a fire, promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency measures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training.
	Evacuate surrounding areas. Keep unnecessary and unprotected personnel
	from entering. Do not touch or walk through spilled material. Provide adequate
	ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with decomposition products or fumes
	from burning or excessive heating, take note of information in Section 8 on
	suitable and unsuitable materials. See also information in "for non-emergency personnel."
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways,
	drains, and sewers. Inform the relevant authorities if the product has caused
	environmental pollution (sewers, waterways, soil, or air).



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Methods and materials for containme Small spill	Avoid dust generation. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. See Section 1 for emergency contact information.	
Large spill	Move containers from spill area. Approach release from upwind. Prevent entry into sewers, waterways, basements, and confined areas. Avoid dust generation. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. See Section 1 for emergency contact information.	
	7. HANDLING AND STORAGE	
Conditions for safe storage, including any incompatibilities	Store in a dry place away from direct sunlight, heat, and incompatible materials. Avoid intense heat and flames.	
Precautions for safe handling		
Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not handle until all safety precautions have been read and understood. Do not get particles, vapors or fumes in eyes, on skin, or on clothing. Do not ingest. If during normal use, the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator.	
Advice on general occupational hygiene	Employees must wash hands and face before eating, drinking, or smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also section 8 for additional information on hygiene measures.	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation, or other engineering controls to keep worker exposure to airborne contaminants below recommended and statutory limits.

RESPIRATORY PROTECTION: Cutting or sanding this product can generate dust. Used a properly fitted particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product, and the safe working limits of the respirator. A NIOSH-approved N95 single use or P95 multiple use respirator will protect the employee from at least 95% of airborne particles. Follow the respirator manufacture's instructions for proper use. If adhesives or other substances are used with this product, refer to the product manufacturer's safety data sheet for applicable respiratory protective measures.

SKIN PROTECTION: Chemical-resistant, impervious gloves complying with an approved standard should be worn when handling this or any chemical product, if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures containing several substances, the protection time of the gloves cannot be accurately estimated. If adhesives or other substances are used with this product, refer to the product manufacturer's safety data sheet for applicable skin protective measures.

BODY PROTECTION: Personal protective equipment for the body should be selected on the task being performed and the risks involved, and should be approved by a specialist before handling this product. If adhesives or other substances are used with this product, refer to the product manufacturer's safety data sheet for applicable skin protective measures.

EYE/FACE PROTECTION: Safety eyewear complying with an approved standard must be used when a risk assessment indicates this is necessary to avoid exposure to dust. Particulates and dust can be formed when cutting, grinding or sanding this product. If contact with dust or particulates is possible, the following should be worn unless the assessment indicates a



SAFETY DATA SHEET

higher degree of protection: safety glasses with side shields. If adhesives or other substances are used with this product, refer to the product manufacturer's safety data sheet for applicable eye and face protective measures.

9. PHYSICAL AND CHEMICAL PROPERTIES	
APPEARANCE:	Solid. White/grey
ODOR:	Not applicable.
ODOR THRESHOLD:	Not available
BOILING POINT:	Not available
FLASH POINT:	Not applicable
FLAMMABILITY:	Melted product is flammable.
AUTOIGNITION TEMPERATURE:	Not applicable
DECOMPOSITION TEMPERATURE:	Not available
LOWER/UPPER EXPLOSION LIMITS:	Not available
VAPOR PRESSURE:	Not available
LIQUID DENSITY:	Not available
SPECIFIC GRAVITY:	Approximately 1.4
MELTING POINT:	Not available
pH:	Not available
SOLUBILITY:	Insoluble
% VOLATILE:	Not available
VISCOSITY:	Not available

	10. STABILITY AND REACTIVITY
Stability:	Stable at normal temperatures and pressures.
Reactivity:	Stable at normal temperatures and pressures.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.
Incompatible materials/conditions:	Consult the Charlotte Pipe and Foundry chemical resistance guide.
Hazardous decomposition products:	Hydrogen chloride, carbon oxides, small amounts of benzene and aromatic and aliphatic hydrocarbons, phosgene.
Hazardous polymerization:	Not available.

11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY:

No toxicological data is available for the finished product. Revision Date: 12/1/2013



SENSITIZATION: No data available.

MUTAGENICITY: No data available.

DEVELEPMENTAL: No data available.

Fertility: No data available.

CARCINOGENICITY: On the date of preparation of this SDS, this product does not contain ingredients classified by the International Agency for Research on Cancer, National Toxicology Program Report, or OSHA at 29 CFR 1910, Subpart Z, as a carcinogen.

REPRODUCTIVE TOXICITY: Not available

TERATOGENICITY: Not available

SPECIFIC TARGET ORGANS - SINGLE EXPOSURE: Not available

SPECIFIC TARGET ORGANS - REPEATED EXPOSURE: Not available

ASPIRATION HAZARD: Not available

INFORMATION ON THE LIKELY ROUTES OF EXPOSURE:

Potential acute health effects

Eye contact	No known significant effects or critical hazards. Dust can cause eye irritation.
Inhalation	Exposure to decomposition products may cause a health hazard. Serious effects
	may be delayed following exposure.
Skin contact	Skin irritant.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical, and toxicological characteristics

Eye contact	No data available.
Inhalation	No data available
Skin contact	Adverse symptoms may include irritation.
Ingestion	No data available

Immediate, delayed and chronic effects from short term exposure

Short term exposure

Potential immediate effects	No data available.
Potential delayed effects	No data available

Long term exposure

Potential immediate effects	No data available.
Potential delayed effects	No data available

Potential chronic effects

General	No data available.
Carcinogenicity	Not listed by OSHA, IARC or NTP. See section 11.



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12. ECOLOGICAL INFORMATION

Numerical measures of toxicity No data available

Persistence and degradability Does not biodegrade over time.

Bioaccumulative potential No data available

Mobility in soil No data available.

Other adverse effects: No known significant or critical hazards.

13. DISPOSAL CONSIDERATIONS

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste should not be disposed of to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste and packaging should be recycled when possible. Incineration or landfill should only be considered when recycling is not feasible. This material must be disposed of in a safe way.

	14. TRANSPORT INFORMATION
PROPER SHIPPING NAME:	Not Regulated
HAZARD CLASS:	Not Regulated
IDENTIFICATION NUMBER:	Not Regulated
SHIPPING LABEL:	Not Regulated
PACKING GROUP:	Not Regulated

15. REGULATORY INFORMATION

TSCA 8(b):

All ingredients are listed on the U.S. Toxic Substances Control Act inventory.

Airborne unbound particles of titanium dioxide of respirable size are listed as being carcinogenic per California Proposition 65.

16. OTHER INFORMATION

Date of Preparation: 11 December 2013

Key To Acronyms:

CAS:

United States

Chemical Abstracts Service

Revision Date: 12/1/2013

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CFR: HEPA	Code of Federal Regulations High-Efficiency Particulate Air (filter)
IARC:	International Agency for Research on Cancer
LD50	Lethal dose to 50% of exposed laboratory animals
LC50	Lethal concentration to 50% of exposed laboratory animals
LEL:	Lower Explosive Limit
mg/l	Milligrams per liter
NIOSH:	National Institute for Occupational Safety and Health (US)
NTP:	National Toxicology Program
OSHA:	Occupational Safety and Health Administration (US)
PEL:	Permissible Exposure Limit
TSCA	Toxic Substances Control Act
TLV:	Threshold Limit Value – American Conference of Governmental Industrial Hygienists (ACGIH)
TWA:	Time Weighted Average
UEL:	Upper Explosive Limit
ug/ m ³	Micrograms per cubic meter

DISCLAIMER

NO WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY OR GUARANTY OF ANY OTHER KIND, EXPRESS OR IMPLIED, IS MADE REGARDING PERFORMANCE, SAFETY, SUITABILITY, STABILITY OR OTHERWISE FOR THE ABS MATERIALS AS REPRESENTED IN THIS MSDS SHEET. Charlotte Pipe and Foundry assumes no liability whatsoever for the use of or reliance upon this information. The information and data contained in this MSDS has been compiled from information believed to be accurate and is offered for your consideration, investigation and verification. Buyer assumes all risk of use, storage, handling and disposal of the product in compliance with applicable federal, state, and local laws and regulations.





Material Name: PURPLE PRIMER/CLEANER

*** Section 1 - Product and Company Identification ***

MSDS #1401E

Part Numbers: 019150

Manufacturer Information

William H. Harvey Company 4334 South 67th Street Omaha, NE 68117 Phone: 402-331-1175

For Emergency First Aid call 1-877-740-5015. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300. Outside the U.S. 1-703-527-3887.

* * * Section 2 - Hazards Identification * * *

GHS Classification:

Flammable Liquids - Category 2 Acute Toxicity Oral - Category 4 Acute Toxicity Dermal - Category 4 Acute Toxicity Inhalation - Category 4 Eye Damage/Irritation - Category 2A Carcinogenicity - Category 2 Specific Target Organ Toxicity Single Exposure - Category 3

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapor.
Harmful if swallowed.
Harmful in contact with skin.
Harmful if inhaled.
Causes serious eye irritation.
Contains a chemical classified by the US EPA as a suspected possible carcinogen.
May cause respiratory irritation.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention

Keep away from heat/sparks/open flames and hot surfaces. - No smoking. Keep container tightly closed. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing fume/gas/mist/vapors.

Use only outdoors or in a well-ventilated area.

Response

If on skin (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

If swallowed: Call a poison center or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting. If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a poison center or doctor/physician.

If exposed or concerned: Get medical advice/attention.

In case of fire: Use dry chemical, CO2, or foam to extinguish fire.

Storage

Store in a well-ventilated place. Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

*** Section 3 - Composition / Information on Ingredients ***

CAS #	Component	Percent
67-64-1	Acetone	60-90
78-93-3	Methyl ethyl ketone	10-20
108-94-1	Cyclohexanone	3-10
109-99-9	Tetrahydrofuran	0-10

*** Section 4 - First Aid Measures ***

First Aid: Eyes

If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.

First Aid: Skin

Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with hand cleaner or baby oil.

First Aid: Ingestion

DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

First Aid: Inhalation

If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.

*** Section 5 - Fire Fighting Measures ***

General Fire Hazards

See Section 9 for Flammability Properties.

Highly flammable liquid and vapor. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.

Hazardous Combustion Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

Extinguishing Media

Use dry chemical, CO2, or foam to extinguish fire. Cool fire exposed container with water. Water may be ineffective as an extinguishing agent.

Unsuitable Extinguishing Media

None.

Fire Fighting Equipment/Instructions

Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

* * * Section 6 - Accidental Release Measures * * *

Recovery and Neutralization

Stop leak if it can be done without risk.

Materials and Methods for Clean-Up

Remove all sources of ignition and ventilate area. Soak up spill with an inert absorbent such as sand, earth or other noncombusting material. Put absorbent material in covered, labeled metal containers.

Emergency Measures

Isolate area. Keep unnecessary personnel away.

Personal Precautions and Protective Equipment

Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Environmental Precautions

Prevent liquid from entering watercourses, sewers and natural waterways.

Prevention of Secondary Hazards

None

*** Section 7 - Handling and Storage ***

Handling Procedures

Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use. "Empty" containers retain product residue and can be hazardous. Follow all SDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

Storage Procedures

Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.

Incompatibilities

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.

*** Section 8 - Exposure Controls / Personal Protection ***

Component Exposure Limits

Acetone (67-64-1)

ACGIH: 500 ppm TWA 750 ppm STEL OSHA: 1000 ppm TWA; 2400 mg/m3 TWA NIOSH: 250 ppm TWA; 590 mg/m3 TWA

Methyl ethyl ketone (78-93-3)

ACGIH: 200 ppm TWA 300 ppm STEL OSHA: 200 ppm TWA; 590 mg/m3 TWA NIOSH: 200 ppm TWA; 590 mg/m3 TWA 300 ppm STEL; 885 mg/m3 STEL

250 ppm STEL; 735 mg/m3 STEL

Cyclohexanone (108-94-1)

ACGIH:	20 ppm TWA
	50 ppm STEL
	Skin - potential significant contribution to overall exposure by the cutaneous route
OSHA:	50 ppm TWA; 200 mg/m3 TWA
NIOSH:	25 ppm TWA; 100 mg/m3 TWA
	Potential for dermal absorption

Tetrahydrofuran (109-99-9)

route
r

Engineering Measures

Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.

Personal Protective Equipment: Respiratory

For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Personal Protective Equipment: Hands

Rubber gloves are suitable for normal use of the product. For long exposures chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.

Personal Protective Equipment: Eyes

Safety glasses with side shields or safety goggles.

Personal Protective Equipment: Skin and Body

No additional protective equipment needed.

* * * Section 9 - Physical & Chemical Properties * * *

Appearance: Physical State:		Odor: Ha:	Ether-like NA
Vapor Pressure:	145 mmHg @ 20°C	Vapor Density:	2.5
Boiling Point: Solubility (H2O):	Negligible	Melting Point: Specific Gravity:	NA 0.81 +/- 0.02 @ 20°C
Evaporation Rate: Octanol/H2O Coeff.:	(BUAC = 1) = 5.5 - 8.0 ND		99.96% 14-23°F (-10 to -5°C)
Flash Point Method:	CCCFP	Upper Flammability Limit (UFL):	11.8
Lower Flammability Limit (LFL):	1.8	· · · ·	ND
Auto Ignition:	ND		

*** Section 10 - Chemical Stability & Reactivity Information **

Chemical Stability

This is a stable material.

Hazardous Reaction Potential

Will not occur.

Conditions to Avoid

Avoid heat, sparks, flames and other sources of ignition.

Incompatible Products

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.

Hazardous Decomposition Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

*** Section 11 - Toxicological Information ***

Acute Toxicity

Component Analysis - LD50/LC50

Acetone (67-64-1) Oral LD50 Rat 5800 mg/kg

Methyl ethyl ketone (78-93-3)

Inhalation LC50 Mouse 32 g/m3 4 h; Oral LD50 Rat 2737 mg/kg; Dermal LD50 Rabbit 6480 mg/kg

Cyclohexanone (108-94-1)

Inhalation LC50 Rat 10.7 mg/L 4 h; Inhalation LC50 Rat 8000 ppm 4 h; Oral LD50 Rat 800 mg/kg; Dermal LD50 Rabbit 948 mg/kg

Tetrahydrofuran (109-99-9)

Inhalation LC50 Rat 53.9 mg/L 4 h; Inhalation LC50 Rat 180 mg/L 1 h; Oral LD50 Rat 1650 mg/kg

Potential Health Effects: Skin Corrosion Property/Stimulativeness

May cause irritation with redness, itching and pain. Methyl ethyl ketone and cyclohexanone may be absorbed through the skin causing effects similar to those listed under inhalation.

Potential Health Effects: Eye Critical Damage/ Stimulativeness

Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes. May cause eye damage.

Potential Health Effects: Ingestion

Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

Potential Health Effects: Inhalation

Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Respiratory Organs Sensitization/Skin Sensitization

This product is not reported to have any skin sensitization effects.

Generative Cell Mutagenicity

Cyclohexanone has been positive in bacterial and mammalian assays. Acetone, methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.

Carcinogenicity

A: General Product Information

In 2012 USEPA Integrated Risk Information System (IRIS) reviewed a two species inhalation lifetime study on THF conducted by NTP (1998). Male rats developed renal tumors and female mice developed liver tumors while neither the female rats nor the male mice showed similar results. Because the carcinogenic mechanisms could not be identified clearly in either species for either tumor, the EPA determined that the male rat and female mouse findings are relevant to the assessment of carcinogenic potential in humans. Therefore, the IRIS review concludes that these data in aggregate indicate that there is "suggestive evidence of carcinogenic potential" following exposure to THF by all routes of exposure.

B: Component Carcinogenicity

Acetone (67-64-1)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

Cyclohexanone (108-94-1)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans IARC: Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))

Tetrahydrofuran (109-99-9)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

Reproductive Toxicity

Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Acetone and tetrahydrofuran has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Specified Target Organ General Toxicity: Single Exposure

May cause respiratory irritation. Inhalation of high concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Specified Target Organ General Toxicity: Repeated Exposure

This product is not reported to have any specific target organ toxicity repeat exposure effects.

Aspiration Respiratory Organs Hazard

Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

* * * Section 12 - Ecological Information * * *

Ecotoxicity

A: General Product Information

This product is not expected to be toxic to aquatic organisms.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Acetone (67-64-1)		
Test & Species		Conditions
96 Hr LC50 Oncorhynchus mykiss	4.74 - 6.33 mL/L	
96 Hr LC50 Pimephales promelas	6210 - 8120 mg/L [static]	
96 Hr LC50 Lepomis macrochirus	8300 mg/L	
48 Hr EC50 Daphnia magna	10294 - 17704 mg/L [Static]	
48 Hr EC50 Daphnia magna	12600 - 12700 mg/L	
Methyl ethyl ketone (78-93-3)		
Methyl ethyl ketone (78-93-3) Test & Species		Conditions
	3130-3320 mg/L [flow-through]	Conditions
Test & Species	0	Conditions
Test & Species 96 Hr LC50 Pimephales promelas	[flow-through]	Conditions

Cyclohexanone (108-94-1)		
Test & Species		Conditions
96 Hr LC50 Pimephales promelas	481-578 mg/L [flow- through]	
96 Hr LC50 Pimephales promelas	8.9 mg/L	
96 Hr EC50 Chlorella vulgaris	20 mg/L	
24 Hr EC50 Daphnia magna	800 mg/L	
Tetrahydrofuran (109-99-9) Test & Species		Conditions
96 Hr LC50 Pimephales promelas	1970-2360 mg/L [flow-through]	
96 Hr LC50 Pimephales promelas	2700-3600 mg/L [static]	
24 Hr EC50 Daphnia magna	5930 mg/L	

Persistence/Degradability

No information available for the product.

Bioaccumulation

No information available for the product.

Mobility in Soil

No information available for the product.

*** Section 13 - Disposal Considerations ***

Waste Disposal Instructions

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

Disposal of Contaminated Containers or Packaging

Dispose of contents/container in accordance with local/regional/national/international regulations.

* * * Section 14 - Transportation Information * * *

DOT Information

For Greater than 1 liter (0.3 gal):

Shipping Name: Flammable Liquid, n.o.s (Methyl Ethyl Ketone, Acetone) UN #: 1993 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Consumer Commodity, ORM-D

IMDG Information

For Greater than 1 liter (0.3 gal): Shipping Name: Flammable Liquid, n.o.s (Methyl Ethyl Ketone, Acetone) UN #: 1993 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Flammable Liquid, n.o.s (Limited Quantity) UN #: 1993 Hazard Class: 3 Packing Group: II

Required Label(s): None (Limited Quantities are expected from labeling)

* * * Section 15 - Regulatory Information * * *

Regulatory Information US Federal Regulations

Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Acetone (67-64-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Methyl ethyl ketone (78-93-3)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Cyclohexanone (108-94-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Tetrahydrofuran (109-99-9)

CERCLA: 1000 lb final RQ; 454 kg final RQ

State Regulations

Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes	No
Methyl ethyl ketone	78-93-3	Yes	Yes	Yes	Yes	Yes	No
Cyclohexanone	108-94-1	Yes	Yes	Yes	Yes	Yes	No
Tetrahydrofuran	109-99-9	Yes	Yes	Yes	Yes	Yes	No

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Acetone	67-64-1	1 %
Methyl ethyl ketone	78-93-3	1 %
Cyclohexanone	108-94-1	0.1 %
Tetrahydrofuran	109-99-9	1 %

Additional Regulatory Information

A: General Product Information

This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposure to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. The use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 8 will minimize exposure to these chemicals.

Component	CAS #	TSCA	CAN	EEC
Acetone	67-64-1	Yes	DSL	EINECS
Methyl ethyl ketone	78-93-3	Yes	DSL	EINECS
Cyclohexanone	108-94-1	Yes	DSL	EINECS
Tetrahydrofuran	109-99-9	Yes	DSL	EINECS

B: Component Analysis - Inventory

* * * Section 16 - Other Information * * *

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

Literature References

None

Other Information

NFPA and HMIS:

NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 1 Special: None HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 1 PPE: G

Disclaimer:

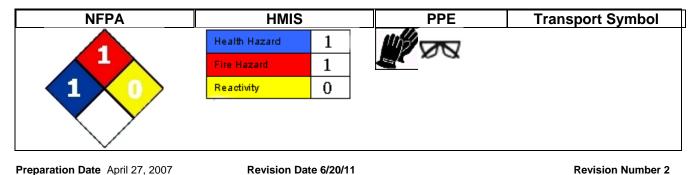
The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, we cannot give any guarantees regarding information from other sources, and expressly do not make warranties, nor assume any liability for its use.

End of Sheet



Material Safety Data Sheet #336

Hercules Chemical Company Inc. 111 South Street Passaic NJ 07055-7398 Information Telephone: 1-800 221-9330 Internet: www.herchem.com



1. PRODUCT AND COMPANY IDENTIFICATION

Product Identity: HERCULES DARK CUTTING OIL. Intended Use: PIPE THREADING LUBRICANT

Manufacturer: Hercules Chemical Company, Inc. 111 South Street Passaic, New Jersey 07055-7398 Information Telephone: (800) 221-9330

Internet: http://www.herchem.com

Emergency Phone: CHEMTREC: (800) 424-9300

MSDS Date of Original Preparation: 03/23/2007

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

If ingested, do not induce vomiting because of the potential of aspiration into lungs. Health studies have shown that many petroleum hydrocarbons and synthetic lubricants pose potential human health risks which vary from person to person. As a precaution, exposure to liquids, vapors, mist or fumes should be minimized.

Potential Health Effects.

Inhalation: Vapor inhalation of the product under ambient conditions is not a problem. If overcome by vapor from hot product, move the victim to fresh air. If not breathing, administer artificial respiration if trained. Get medical attention.

Ingestion: Low oral and dermal toxicity.

Eye: May cause mild to transient irritation.

Skin: May cause slight skin irritation. Prolonged or repeated skin contact can cause skin irritation and dermatitis.

HMIS Hazard Rating: 1 1 0 B

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS Number	Wt/Wt %	OSHA PEL	ACGIH TLV	Other Limits
Petroleum Based	64742-52-5,	85-90	5 mg/m ³	5 mg/m³	N/A
Lubricating Oils	64742-46-7			(as oil mist)	
Sulfurized Fatty Oil	68153-70-8	5-10	N/A	N/A	N/A
Esters					
1-Decene,	72162-15-3	1-5	N/E	N/E	N/E
Sulfurized					
Asphalt	8052-42-4	5-10	5 mg/m ³	5 mg/m ³	N/A
-			(fumes)	(fumes)	

4. EMERGENCY AND FIRST AID PROCEDURES.

Eye: Immediately flush victim's eyes with large quantities of water, for 15 minutes, holding the eyelids apart. Get medical attention if irritation persists.

Skin: Wash with water. Remove contaminated clothing

Ingestion: DO NOT INDUCE VOMITING. Immediately seek medical help.

Inhalation: Not a possible route of exposure under ambient temperature. If overcome by vapor from heated product, remove to fresh air. If not breathing, give artificial respiration if trained. Call a physician.

Note: Never give anything by mouth to an unconscious person.

5. FIRE FIGHTING MEASURES

Flashpoint: 320°F (160°C) (Test Method COC)

Flammable Limits: Not established.

Autoignition Temperature: Not established

Extinguishing Media: Water fog, Foam, Dry Chemical, Carbon Dioxide

Unusual Fire or Explosion Hazards: Empty containers not properly cleaned retain oil residue and can be dangerous.

Special Fire-Fighting Instructions: Firefighters and others who might be exposed to products of combustion, should wear (NIOSH approved) positive pressure self-contained breathing apparatus and full protective clothing.

Hazardous Combustion Products: Carbon monoxide, oxides of sulfur and other decomposition products may form upon incomplete combustion.

6. ACCIDENTAL RELEASE MEASURES

Spills/Leak Control: Keep spills out of sewers and water ways by dikeing. If the product has entered or may enter sewer, water ways or extensive land areas, advise authorities.

For small spills, absorb with inert material, sweep or scoop into containers for disposal at an approved waste site or facility.

Large spill, contain with by dikeing, pump the material into drums for disposal in accordance with Federal, State and local regulations. Absorb the left over with inert material (vermiculite) and collect into containers for disposal.

7. HANDLING AND STORAGE

Handling: No special precautions are required under normal conditions. Avoid excessive skin contact. **Storage:** Store in original containers. Keep containers closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory Protection: If oil mist exists, use NIOSH approved mask for oil mists.
Engineering Controls: Use with general or local exhaust ventilation.
Skin Protection: Wear protective gloves where prolonged contact is anticipated.
Eye Protection: Safety glasses or goggles if oil is being sprayed or splashed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance And Odor: Dark with petroleum odor.	Boiling Point: >425°F
Physical State: liquid	Vapor Pressure: < 0.1 @ 38°C/100°F
Vapor Density: > 8.0	Evaporation Rate: (Butyl Acetate=1) < 1.0one
Solubility In Water: Negligible	Volatile Components: 59 g/l
Specific Gravity: 0.906 @ 25°C	Viscosity @ 40°C: 35-42 cSt.
Melting Point: N/A	pH: N/A

10. STABILITY AND REACTIVITY

Stability: Stable.

Conditions to avoid: Open flames, sparks, and ignition sources.

Incompatibility: Strong oxidizers such as liquid chlorine, sodium or calcium hypochlorite, and pure oxygen. **Hazardous Decomposition Products:** Carbon monoxide, oxides of sulfur and other decomposition products may form from incomplete combustion.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

HEALTH HAZARDS:

Inhalation: Not a known route of entry under typical conditions. If overcome by vapors from hot product, remove to fresh air. If not breathing, give artificial respiration if trained. Get medical attention. **Eye:** May cause moderate to severe irritation.

Skin: May cause moderate skin irritation on prolonged contact. Prolonged skin contact with oils tends to remove skin oils possibly leading to irritation and dermatitis. Based on human experience and available toxicological data, this product is judged to be neither a corrosive nor an irritant by OSHA criteria. **Ingestion:** Do not induce vomiting due to potential for aspirations into the lungs.

Sensitization: None. Chronic: Not established Carcinogenicity: Not a carcinogen Mutagenicity: Not mutagenic. Medical Conditions Aggravated by Exposure: Unknown. Reproductive Toxicity: None Acute Toxicity Values: Low levels of oral and dermal toxicity.

12. ECOLOGICAL INFORMATION

Environmental Toxicity: Not established. Environmental Transport: Unknown. Environmental Degradation: Not readily biodegradable. Soil Absorption/Mobility: Unknown

13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with Federal, State, and Local regulations.

14. TRANSPORT INFORMATION

Not regulated

15. REGULATORY INFORMATION

EPA Regulation:

SARA TITLE III:

This material is not known to contain any chemicals on SARA section 313 list at a concentration greater than 1.0 percent or carcinogenic chemical on that list at a concentration greater than 0.1 percent.

TSCA Inventory: All the components in this product are listed on the TSCA inventory.

16. OTHER INFORMATION

DISCLAIMER:

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, Hercules cannot give any guarantees regarding information from other sources, and expressly does not make warranties, nor assumes any liability for its use.



SAFETY DATA SHEET

1. Identification

Product identifier	Hercules MegaBubble
Other means of identification	
Product code	7322E
Synonyms	Part Numbers: 45801, 45802, 45803, 45804
Recommended use	Leak Detector
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/I	Distributor information
Company Name	HCC Holdings, Inc. an Oatey Affiliate
Address	4700 West 160th Street
	Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015

MSDS Coordinator

2. Hazard(s) identification

Contact person

Physical hazards	Not classified.	
Health hazards	Not classified.	
Environmental hazards	Hazardous to the aquatic environment, acute Not applicable hazard	
OSHA defined hazards	Not classified.	
Label elements		
Hazard symbol	None.	
Signal word	None.	
Hazard statement	The mixture does not meet the criteria for classification.	
Precautionary statement		
Prevention	Observe good industrial hygiene practices.	
Response	Wash hands after handling.	
Storage	Store away from incompatible materials.	
Disposal	Dispose of waste and residues in accordance with local authority requirements.	
Hazard(s) not otherwise classified (HNOC)	None known.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Propylene glycol	57-55-6	30-60
Water	7732-18-5	30-60
Glycerol	56-81-5	10-30

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist. Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists. Hercules MegaBubble SDS US 924586 Version #: 01 Revision date: Issue date: 05-February-2015 1 / 6

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	
Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials. No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handlingAvoid prolonged exposure. Observe good industrial hygiene practices.Conditions for safe storage,
including any incompatibilitiesStore in original tightly closed container. Store away from incompatible materials (see Section 10
of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Glycerol (CAS 56-81-5)	PEL	5 mg/m3	Respirable fraction
		15 mg/m3	Total dust.
US. Workplace Environm	ental Exposure Level (WEEL) Guides		
Components	Туре	Value	Form
Components Propylene glycol (CAS 57-55-6)	Type TWA	Value 10 mg/m3	Form Aerosol.

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

	•
Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Blue.
Odor	Odorless.
Odor threshold	Not available.
рН	7.2
Melting point/freezing point	Not available.
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	> 212.0 °F (> 100.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or expl	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.05
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	100 cP
Other information	
VOC (Weight %)	435 g/l
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport

Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and	Direct contact with eyes may cause temporary irritation.

toxicological characteristics

Information on toxicological effects

Acute toxicity			
Components	Species	Test Results	
Glycerol (CAS 56-81-5)			
Acute			
Oral			
LD50	Rat	12600 mg/kg	
Propylene glycol (CAS 57-55-6)			
Acute			
Oral			
LD50	Rat	30 g/kg	
* Estimates for product may	be based on additional component da	ta not shown.	
Skin corrosion/irritation	Prolonged skin contact may cause	temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.		
Respiratory or skin sensitization	on		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cau	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.		
OSHA Specifically Regulat	ed Substances (29 CFR 1910.1001-	1050)	
Not listed.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harm	ful.	
Further information	This product has no known adverse effect on human health.		
10. Eaclariant information			

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results	
Propylene glycol (CAS 57-55	-6)			
Aquatic				
Crustacea	LC50	Ceriodaphnia dubia	18340 mg/l, 48 hours	
Fish	LC50	Pimephales promelas	46500 mg/l, 96 hours	
* Estimates for product may b	be based on a	dditional component data not shown.		
Persistence and degradability	No data is	available on the degradability of this produ	uct.	
Bioaccumulative potential				
Partition coefficient n-octa	nol / water (le	og Kow)		
Glycerol (CAS 56-81-5)		-1.76		
Propylene glycol (CAS 57-55	-6)	-0.92		
lobility in soil	No data av	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
3. Disposal consideratio	ns			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.			
ocal disposal regulations	Dispose in accordance with all applicable regulations.			
lazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.			
Vaste from residues / unused products	product re	in accordance with local regulations. Emp sidues. This material and its container mus structions).		
Contaminated packaging			aste handling site for recycling or disposal. e, follow label warnings even after container is	

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

 US federal regulations
 This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

 All components are on the U.S. EPA TSCA Inventory List.

 TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

 Not regulated.

 OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

 Not listed.

 CERCLA Hazardous Substance List (40 CFR 302.4)

 Not listed.

 Superfund Amendments and Reauthorization Act of 1986 (SARA)

 Hazard categories
 Immediate Hazard - No

egories	Immediate Hazard - No
•	Delayed Hazard - No
	Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No

emptied.

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No chemical

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated. (SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Glycerol (CAS 56-81-5)

US. New Jersey Worker and Community Right-to-Know Act

Glycerol (CAS 56-81-5) Propylene glycol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Glycerol (CAS 56-81-5)

Propylene glycol (CAS 57-55-6)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-February-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 0 Flammability: 0 Physical hazard: 0
Disclaimer	HCC Holdings Inc. an Oatey Affiliate cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.



SAFETY DATA SHEET

1. Identification

11 Identification		
Product identifier	Hercules Staput	
Other means of identification		
Product code	1618E	
Synonyms	Part Numbers: 25101, 25103, 25105, 25110, 25120, 25122	
Recommended use	Plumbing Mastic	
Recommended restrictions	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.	
Manufacturer/Importer/Supplier/	Distributor information	
Company Name	HCC Holdings, Inc. an Oatey Affiliate	
Address	4700 West 160th Street	
	Cleveland, OH 44135	
Talanhana	21/ 2/7 7100	
Telephone E-mail	216-267-7100	
Transport Emergency	info@oatey.com Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)	
Emergency First Aid	1-877-740-5015	
Contact person	MSDS Coordinator	
-		
2. Hazard(s) identification		
Physical hazards	Not classified.	
Health hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		
Hazard symbol	None.	
Signal word	None.	
Hazard statement	The mixture does not meet the criteria for classification.	
Precautionary statement		
Prevention	Observe good industrial hygiene practices.	
Response	Wash hands after handling.	
Storage	Store away from incompatible materials.	
Disposal	Dispose of waste and residues in accordance with local authority requirements.	
Hazard(s) not otherwise classified (HNOC)	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%	
Calcium carbonate	1317-65-3	60-100	
Kaolin	1332-58-7	5-10	
Mineral Wool	65997-17-3	1-5	
Petroleum-based Lubricating Oil	64741-88-4	1-5	

protect themselves.5. Fire-fighting measuresSuitable extinguishing mediaWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Unsuitable extinguishing mediaDuring fire, gases hazardous to health may be formed.Specific hazards arising from the chemicalSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Special protective equipment and precautions for firefightersMove containers from fire area if you can do so without risk.	Crystalline silica (Quartz)		14808-60-7	<1
4. First-aid measures Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Eye contact Rinse with water. Get medical attention if irritation develops and persists. Ingestion Rinse mouth. Get medical attention if symptoms occur. Most important Coughing. symptoms/effects, acute and Treat symptomatically. medical attention and special Treat symptomatically. freatment needed Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. 5. Fire-fighting measures Suitable extinguishing media Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. medical Specific hazards arising from the chemical Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.	Other components below reportable levels			16.5
InhalationMove to fresh air. Call a physician if symptoms develop or persist.Skin contactWash off with soap and water. Get medical attention if irritation develops and persists.Eye contactRinse with water. Get medical attention if irritation develops and persists.IngestionRinse mouth. Get medical attention if symptoms occur.Most important symptoms/effects, acute and delayedCoughing.Indication of immediate medical attention and special treatment neededTreat symptomatically.General informationEnsure that medical personnel are aware of the material(s) involved, and take precautions i protect themselves.5. Fire-fighting measuresWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsUse standard firefighting procedures and consider the hazards of other involved materials.	*Designates that a specific chemic	al identity and/or percentage of composition has b	been withheld as a trade secr	et.
Skin contactWash off with soap and water. Get medical attention if irritation develops and persists.Eye contactRinse with water. Get medical attention if irritation develops and persists.IngestionRinse mouth. Get medical attention if symptoms occur.Most important symptoms/effects, acute and delayedCoughing.Indication of immediate medical attention and special treatment neededTreat symptomatically.General informationEnsure that medical personnel are aware of the material(s) involved, and take precautions i protect themselves.5. Fire-fighting measuresWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.	4. First-aid measures			
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IngestionRinse mouth. Get medical attention if symptoms occur.Most important symptoms/effects, acute and delayedCoughing.Indication of immediate medical attention and special treatment neededTreat symptomatically.General informationEnsure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.5. Fire-fighting measuresWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Move containers from fire area if you can do so without risk.Fire fighting equipment/instructionsUse standard firefighting procedures and consider the hazards of other involved materials.	Skin contact	Wash off with soap and water. Get medical atter	ntion if irritation develops and	l persists.
Most important symptoms/effects, acute and delayedCoughing.Indication of immediate medical attention and special treatment neededTreat symptomatically.General informationEnsure that medical personnel are aware of the material(s) involved, and take precautions protect themselves.5. Fire-fighting measuresSuitable extinguishing media Unsuitable extinguishing mediaSpecific hazards arising from the chemicalWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsMove containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.	Eye contact	Rinse with water. Get medical attention if irritation	on develops and persists.	
symptons/effects, acute and delayedTreat symptomatically.Indication of immediate medical attention and special treatment neededTreat symptomatically.General informationEnsure that medical personnel are aware of the material(s) involved, and take precautions is protect themselves.5. Fire-fighting measuresWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2).Suitable extinguishing mediaWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2).Unsuitable extinguishing mediaDo not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed.Special protective equipment and precautions for firefightersSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsMove containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.	Ingestion	Rinse mouth. Get medical attention if symptoms	occur.	
medical attention and special treatment neededEnsure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.5. Fire-fighting measuresEnsure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.5. Fire-fighting measuresWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.Suitable extinguishing mediaDuring fire, gases hazardous to health may be formed.Specific hazards arising from the chemicalSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Special protective equipment and precautions for firefightersMove containers from fire area if you can do so without risk.Fire fighting equipment/instructionsUse standard firefighting procedures and consider the hazards of other involved materials.	symptoms/effects, acute and	Coughing.		
5. Fire-fighting measuresSuitable extinguishing mediaUnsuitable extinguishing mediaSpecific hazards arising from the chemicalSpecial protective equipment and precautions for firefightersFire fighting equipment/instructionsSpecific methods	medical attention and special	Treat symptomatically.		
Suitable extinguishing mediaWater fog. Foam. Dry chemical powder. Carbon dioxide (CO2).Unsuitable extinguishing mediaDo not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed.Special protective equipment and precautions for firefightersSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsMove containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.	General information		material(s) involved, and tak	e precautions
Unsuitable extinguishing mediaDo not use water jet as an extinguisher, as this will spread the fire.Specific hazards arising from the chemicalDuring fire, gases hazardous to health may be formed.Special protective equipment and precautions for firefightersSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsMove containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.	5. Fire-fighting measures			
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the chemicalSpecial protective equipment and precautions for firefightersSelf-contained breathing apparatus and full protective clothing must be worn in case of fire.Fire fighting equipment/instructionsMove containers from fire area if you can do so without risk.Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.		Do not use water jet as an extinguisher, as this	will spread the fire.	
and precautions for firefightersFire fightingMove containers from fire area if you can do so without risk.equipment/instructionsUse standard firefighting procedures and consider the hazards of other involved materials.		During fire, gases hazardous to health may be for	ormed.	
equipment/instructions Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.		Self-contained breathing apparatus and full prot	ective clothing must be worn	in case of fire.
	Fire fighting equipment/instructions	Move containers from fire area if you can do so	without risk.	
General fire hazards No unusual fire or explosion hazards noted.	Specific methods	Use standard firefighting procedures and consid	ler the hazards of other involv	ved materials.
	General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release measures				

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Calcium carbonate (CAS 1317-65-3)	PEL	5 mg/m3	Respirable fraction.
·		15 mg/m3	Total dust.
Kaolin (CAS 1332-58-7)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

to

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
US. ACGIH Threshold Limi	it Values		
Components	Туре	Value	Form
Crystalline silica (Quartz)	TWA	0.025 mg/m3	Respirable fraction.
(CAS 14808-60-7) Kaolin (CAS 1332-58-7)	TWA	2 mg/m3	Respirable fraction.
Petroleum-based	TWA	5 mg/m3	Inhalable fraction.
Lubricating Oil (CAS 64741-88-4)		e mg/me	
US. NIOSH: Pocket Guide	to Chemical Hazards		
Components	Туре	Value	Form
Calcium carbonate (CAS	TWA	5 mg/m3	Respirable.
1317-65-3)		C C	
		10 mg/m3	Total
Crystalline silica (Quartz) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
(CAS 14808-80-7) Kaolin (CAS 1332-58-7)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Mineral Wool (CAS 65997-17-3)	TWA	3 fibers/cm3	Dust.
,		3 fibers/cm3	Fiber.
		5 mg/m3	Fiber, total
		5 mg/m3	fibers, total dust
Petroleum-based Lubricating Oil (CAS 64741-88-4)	Ceiling	1800 mg/m3	
,	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
logical limit values	No biological exposure limits noted fo	r the ingredient(s).	
oosure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.		
propriate engineering trols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
vidual protection measures	s, such as personal protective equipme	ent	
Eye/face protection	Wear safety glasses with side shields	(or goggles).	
Skin protection			
Hand protection	Wear appropriate chemical resistant g	loves.	
Other	Wear suitable protective clothing.		
Respiratory protection	Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
neral hygiene siderations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

Appearance		
Physical state	Solid.	
Form	Putty.	
Hercules Staput		SDS US

Color	Off-white.
Odor	Slight.
Odor threshold	Not available.
рН	Not applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not determined
Flash point	> 212.0 °F (> 100.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.8
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	> 5000000 cP
Other information	
VOC (Weight %)	6 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Fluorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.	
Skin contact	No adverse effects due to skin contact are expected.	
Eye contact	Direct contact with eyes may cause temporary irritation.	
Ingestion	Expected to be a low ingestion hazard.	
Symptoms related to the physical, chemical and toxicological characteristics	Coughing.	
Information on toxicological effects		
Acute toxicity	Not available.	
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	

Serious eye damage/eye irritation	Direct contact with eyes may	cause temporary irritation.	
Respiratory or skin sensitization	1		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate p mutagenic or genotoxic.	product or any components present at greater than 0.1% are	
Carcinogenicity	inhaled from occupational sou overall evaluation, IARC noted circumstances studied. Carcin crystalline silica or on externa polymorphs." (IARC Monogra	al Agency for Research on Cancer) concluded that crystalline silica arces can cause lung cancer in humans. However in making the d that "carcinogenicity was not detected in all industrial nogenicity may be dependent on inherent characteristics of the I factors affecting its biological activity or distribution of its aphs on the evaluation of the carcinogenic risks of chemicals to and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) Risk of th prolonged exposure.	
	Evaluation of Carcinogenicity		
Crystalline silica (Quartz) Petroleum-based Lubrica NTP Report on Carcinogens	ting Oil (CAS 64741-88-4)	 Carcinogenic to humans. Not classifiable as to carcinogenicity to humans. 	
Crystalline silica (Quartz) OSHA Specifically Regulate Not listed.	(CAS 14808-60-7) d Substances (29 CFR 1910.1	Known To Be Human Carcinogen. 001-1050)	
Reproductive toxicity	This product is not expected t	o cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be l	harmful. Prolonged exposure may cause chronic effects.	
Further information	This product has no known ac	lverse effect on human health.	
12. Ecological information	I		
Ecotoxicity		is environmentally hazardous. However, this does not exclude the nt spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the de	gradability of this product.	
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects		tal effects (e.g. ozone depletion, photochemical ozone creation n, global warming potential) are expected from this component.	
13. Disposal consideration	าร		
Disposal instructions	Collect and reclaim or dispose	e in sealed containers at licensed waste disposal site.	
Local disposal regulations	Dispose in accordance with a	Il applicable regulations.	
Hazardous waste code	The waste code should be as disposal company.	signed in discussion between the user, the producer and the waste	
Waste from residues / unused products		local regulations. Empty containers or liners may retain some al and its container must be disposed of in a safe manner (see:	
Contaminated packaging		aken to an approved waste handling site for recycling or disposal. / retain product residue, follow label warnings even after container is	
14. Transport information			
DOT			

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

10.100	gulatory intormation	
US fede	eral regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA.
TS	CA Section 12(b) Export N	lotification (40 CFR 707, Subpt. D)
OS	Not regulated. HA Specifically Regulated Not listed.	I Substances (29 CFR 1910.1001-1050)
CE	RCLA Hazardous Substan Not listed.	ice List (40 CFR 302.4)
Superfu	und Amendments and Rea	authorization Act of 1986 (SARA)
-	zard categories	Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
SA	RA 302 Extremely hazard	ous substance
	Not listed.	
	RA 311/312 Hazardous emical	No
SA	RA 313 (TRI reporting) Not regulated.	
Other fe	ederal regulations	
Cle	an Air Act (CAA) Section	112 Hazardous Air Pollutants (HAPs) List
Cle	Not regulated. an Air Act (CAA) Section	112(r) Accidental Release Prevention (40 CFR 68.130)
	Not regulated.	
	e Drinking Water Act WA)	Not regulated.
US stat	e regulations	
US	. Massachusetts RTK - Su	bstance List
	Calcium carbonate (CAS 1 Crystalline silica (Quartz) (Kaolin (CAS 1332-58-7) Petroleum-based Lubricati	(CAS 14808-60-7)
US.	•	Community Right-to-Know Act
	Calcium carbonate (CAS 1 Crystalline silica (Quartz) (Kaolin (CAS 1332-58-7) Mineral Wool (CAS 65997	(CAS 14808-60-7) -17-3)
03	Calcium carbonate (CAS 1	d Community Right-to-Know Law
US	Crystalline silica (Quartz) (Kaolin (CAS 1332-58-7) . Rhode Island RTK	
	Not regulated.	
US	. California Proposition 65	s contains a chemical known to the State of California to cause cancer.
	•	on 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Crystalline silica (Quartz) (CAS 14808-60-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	22-April-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 0 Flammability: 0 Physical hazard: 0
NFPA ratings	

Disclaimer

HCC Holdings Inc. an Oatey Affiliate cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

DAP®	Material Safety Data	An RPM Company	24 Hour Emergency Phone Numbers: Medical/Poison Control: In U.S.: Call 1-800-222-1222 Outside U.S.: Call your local poison control center Transportation/National Response Center: 1-800-535-5053 1-352-323-3500
	Sheet		• NOTE: The National Response Center emergency numbers to • be used only in the event of chemical emergencies involving a • spill, leak, fire, exposure or accident involving chemicals.
IMPORTANT: Provide this i	nformation to employees of	ustomers and users of this prod	uct Read this MSDS before handling or disposing of

IMPORTANT: Provide this information to employees, customers, and users of this product. Read this MSDS before handling or disposing of this product. This product is covered by the OSHA Hazard Communication Standard and this document has been prepared in accordance with requirements of this standard. All abbreviated terms used in this MSDS are further described in Section 16.

Section 1 - Chemical Product / Company Information

888-327-8477 (non-emergency matters)

This Material Safety Data Sheet is available in American Spanish upon request. Los Datos de Serguridad del Producto pueden obtenerse en Espanol si lo riquiere.

Product Name:	Kwik Seal Tub & Tile Adhesive Caulk - All Colors	Revision Date:	02/08/2012
Product UPC Number:	070798180017,070798180024,070798180130,070798310018	Supersedes:	07/14/2010
Product Use/Class:	Caulk	MSDS Number:	00010009001
Manufacturer:	DAP Products Inc. 2400 Boston Street Suite 200 Baltimore, MD 21224-4723		

Section 2 - Hazards Identification

Emergency Overview: A(n) colored paste product with a very slight ammonia odor. WARNING! May cause eye, skin, nose, throat and respiratory tract irritation. Harmful if swallowed or absorbed through the skin. This product contains ethylene glycol.

Refer to other MSDS sections for other detailed information.

Effects Of Overexposure - Eye Contact: May cause eye irritation.

Effects Of Overexposure - Skin Contact: Harmful if absorbed through the skin. May cause skin irritation.

Effects Of Overexposure - Inhalation: May be harmful if inhaled. Inhalation may cause irritation to the respiratory tract (nose, mouth, mucous membranes).

Effects Of Overexposure - Ingestion: Harmful or fatal if swallowed. If ingested, may cause depressed respiration. Ingestion may result in obstruction when material hardens. Ingestion of ethylene glycol can cause gastrointestinal irritation, nausea, vomiting, diarrhea and if ingested in sufficient quantities, death.

Effects Of Overexposure - Chronic Hazards: Repeated or prolonged exposure may cause skin, respiratory, kidney and liver damage. Prolonged and repeated skin contact may cause irritation and possibly dermatitis.

The International Agency for Research on Cancer (IARC) has determined that crystalline silica in the form of quartz or

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cristobalite that is inhaled from occupational sources is carcinogenic to humans (Group 1- carcinogenic to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (published in June 1997) in conjunction with the use of these materials. The National Toxicology Program (NTP) classifies respirable crystalline silica as "known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (Group A2). Breathing dust containing respirable crystalline silica may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may have the following serious chronic health effects: Excessive inhalation of respirable dust can cause pneumoconiosis, a respiratory disease, which can result in delayed, progressive, disabling and sometimes fatal lung injury. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness and reduced pulmonary function. Smoking exacerbates this disease. Individuals with pneumoconiosis are predisposed to develop tuberculosis. There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by fibrosis of the lungs, skin and other internal organs) and kidney disease. Prolonged, repeated, or high exposures may cause weakness and depression of the central nervous system.

Ethylene Glycol may cause kidney and liver damage upon prolonged and repeated overexposures. Studies have shown that repeated inhalation of ethylene glycol has produced adverse cardiovascular changes in laboratory animals. Ethylene glycol has been shown to cause birth defects in laboratory animals.

Primary Route(s) Of Entry: Skin Contact, Inhalation, Eye Contact

Medical Conditions which May be Aggravated by Exposure: None known.

Carcinogenicity:

CAS No.	Chemical Name	ACGIH	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	Not Listed.	Not Listed.	Possibly carcinogenic to humans.	Not Listed.
14808-60-7	Silica, crystalline	Suspected human carcinogen.	Not Listed.	Carcinogenic to humans.	Known carcinogen.

Section 3 - Composition / Information On Ing	redients	
Chemical Name	CASRN	Wt%
Limestone	1317-65-3	30-60
Titanium dioxide	13463-67-7	0.5-1.5
Silica, crystalline	14808-60-7	0.1-1.0
Ethylene glycol	107-21-1	0.1-1.0

Section 4 - First Aid Measures

First Aid - Eye Contact: In case of contact, immediately flush eyes with large quantities of water for at least 15 minutes until irritation subsides. Get medical attention immediately.

First Aid - Skin Contact: Remove and wash contaminated clothing. Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical aid if symptoms persist. If skin irritation persists, call a physician.

First Aid - Inhalation: If inhaled, remove to fresh air. If breathing is difficult, leave the area to obtain fresh air. If continued breathing difficulty is experienced, get medical attention immediately.

First Aid - Ingestion: If swallowed, DO NOT INDUCE VOMITING. Get medical attention immediately.

Note to Physician: None.

COMMENTS: If over-exposure occurs, call your poison control center at 1-800-222-1222.

Section 5 - Fire Fighting Measures

Extinguishing Media: Carbon Dioxide, Dry Chemical, Foam, Water Fog

Unusual Fire And Explosion Hazards: No special protective measures against fire required.

Special Firefighting Procedures: Wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear. Use water spray to cool exposed surfaces.

Section 6 - Accidental Release Measures

Steps To Be Taken If Material Is Released Or Spilled: Wear proper protective equipment as specified in Section 8. Contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Section 7 - Handling And Storage

Handling: KEEP OUT OF REACH OF CHILDREN! DO NOT TAKE INTERNALLY. Use only with adequate ventilation. Open all windows and doors or use other means to ensure cross-ventilation and fresh air entry during application and drying. Odor is not an adequate warning for hazardous conditions. Avoid breathing vapor and contact with eyes, skin and clothing. Wash thoroughly after handling.

Storage: Close container after each use. Do not store at temperatures above 120 degrees F. Store containers away from excessive heat and freezing. Store away from caustics and oxidizers.

Section 8 - Exposure Controls / Personal Protection								
Chemical Name	CASRN	ACGIH TWA	ACGIH STEL	ACGIH CEIL	OSHA TWA	OSHA STEL	OSHA CEIL	Skin
Limestone	1317-65-3	10 MGM3	N.E.	N.E.	5 MGM3 (respirable fraction)	N.E.	N.E.	No
Titanium dioxide	13463-67-7	10 MGM3	N.E.	N.E.	15 MGM3	N.E.	N.E.	No
Silica, crystalline	14808-60-7	0.025 MGM.	N.E.	N.E.	10/(%SiO2 + 2) MGM3	N.E.	N.E.	No
Ethylene glycol	107-21-1	N.E.	N.E.	100 MGM3	N.E.	N.E.	N.E.	No

Exposure Notes:

14808-60-7 The 2002 ACGIH Threshold Limit Values for Chemical Substances and Physical Agents lists the median Respirable Particulate Mass (RPM) point for crystalline silica at 4.0 microns in terms of the particle's aerodynamic diameter.

The TLVs for crystalline silica represent the respirable fraction.

OSHA PEL TWA for Quartz is calculated using the following formula: 10 mg/m3/(% SiO2 + 2). Both concentration and percent quartz for the application of this limit are to be determined from the fraction passing a size selector with the following characteristics.

Aerodynamic diameter (unit density sphere) .	
2	
2.5	• •
3.5	
5.0	
10	· · · ·

Precautionary Measures: Contact lenses pose a special hazard; soft lenses may absorb and all lenses concentrate irritants.

Engineering Controls: Good general ventilation should be sufficient to control airborne levels. Ensure adequate

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ventilation, especially in confined areas. Local ventilation of emission sources may be necessary to maintain ambient concentrations below recommended exposure limits.

Respiratory Protection: In case of insufficient ventilation, wear suitable respiratory equipment. A NIOSH-approved air purifying respirator with an organic vapor cartridge or canister may be necessary under certain circumstances where airborne concentrations are expected to exceed exposure limits. A respiratory protection program that meets the OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. National Institute for Occupational Safety and Health (NIOSH) has recommended that the permissible exposure limit be changed to 50 micrograms respirable free silica per cubic meter of air (0.05 mg/m3) as determined by a full shift sample up to 10-hour work shift.

Skin Protection: Rubber gloves.

Eye Protection: Goggles or safety glasses with side shields.

Other protective equipment: Not required under normal use.

Hygienic Practices: Wash hands before breaks and at the end of workday. Remove and wash contaminated clothing before re-use.

Important: Listed Permissible Exposure Levels (PEL) are from the U.S. Dept. of Labor OSHA Final Rule Limits (CFR 29 1910.1000); these limits may vary between states.

Note: An employee's skin exposure to substances having a "YES" in the "SKIN" column in the table above shall be prevented or reduced to the extent necessary under the circumstances through the use of gloves, coveralls, goggles or other appropriate personal protective equipment, engineering controls or work practices.

Section 9 - Physical And Chemical Properties

Boiling Range: Odor:	Not Established Very Slight Ammonia
Color:	Colored
Solubility in H2O:	Not Established
Freeze Point:	Not Established
Vapor Pressure:	Not Established
Physical State:	Paste
Flash Point, F:	Greater than 200
Lower Explosive Limit, %:	Not Determined

Vapor Density: Odor Threshold: **Evaporation Rate:** Specific Gravity: pH: Viscosity: Flammability: Method: Upper Explosive Limit, %:Not Determined

Heavier Than Air Not Established Slower Than n-Butyl Acetate 1.57 - 1.59 Between 7.0 and 12.0 Not Established Non-Flammable (Seta Closed Cup)

When reported, vapor pressure of this product has been calculated theoretically based on its constituent makeup and has not been determined experimentally.

(See section 16 for abbreviation legend)

Section 10 - Stability And Reactivity

Conditions To Avoid: Excessive heat and freezing.

Incompatibility: Incompatible with strong bases and oxidizing agents.

Hazardous Decomposition Products: Normal decomposition products, i.e., COx, NOx.

Hazardous Polymerization: Hazardous polymerization will not occur under normal conditions.

Stability: Stable under recommended storage conditions.

Section 11 - Toxicological Information

Product LD50: Not Established

Product LC50: Not Established

CASRN	Chemical Name	LD50	LC50
107-21-1	Ethylene glycol	Rat:4700 mg/kg	Rat:10876 mg/kg

Significant Data with Possible Relevance to Humans: None.

Section 12 - Ecological Information

Ecological Information: Ecological injuries are not known or expected under normal use.

Section 13 - Disposal Information

Disposal Information: Dispose of material in accordance with all federal, state and local regulations. State and Local regulations/restrictions are complex and may differ from Federal regulations. Responsibility for proper waste disposal is with the owner of the waste.

EPA Waste Code if Discarded (40 CFR Section 261): None.

Section 14 - Transportation Information

DOT Proper Shipping Name:	Not Regulated.	Packing Group:	
DOT Technical Name:	N.A.	Hazard Subclass:	N.A.
DOT Hazard Class:	N.A.	DOT UN/NA Number:	N.A.

Note: The shipping information provided is applicable for domestic ground transport only. Different categorization may apply if shipped via other modes of transportation and/or to non-domestic destinations.

Section 15 - Regulatory Information

CERCLA - SARA Hazard Category:

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Immediate Health Hazard, Chronic Health Hazard

SARA Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

None

Toxic Substances Control Act:

All ingredients in this product are either on TSCA inventory list, or otherwise exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

New Jersey Right-to-Know:

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The following materials are non-hazardous, but are among the top five components in this product:

Chemical Name	CAS Number
Water	7732-18-5
Non-Hazardous Polymer	Proprietary
Acrylic polymer	Proprietary
Non-Hazardous Oil / Wax	Proprietary

Pennsylvania Right-to-Know:

Section 16 - Other Information

The following non-hazardous ingredients are present in the product at greater than 3%:

Chemical Name	CAS Number
Water	7732-18-5
Non-Hazardous Polymer	Proprietary
Acrylic polymer	Proprietary
Non-Hazardous Oil / Wax	Proprietary

California Proposition 65: WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

HMIS Ratin	gs:		
Health: 1	Flammability: 0	Reactivity: 0	Personal Protection: X
Volatile Org	ganic Compounds (VOC), less wat	er less exempts: g/L: 32	.7 lb/gal: 0.27 wt:wt%: 1.4
Volatile Org	ganic Compounds (VOC), less wat	er less exempts, less LVP-	VOCs: wt:wt%: 0.6
REASON FO	DR REVISION: Periodic Update		
Legend:	N.A. – Not Applicable	ACGIH – American C	Conference of Governmental Industrial Hygienists
	N.E. – Not Established	SARA – Superfund	Amendments and Reauthorization Act of 1986
	N.D. – Not Determined	NJRTK – New Jers	ey Right-to-Know Law
	VOC – Volatile Organic Compound	OSHA – Occupation	nal Safety and Health Administration
	PEL – Permissible Exposure Limit	HMIS – Hazardous	Materials Identification System
	TLV – Threshold Limit Value	NTP – National Toxic	cology Program
	CEIL – Ceiling Exposure Limit	STEL – Short Term	Exposure Limit
	LD50 – Lethal Dose 50	LC50 – Lethal Conc	centration 50
	F – Degree Fahrenheit	MSDS – Material S	afety Data Sheet
	C – Degree Celsius	CASRN – The Che	mical Abstracts Service Registry Number

DAP believes the data and statements contained herein are accurate as of the date hereof. They are offered in good faith as typical values and not as a product specification. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE WITH REGARD TO THE INFORMATION HEREIN PROVIDED OR THE PRODUCT TO WHICH THE INFORMATION REFERS. Since this document is intended only as a guide to the appropriate use and precautionary handling of the referenced product by a properly trained person, it is therefore the responsibility of the user to (i) review the recommendations with due consideration for the specific context of the intended use and (ii) determine if they are appropriate.

<End of MSDS>

SAFETY DATA SHEET



MAPP GAS (Petroleum Gas, MAPD)

Section 1. Identification

GHS product identifier	: MAPP GAS (Petroleum Gas, MAPD)
Other means of identification	: MAP,MAPP,Methyacetylene-Propadiene, Mixture of Methylacetylene and Propadiene
Product use	: Synthetic/Analytical chemistry.
Synonym SDS #	 MAP,MAPP,Methyacetylene-Propadiene, Mixture of Methylacetylene and Propadiene 002015
Supplier's details	: Airgas USA, LLC and its affiliates 259 North Radnor-Chester Road Suite 100 Radnor, PA 19087-5283 1-610-687-5253
Emergency telephone	: 1-866-734-3438

number (with hours of operation)

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Liquefied gas
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Extremely flammable gas. May form explosive mixtures with air. Contains gas under pressure; may explode if heated. May cause frostbite. May displace oxygen and cause rapid suffocation.
Precautionary statements	
General	: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Always keep container in upright position. Approach suspected leak area with caution.
Prevention	 Never Put cylinders into unventilated areas of passenger vehicles. Keep away from heat, sparks, open flames and hot surfaces No smoking.
Response	 Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	 Protect from sunlight. Protect from sunlight when ambient temperature exceeds 52°C/125°F. Store in a well-ventilated place.
Disposal	: Not applicable.
Date of issue/Date of revision	: 5/20/2015. Date of previous issue : 10/28/2014. Version : 0.02 1/12

Section 2. Hazards identification

Hazards not otherwise : Liquid can cause burns similar to frostbite.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: MAP,MAPP,Methyacetylene-Propadiene, Mixture of Methylacetylene and Propadiene

CAS number/other identifiers

CAS number	: Not applicable.
Product code	: 002015

Ingredient name	%	CAS number
propylene	40 - 50	115-07-1
methyl acetylene	27 - 33	74-99-7
1,2-propadiene	13 - 15	463-49-0
isobutane	2 - 5	75-28-5
N-Butane	2 - 5	106-97-8
Propane	1 - 5	74-98-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. In case of contact with liquid, warm frozen tissues slowly with lukewarm water and get medical attention. Do not rub affected area. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if adverse health effects persist or are severe. Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. As this product rapidly becomes a gas when released, refer to the inhalation section.

Most important symptoms/effects, acute and delayed Potential acute health effects

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Section 4. First aid measures

Eye contact	: Liquid can cause burns similar to frostbite.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Dermal contact with rapidly evaporating liquid could result in freezing of the tissues or frostbite.
Frostbite	: Try to warm up the frozen tissues and seek medical attention.
Ingestion	: Ingestion of liquid can cause burns similar to frostbite.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: frostbite
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: frostbite
Ingestion	: Adverse symptoms may include the following: frostbite
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	 No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. For incidents involving large quantities, thermally insulated undergarments and thick textile or leather gloves should be worn.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof

tools and explosion-proof equipment.

Large spill	: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof
	tools and explosion-proof equipment. Note: see Section 1 for emergency contact
	information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Do not get in eyes or on skin or clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If contact with the liquid is possible, insulated gloves suitable for low temperatures should be worn. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

-	
<u>Appearance</u>	
Physical state	: Gas. [Liquefied gas]
Color	: Not available.
Molecular weight	: 42 g/mol
Melting/freezing point	: -102.7°C (-152.9°F) This is based on data for the following ingredient: Methyl Acetylene. Weighted average: -151.39°C (-240.5°F)
Critical temperature	: Lowest known value: 91.85°C (197.3°F) (propylene).
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.
Flash point	: Not available.
Burning time	: Not applicable.
Burning rate	: Not applicable.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 2% Upper: 13%
Vapor pressure	: Not available.
Vapor density	: Highest known value: 2.1 (Air = 1) (Butane). Weighted average: 1.52 (Air = 1)
Gas Density (lb/ft ³)	: Weighted average: 0.11
Relative density	: Not applicable.
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
SADT	: Not available.
Viscosity	: Not applicable.

Section 10. Stability and reactivity

Date of issue/Date of revision	: 5/20/2015. Date of previous issue : 10/28/2014. Version : 0.02 6/12
Incompatibility with various substances	 Extremely reactive or incompatible with oxidizing agents. Reactive with metals. [Additionally, avoid contact with acetylide-forming metals (copper,silver and mercury). Copper alloys (such as brass) containing sixty six percent (66%) or more of copper should not be exposed to MAPD.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use.
Chemical stability	: The product is stable.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 10. Stability and reactivity

Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	 May Occur. Conditions to Avoid: Elevated tempertures and pressures. Polymerization catalysts, such as metal alkyls, can cause uncontrolled polymerization. Contamination with oxygen can cause propadiene to form hazardous peroxides. INHIBITORS/STABILIZERS An ihibitor is added to the MAPD mixture to prevent potential unstable peroxide formation. Butanes (iso and/or normal) are also added to the MAPD mixture to prevent potential concentration of the methylacetylene and propadiene from reaching concentration levels that would render the mixture unstable in case of weathering off (evaporation of light components).
Section 11. Toxico	ological information

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard

Not available.

Information on the likely : Not available.

routes of exposure

Potential acute health effects

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is issue : 10/28/2014.

Section 11. Toxicological information

Eye contact	: Liquid can cause burns similar to frostbite.			
Inhalation	: No known significant effects or critical hazards.			
Skin contact	Dermal contact with rapidly evaporating liquid could result in freezing of the tissues or frostbite.			
Ingestion	: Ingestion of liquid can cause burns similar to frostbite.			
Symptoms related to the phy	vsical, chemical and toxicological characteristics			
Eye contact	: Adverse symptoms may include the following: frostbite			
Inhalation	: No specific data.			
Skin contact	: Adverse symptoms may include the following: frostbite			
Ingestion	: Adverse symptoms may include the following: frostbite			
Delayed and immediate effect	cts and also chronic effects from short and long term exposure			
Short term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
<u>Long term exposure</u>				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Potential chronic health eff	<u>ects</u>			
Not available.				
General	: No known significant effects or critical hazards.			
Carcinogenicity	: No known significant effects or critical hazards.			
Mutagenicity	: No known significant effects or critical hazards.			
Teratogenicity	: No known significant effects or critical hazards.			
Developmental effects	: No known significant effects or critical hazards.			
Fertility effects	: No known significant effects or critical hazards.			
Numerical measures of toxic	sity			
A suite toxicity actimates				

Acute toxicity estimates

Not available.

Section 12. Ecological information

<u>Toxicity</u>

Not available.

Persistence and degradability

Not available.

Date of	of issu	le/Date	of rev	vision

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Date of previous issue : 10/28/2014.

Section 12. Ecological information

Bioaccumulative potential

Not available.

Μ	0	b	ity	in	S	0	i

coefficient (Koc)

Soil/water partition

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	ΙΑΤΑ
UN number	UN1060	UN1060	UN1060	UN1060	UN1060
UN proper shipping name	Methyl Acetylene and Propadiene mixtures, stabilized	Methyl Acetylene and Propadiene mixtures, stabilized	Methyl Acetylene and Propadiene mixtures, stabilized	Methyl Acetylene and Propadiene mixtures, stabilized	Methyl Acetylene and Propadiene mixtures, stabilized
Transport hazard class(es)	2.1	2.1	2.1	2.1	2.1
Packing group	-	-	-	-	-
Environment	No.	No.	No.	No.	No.
Additional information	-	Explosive Limit and Limited Quantity Index 0.125 ERAP Index 3000 Passenger Carrying Road or Rail Index	-	-	-

"Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available. to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U	· · · · · · · · · · · · · · · · · · ·
U.S. Federal regulations	: TSCA 8(a) CDR Exempt/Partial exemption: Not determined
	United States inventory (TSCA 8b): All components are listed or exempted.
	Clean Air Act (CAA) 112 regulated flammable substances: propylene; Methyl Acetylene; 1,2-Propadiene; Isobutane; Butane; propane
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Not listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
SARA 302/304	
Composition/information	on ingredients
No products were found.	
SARA 304 RQ	: Not applicable.
<u>SARA 311/312</u>	
Classification	: Fire hazard Sudden release of pressure

Composition/information on ingredients

No products were found.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	propylene	115-07-1	40 - 50
Supplier notification	propylene	115-07-1	40 - 50

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulationsMassachusetts: The following components are listed: PROPYLENE (PROPENE); PROPYNE; ISOBUTANE; BUTANE; PROPANENew York: None of the components are listed.New Jersey: The following components are listed: PROPYLENE; 1-PROPENE; METHYL ACETYLENE; 1-PROPYNE; PROPADIENE; 1,2-PROPADIENE; Isobutane; PROPANE, 2-METHYL-; BUTANE; PROPANEPennsylvania: The following components are listed: 1-PROPENE; 1-PROPYNE; PROPANE, 2-METHYL-; BUTANE; PROPANECanada inventory: All components are listed or exempted.
Massachusetts: The following components are listed: PROPYLENE (PROPENE); PROPYNE; ISOBUTANE; BUTANE; PROPANENew York: None of the components are listed.New Jersey: The following components are listed: PROPYLENE; 1-PROPENE; METHYL ACETYLENE; 1-PROPYNE; PROPADIENE; 1,2-PROPADIENE; Isobutane; PROPANE, 2-METHYL-; BUTANE; PROPANEPennsylvania: The following components are listed: 1-PROPENE; 1-PROPYNE; PROPANE, 2-METHYL-; BUTANE; PROPANE
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Massachusetts : The following components are listed: PROPYLENE (PROPENE); PROPYNE; ISOBUTANE; BUTANE; PROPANE
Massachusetts : The following components are listed: PROPYLENE (PROPENE); PROPYNE;
State regulations

Section 15. Regulatory information

-	-
International regulations	
International lists	 Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): Not determined. Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. Taiwan inventory (CSNN): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	: Not listed
Chemical Weapons Convention List Schedule II Chemicals	: Not listed
Chemical Weapons Convention List Schedule III Chemicals	: Not listed
<u>Canada</u>	
WHMIS (Canada)	: Class B1: Flammable Gases Class A: Compressed Gas CEPA DSL: Propylene; Isobutane; Butane; propadiene; Methyl Acetylene; Propane
	CPR Compliance: This product has been classified with a hazard criteria of the CPR,

and the MSDS contains all the information required for CPR.

ion 10. Other information

Section 16. Other information

Canada Label requirements	: Class B1: Flammable Gases
-	Class A: Compressed Gas

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

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Section 16. Other information

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Date of printing: 5/20/2015.Date of issue/Date of revision: 5/20/2015.Date of previous issue: 10/28/2014.Version: 0.02Key to abbreviations: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association BCC = Intermediate Bulk Container IMDC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL.73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United NationsACGIH – American Conference of Governmental Industrial Hygienists AIHA – American Industrial Hygiene Association CAS – Chemical Abstract Services CEPA – Canadian Environmental Protection Act CERCLA – Comprehensive Environmental Response, Compensation, and Liability Act ((EFA)) CFR – United States Code of Federal Regulations CPR – Controlled Products Regulations DSL – Domestic Substances List GWP – Global Warming Potential IARC – International Civil Aviation Organisation Inh – Inhalation LC – Lethal concentration LD – Lethal dosageNDSL – Non-Domestic Substances List NICSH – National Institute For Occupational Safety and Health TDG – Canadian Transportation of Dangerous Goods Act and Regulations TLV – Threshold Limit Value TSCA – Toxic Substances Control Act WEEL – Workplace Environmental Exposure Level WHMIS – Canadian Workplace Hazardous Material Information SystemReferences: Not available.	<u>History</u>	
revision Date of previous issue : 10/28/2014. Version : 0.02 Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internetioned Air Transport Association IBC = Internetional Air Transport Association Coppow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Onvention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United NationsACGIH – American Conference of Governmental Industrial Hygienists AIHA – American Industrial Hygiene Association CAS – Chemical Abstract Services CEPA – Canadian Environmental Protection Act CERCLA – Comprehensive Environmental Response, Compensation, and Liability Act (EPA) CFR – United States Code of Federal Regulations CPP – Controlled Products Regulations DSL – Domestic Substances List GWP – Global Warming Potential IARC – International Agency for Research on Cancer ICAO – International Civil Aviation Organisation Inh – Inhalation LC – Lethal concentration LD – Lethal concentration LD – Lethal dosage MDSL – Non-Domestic Substances List NIOSH – National Institute for Occupational Safety and Health TDG – Canadian Transportation of Dangerous Goods Act and Regulations TLV – Threshold Limit Value TSCA – Toxic Substances Control Act WEEL – Workplace Environmental Exposure Level WHMIS – Canadian Workplace Hazardous Material Information System	Date of printing	: 5/20/2015.
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	References	: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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Section 1 – Manufacturer's Identification

Company	Issue Date	Identification Number
Mueller Brass	05/07/09	
2199 Lapeer Avenue		
Port Huron, Michigan 48060		
Trade Name (Common Name or Synonym)	Emergency Phone Number	Information Phone # (EHS Manager)
Bronze Alloy	810-987-7770	616-794-4866
Chemical Name	Formula	DOT Identification Number

Section 2 - Ingredients

Material or Compound					
Compound	CAS Number	<u>% Composition by Weight</u>			
*Copper	7440-50-8	88.65%-92.2%			
*Aluminum	7429-90-5	6.3%-7.6%			
Silicon	7440-21-3	1.5%-2.2%			
*Denotes a toxic chemical or chemicals subject to reporting requirements of Section 313					
Emergency Planning and Community Right-To-Know Act of 1986 and 40CFR Part 372.					

Section 3 – Physical/Chemical Characteristics

Boiling Point	N/A	Specific Gravity (H2O = 1)	7.7
Vapor Pressure (mm Hg)	N/A	Melting Point	
			1,800-1,840 F
Vapor Density (Air = 1)	N\A	Evaporation Rate (Butyl Acetate = 1)	N/A
Solubility in Water N/A			
Appearance and Odor Bronze	colored metal/no odor		

Section 4 – Fire and Explosion Hazard Data

Flash Point (Method Used) N/A	Flammable Limits N/A	lel N/A	uel N/A
Extinguishing Media N/A			
Special Fire Fighting Procedures N/A			
Unusual Fire and Explosion Hazards Water on hot material may cause splattering which could result in			
scalding.			

Section 5 – Reactivity Data

	······································
Unstable	Conditions to Avoid

Stability	Stable XXX	N/A		
Incompatibility (Materials to Avoid) Acids, oxidizers, ammonia.				
Hazardous Decomposition or Byproducts Exposure to Nitric Acid will cause generation of NOx fumes.				
	May Occur	Conditions to Avoid		
Hazardous Polymerizations	Will Not Occur XXX	N/A		

Section 6 – Health Hazard Data

	00000	I V - I Icaltii Hazara Data	A
Route(s) of Entry	Inhalation? Yes	Skin? Yes	Ingestion ? Yes
Health Hazards (Acute and	l Chronic)	· ·	·
See page four of N	MSDS.		
Carcinogenicity	NTP? NO	UDGV I A NO	
		IARC Monographs? NO	OSHA Regulated? NO
Carcinogenicity	NTP? NO	IARC Monographs? NO	OSHA Regulated? NO
Signs and Symptoms of Ex	sposure See Page four of MS	SDS	
Medical Conditions			
Generally Aggravated by H	Exposure Anyone with pre-ex	xisting respiratory disease sl	nould avoid overexposure
to dust, fumes and	l respiratory irritants.		
Emergency and First Aid F	Procedures If exposed to exce	ssive levels of dust or fume	s. remove the victim to
	1	or at least 15 minutes and see	
•	u skill Husil with water 10	at least 15 minutes and sec	ek meuleai assistance
immediately.			

Section 7 – Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled Prevent exposure to acids, oxidizers, ammonia products.
Waste Disposal Method Material has high metals content, recycling is preferable.
Must be disposed of in accordance with applicable local, state and federal regulations.
Precautions to be Taken in Handling and Storage Avoid releasing dust.
Other Precautions
Wash hands before eating, drinking or tobacco use. Use P100 or N100 respirator

Respiratory Protection (Specify Type)		
May be applicable if cutting, welding, grinding, etc. depending on exhaust.		
Ventilation	Local Exhaust. If grinding, welding, etc. depending on exhaust	Special N/A
	Mechanical (General) N/A	Other N/A

Section 8 – Control Measures

PPE	Gloves Recommended when handling	Eye Safety glasses, Goggles if cutting,	
FFL	metal.	welding, brazing, grinding. Etc.	
	Other N/A as shipped but protective clothing	g is determined by processing activity,	
	i.e. casting, machining, etc.		
Work/ Hygiene P	Work/ Hygiene Practices Wash hands before eating, drinking or tobacco consumption. Full body and hair		
shower ASAP to avoid exposing others. Normal washing of contaminated clothes and equipment			
is acceptable for decontamination.			

Section 9 – Prepared By

Laura Shears Mueller Brass Safety / Environmental Manager 616.794.4866

HEALTH HAZARD DATA

HEALTH HAZARDS(SHORT TERM AND LONG TERM)

- ALUMINUM: Chronic inhalation of aluminum fumes or dust may cause pulmonary fibrosis. aluminum fragments left in the cornea may cause irreversible eye damage. Aluminum has been implicated in Alzheimer's disease.
- COPPER: Inhalation of copper fumes or dust may cause metal fume fever and damage to nasal membranes. The skin and hair may turn green in severe cases. Skin and eye irritation may occur. Skin sensitization may occur. Chronic exposure may cause Wilson's disease which is characterized by damage to the blood cells,

brain, kidneys, liver and pancreas. Copper fragments left in the cornea may cause cataracts. Copper fragments that penetrate the eye may cause irreversible eye damage if not removed immediately.

SILICON: Silicon itself poses little health risk. It has been shown to cause only minimal effects on the lungs if inhaled. Silicon dioxide formed by heating silicon in the presence of air may cause pulmonary fibrosis and silicosis in chronically exposed employees.

SIGNS AND SYMPTOMS OF EXPOSURE

- ALUMINUM: Pulmonary fibrosis is characterized by difficulty in breathing, coughing, shortness of breath, wheezing, and other respiratory symptoms.
- COPPER: Metal fume fever is characterized by a dry irritated throat, chills, fever, and elevated white blood cell count, and general flu-like symptoms. Skin, eye, and nasal irritation and skin sensitization are characterized by pain, swelling, and reddening of the affected tissue. Wilson's disease is characterized by weakness, anemia, abdominal pain, and yellowing of the skin or jaundice.
- SILICON: Pulmonary fibrosis is characterized by difficulty in breathing, coughing, shortness of breath, wheezing, and other respiratory symptoms.

Material Safety Data Sheet

Gasoline (All Grades)

1. Product and company identification

Product name	: Gasoline (All Grades)
Chemical name	: Mixture (C4 to C12 Hydrocarbon)
Synonym	: Motor Gasoline, Petrol, Gas
Chemical family	: Petroleum Hydrocarbon
MSDS #	: 1027
Material uses	: Motor Fuel.
Supplier/Manufacturer	: Murphy Oil Corporation USA, Inc. 200 Peach Street El Dorado, AR 71730 Tel: +1-870-862-6411 www.murphyoilcorp.com
MSDS authored by	: KMK Regulatory Services Inc.
In case of emergency	: CHEMTREC, U.S. : 1-800-424-9300 International: +1-703-527-3887

200 Peach Street (71730)

El Dorado. AR 71731-7000 (870) 862-6411

P O Box 7000

MURP

OIL USA. INC

2. Hazards identification

Emergency overview		
Physical state	1	Liquid.
Color	1	Clear (May Be Dyed).
Odor	1	Petroleum/Solvent.
Signal word	1	DANGER!
Hazard statements	:	EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPOR MAY CAUSE FLASH FIRE. CAUSES EYE AND SKIN IRRITATION. HARMFUL OR FATAL IF SWALLOWED. MAY BE HARMFUL IF ABSORBED THROUGH SKIN. CAN ENTER LUNGS AND CAUSE DAMAGE. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER. POSSIBLE DEVELOPMENTAL HAZARD - CONTAINS MATERIAL WHICH MAY CAUSE ADVERSE DEVELOPMENTAL EFFECTS, BASED ON ANIMAL DATA.
Precautionary measures	:	Extremely flammable. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited. Material can accumulate static charges which may cause an incendiary electrical discharge. Irritating to skin. If swallowed, may be aspirated and cause lung damage. May be irritating to the eyes, nose, throat, and lungs. May cause central nervous system depression. High-pressure injection under skin may cause serious damage. Prolonged and repeated exposure to benzene may cause serious injury to blood forming organs and is associated with anemia and to the later development of acute myelogenous leukemia (AML).
OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Potential acute health effects	5	
Inhalation	1	Minimally toxic. Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
Ingestion	1	Aspiration hazard if swallowed. Can enter lungs and cause damage. May be harmful if swallowed.
Skin	:	Moderately irritating to skin with prolonged exposure. May be harmful in contact with skin.
Eyes	:	May cause mild, short-lasting discomfort to eyes.
Potential chronic health effect	<u>cts</u>	
Chronic effects	:	Contains material that can cause target organ damage.

2. Hazards identification

Carcinogenicity	: Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.	
Mutagenicity	: No known significant effects or critical hazards.	
Teratogenicity	: No known significant effects or critical hazards.	
Developmental effects	: Contains material which may cause developmental abnormalities, based on animal data.	
Fertility effects	: No known significant effects or critical hazards.	
Target organs	Contains material which may cause damage to the following organs: blood, kidneys, the reproductive system, liver, gastrointestinal tract, upper respiratory tract, skin, eyes, bone marrow, central nervous system (CNS).	
Over-exposure signs/sym	<u>otoms</u>	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation	

	coughing
Ingestion	: No specific data.
Skin	: Adverse symptoms may include the following: irritation redness
Eyes	: Adverse symptoms may include the following: pain or irritation watering redness
Medical conditions aggravated by over- exposure	: For the product itself: Laboratory animal studies have shown that prolonged and repeated inhalation exposure to light hydrocarbon vapors in the same boiling range as this product can produce adverse kidney effects in male rats. However, these effects were not observed in similar studies with female rats, male and female mice, or in limited studies with other animal species. Additionally, in a number of human studies, there was no clinical evidence of such effects at normal occupational levels. In 1991, The U.S. EPA determined that the male rat kidney is not useful for assessing human risk. Vapor concentrations above recommended exposure levels are irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anesthetic and may have other central nervous system effects. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. Gasoline unleaded: Caused cancer in animal tests. Chronic inhalation studies resulted in liver tumors in female mice and kidney tumors in male rats. Neither result considered significant for human health risk assessment by the United States EPA and others. Did not cause mutations In Vitro or In Vivo. Negative in inhalation developmental studies and reproductive tox studies. Inhalation of high concentrations in animals resulted in reversible central nervous system depression, but no persistent toxic effect on the nervous system. Non-sensitizing in test animals. Caused nerve damage in humans from abusive use (sniffing).

See toxicological information (Section 11)

3. Composition/information on ingredients

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United States

Name	CAS number	%
Gasoline	86290-81-5	89 - 100
Contains:		
Ethyl Alcohol	64-17-5	< 11
Xylene	1330-20-7	< 5
Toluene	108-88-3	< 5
Benzene	71-43-2	< 5
Ethylbenzene	100-41-4	< 5
n-Hexane	110-54-3	< 5
Naphthalene	91-20-3	< 5
1,2,4-Trimethylbenzene	95-63-6	< 5



< 5

25551-13-7

3. Composition/information on ingredients

Trimethylbenzene

Canada

Name	CAS number	%
Gasoline	86290-81-5	89 - 100
Contains:		
Ethyl Alcohol	64-17-5	< 11
Xylene	1330-20-7	< 5
Toluene	108-88-3	< 5
Benzene	71-43-2	< 5
Ethylbenzene	100-41-4	< 5
n-Hexane	110-54-3	< 5
Naphthalene	91-20-3	< 5
1,2,4-Trimethylbenzene	95-63-6	< 5
Trimethylbenzene	25551-13-7	< 5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures					
Eye contact	: Immediately flush eyes with plenty of water for at least 20 minutes, occasionally lifting the upper and lower eyelids. Get medical attention.				
Skin contact	: After contact with skin, wash immediately with plenty of soap and water. Get medical attention.				
Inhalation	 Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention. 				
Ingestion	: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Call medical doctor or poison control center immediately.				
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.				
Notes to physician	: No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.				

5. Fire-fighting measures

Flammability of the product : Extremely flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. **Extinguishing media** Suitable : Use dry chemical, CO₂, water spray (fog) or foam. Not suitable : Do not use water jet. : Move containers from fire area if this can be done without risk. Use water spray to keep Special exposure hazards fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. **Hazardous decomposition** : Smoke, Fume, Aldehydes, Sulfur Oxides, Incomplete combustion products, Oxides of products carbon. **Special protective** 21 Fire-fighters should wear appropriate protective equipment and self-contained breathing equipment for fire-fighters apparatus (SCBA) with a full face-piece operated in positive pressure mode.



6. Accidental release measures

Personal precautions	: Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
Environmental precautions	: Water polluting material. May be harmful to the environment if released in large quantities. Hazardous to aquatic environment. May cause long-term adverse effects in the aquatic environment. Prevent leaking substances from running into the aquatic environment or the sewage system.
Methods for cleaning up	
Spill	: Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.
7 Handling and st	orade

ıy ayc

Handling

Avoid breathing vapor or mist. Avoid contact with skin. Use non-sparking tools and explosion-proof equipment. Potentially toxic/irritating fumes/vapors may be evolved from heated or agitated material. Do not siphon by mouth. Use with adequate ventilation. Use proper bonding and/or grounding procedures. Do not use as a cleaning solvent or other non-motor fuel uses. For use as a motor fuel only. It is dangerous and/or unlawful to put fuel into unapproved containers. Do not fill container while it is in or on a vehicle. Static electricity may ignite vapors and cause fire. Place container on ground when filling and keep nozzle in contact with container. Do not use electronic devices (including but not limited to cellular phones, computers, calculators, pagers or other electronic devices, etc.) in or around any fueling operation or storage area unless the devices are certified intrinsically safe by an approved national testing agency and to the safety standards required by national and/or local laws and regulations. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source).

Storage

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Ample fire water supply should be available. A fixed sprinkler/deluge system is recommended. Handle containers with care. Open slowly in order to control possible pressure release. Outside or detached storage preferred. Storage containers should be grounded and bonded. Drums must be grounded and bonded and equipped with self-closing valves, pressure vacuum bungs and flame arresters.



United States

Ingredient	Exposure limits
Gasoline	ACGIH TLV (United States, 2/2010). TWA: 300 ppm 8 hour(s). TWA: 890 mg/m ³ 8 hour(s). STEL: 500 ppm 15 minute(s). STEL: 1480 mg/m ³ 15 minute(s).
Ethyl Alcohol	ACGIH TLV (United States, 2/2010). STEL: 1000 ppm 15 minute(s). NIOSH REL (United States, 6/2009). TWA: 1900 mg/m ³ 10 hour(s). TWA: 1000 ppm 10 hour(s). OSHA PEL (United States, 6/2010). TWA: 1900 mg/m ³ 8 hour(s). TWA: 1000 ppm 8 hour(s).
Xylene	ACGIH TLV (United States, 2/2010). STEL: 651 mg/m ³ 15 minute(s). STEL: 150 ppm 15 minute(s). TWA: 434 mg/m ³ 8 hour(s). TWA: 100 ppm 8 hour(s). OSHA PEL (United States, 6/2010). TWA: 435 mg/m ³ 8 hour(s). TWA: 100 ppm 8 hour(s).
Toluene	NIOSH REL (United States, 6/2009). STEL: 560 mg/m³ 15 minute(s). STEL: 150 ppm 15 minute(s). TWA: 375 mg/m³ 10 hour(s). TWA: 100 ppm 10 hour(s). OSHA PEL Z2 (United States, 11/2006). AMP: 500 ppm 10 minute(s). CEIL: 300 ppm TWA: 200 ppm 8 hour(s). ACGIH TLV (United States, 2/2010). TWA: 20 ppm 8 hour(s).
Benzene	ACGIH TLV (United States, 2/2010). Absorbed through skin. STEL: 8 mg/m ³ 15 minute(s). STEL: 2.5 ppm 15 minute(s). TWA: 1.6 mg/m ³ 8 hour(s). TWA: 0.5 ppm 8 hour(s). NIOSH REL (United States, 6/2009). STEL: 1 ppm 15 minute(s). TWA: 0.1 ppm 10 hour(s). OSHA PEL (United States, 6/2010). STEL: 5 ppm 15 minute(s). TWA: 1 ppm 8 hour(s). OSHA PEL Z2 (United States, 11/2006). AMP: 50 ppm 10 minute(s). CEIL: 25 ppm TWA: 10 ppm 8 hour(s).
Ethylbenzene	ACGIH TLV (United States, 2/2010). TWA: 20 ppm 8 hour(s). NIOSH REL (United States, 6/2009). STEL: 545 mg/m ³ 15 minute(s). STEL: 125 ppm 15 minute(s). TWA: 435 mg/m ³ 10 hour(s). TWA: 435 mg/m ³ 10 hour(s). OSHA PEL (United States, 6/2010). TWA: 435 mg/m ³ 8 hour(s). TWA: 100 ppm 8 hour(s).
n-Hexane	ACGIH TLV (United States, 2/2010). Absorbed through skin. TWA: 50 ppm 8 hour(s). NIOSH REL (United States, 6/2009). TWA: 180 mg/m ³ 10 hour(s). TWA: 50 ppm 10 hour(s). OSHA PEL (United States, 6/2010). TWA: 1800 mg/m ³ 8 hour(s). TWA: 500 ppm 8 hour(s).
Naphthalene	ACGIH TLV (United States, 2/2010). STEL: 79 mg/m ³ 15 minute(s). STEL: 15 ppm 15 minute(s).





	TWA: 52 mg/m ³ 8 hour(s). TWA: 10 ppm 8 hour(s). NIOSH REL (United States, 6/2009). STEL: 75 mg/m ³ 15 minute(s). STEL: 15 ppm 15 minute(s). TWA: 50 mg/m ³ 10 hour(s). TWA: 10 ppm 10 hour(s). OSHA PEL (United States, 6/2010). TWA: 50 mg/m ³ 8 hour(s). TWA: 10 ppm 8 hour(s).
1,2,4-Trimethylbenzene	ACGIH TLV (United States, 2/2010). TWA: 123 mg/m ^a 8 hour(s). TWA: 25 ppm 8 hour(s). NIOSH REL (United States, 6/2009). TWA: 125 mg/m ^a 10 hour(s). TWA: 25 ppm 10 hour(s).
Trimethylbenzene	ACGIH TLV (United States, 2/2010). TWA: 123 mg/m ³ 8 hour(s). TWA: 25 ppm 8 hour(s). OSHA PEL 1989 (United States, 3/1989). TWA: 125 mg/m ³ 8 hour(s). TWA: 25 ppm 8 hour(s).

Canada

Occupational exposure limits				STEL (15 mins)			Ceiling				
Ingredient	List name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
Gasoline	US ACGIH 2/2010	300	890	-	500	1480	-	-	-	-	
	AB 4/2009	300	-	-	500	-	-	-	-	-	
	BC 9/2010	300	-	-	500	-	-	-	-	-	
	ON 7/2010	300	890	-	500	1480	-	-	-	-	
Ethyl Alcohol	US ACGIH 2/2010	-	-	-	1000	-	-	-	-	-	
	AB 4/2009	1000	1880	-	-	-	-	-	-	-	
	BC 9/2010	-	-	-	1000	-	-	-	-	-	
	ON 7/2010	-	-	-	1000	-	-	-	-	-	
	QC 6/2008	1000	1880	-	-	-	-	-	-	-	
Xylene	US ACGIH 2/2010	100	434	-	150	651	-	-	-	-	
,	AB 4/2009	100	434	_	150	651	-	-	-	_	
	BC 9/2010	100	-	_	150	-	-	-	-	_	
	ON 7/2010	100	434	_	150	651	_	-	-	_	
	QC 6/2008	100	434	_	150	651	-	-	-	_	
Toluene	US ACGIH 2/2010	20	-	_	-	-	_	-	-	_	
	AB 4/2009	50	188	_	_	_	_	_	_		[1]
	BC 9/2010	20	-	_	_	_	_	L_	_	L	[,]
	ON 7/2010	20			_		_				
	QC 6/2008	50	188			_					[1]
Benzene	US ACGIH 2/2010	0.5	1.6		2.5	8	_			[[1]
Delizerie	AB 4/2009	0.5	1.6	Ē	2.5	8	-	-	-	Γ	
	BC 9/2010	0.5	-	-	2.5	0	-	-	-	-	[1]
	ON 7/2010	0.5	-	-	2.5	-	-	-	-	-	[1]
			- 3	-		- 15 5	-	-	-	-	[1]
	QC 6/2008	1	3	-	5	15.5	-	-	-	-	
Ethylbenzene	US ACGIH 2/2010	20		-		-	-	-	-	-	
	AB 4/2009	100	434	-	125	543	-	-	-	-	
	BC 9/2010	100	-	-	125	-	-	-	-	-	
	ON 7/2010	100	-	-	125	-	-	-	-	-	
	QC 6/2008	100	434	-	125	543	-	-	-	-	
n-Hexane	US ACGIH 2/2010	50	-	-	-	-	-	-	-	-	[1]
	AB 4/2009	50	176	-	-	-	-	-	-	-	[1]
	BC 9/2010	20	-	-	-	-	-	-	-	-	[1]
	ON 7/2010	50	-	F	-	-	-	-	-	ŀ	[1]
	QC 6/2008	50	176	-	-	-	-	-	-	ŀ	[1]
Naphthalene	US ACGIH 2/2010	10	52	-	15	79	-	-	-	-	
	AB 4/2009	10	52	-	15	79	-	-	-	-	[1]
	BC 9/2010	10	-	-	15	-	-	-	-	\mathbf{F}	[1]
	ON 7/2010	10	52	-	15	79	-	-	-	ŀ	_
	QC 6/2008	10	52	-	15	79	-	-	-	\mathbf{F}	
1,2,4-Trimethylbenzene	US ACGIH 2/2010	25	123	-	-	-	-	-	-	ŀ	
	AB 4/2009	25	123	-	-	-	-	-	-	F	
	BC 9/2010	25	-	-	-	-	-	-	-	ŀ	
	ON 7/2010	25	123	-	-	-	-	-	-	F	
	QC 6/2008	25	123	_	-	-	-	-	-	Ļ	
		-		1		1	1	1	1	1	1





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	US ACGIH 2/2010	25	123	-	-	-	-	-	-	-	
	AB 4/2009	25	123	-	-	-	-	-	-	-	
	BC 9/2010	25	-	-	-	-	-	-	-	-	
	ON 7/2010	25	123	-	-	-	-	-	-	-	
	QC 6/2008	25	123	-	-	-	-	-	-	-	

[1]Absorbed through skin.

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	Personal, workplace atmosphere or biological monitoring may be required to dete the effectiveness of the ventilation or other control measures and/or the necessity respiratory protective equipment.	
Engineering measures	Use only with adequate ventilation. Use process enclosures, local exhaust ventila other engineering controls to keep worker exposure to airborne contaminants belor recommended or statutory limits. The engineering controls also need to keep gas, or dust concentrations below any lower explosive limits. Use explosion-proof ven equipment.	ow any , vapor
Hygiene measures	Ensure that eyewash stations and safety showers are close to the workstation loc Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.	
Personal protection		
Respiratory	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: No special requirements under ordinary conditions of use and wi adequate ventilation.	
Hands	Use gloves appropriate for work or task being performed. Recommended: If prolor repeated contact is likely, chemical resistant gloves are recommended. If conta forearms is likely, wear gauntlet style gloves.	
Eyes	Safety eyewear should be used when there is a likelihood of exposure. Recomme Safety glasses with side shields.	ended:
Skin	Personal protective equipment for the body should be selected based on the task performed and the risks involved and should be approved by a specialist before h this product. Recommended: If prolonged or repeated contact is likely, chemical, oil resistant clothing is recommended.	andling
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensu comply with the requirements of environmental protection legislation.	ire they

9. Physical and chemical properties

: Liquid.
: Closed cup: <-40°C (<-40°F) [Pensky-Martens.]
: Not applicable.
: Not applicable.
: >254°C (>489.2°F)
: Lower: 1.4% Upper: 7.5%
: Clear (May Be Dyed).
: Petroleum/Solvent.
: Not applicable.
: 20°C (68°F)
: Not available.
: 0.72
: 7 psi to 13.5 psi, Reid Vapor Pressure (RVP) [depending on the time of year]
: 3 [Air = 1]



9. Physical and chemical properties

: Not available.
: >10 (butyl acetate = 1)
: Not available.
: Kinematic (40°C (104°F)): <0.01 cm ² /s (<1 cSt)
: Not available.
: Not available.
: Negligible.

10. Stability and reactivity

	•
Chemical stability	: The product is stable.
Conditions to avoid	: Keep away from heat, flame, sparks and other ignition sources.
Incompatible materials	: Halogens, Strong Acids, Alkalies, Strong oxidizers.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
Gasoline	LD50 Oral	Rat	13.6 g/kg	-
Ethyl Alcohol	LC50 Inhalation Vapor	Rat	124700 mg/m3	4 hours
	LD50 Oral	Rat	7 g/kg	-
Xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
,	LD50 Oral	Rat	4300 mg/kg	-
Toluene	LC50 Inhalation Vapor	Rat	49 g/m3	4 hours
	LD50 Oral	Rat	636 mg/kg	-
Benzene	LD50 Oral	Rat	930 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
,	LD50 Oral	Rat	3500 mg/kg	-
n-Hexane	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
	LD50 Oral	Rat	15840 mg/kg	-
Naphthalene	LD50 Dermal	Rabbit	>20 g/kg	-
	LD50 Oral	Rat	490 mg/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m3	4 hours
	LD50 Oral	Rat	5 g/kg	-
Trimethylbenzene	LD50 Oral	Rat	8970 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Ethyl Alcohol	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
·	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
Xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
Toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes 100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Mild irritant	Rabbit	-	870 Micrograms	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-





11. Toxicological information

	Skin - Mild irritant	Rabbit	-	435 milligrams	-	
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-	
Benzene	Eves - Moderate irritant	Rabbit	-	88 milligrams	-	
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-	
				milligrams		
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 milligrams	-	
	Skin - Mild irritant	Rabbit	-	24 hours 15	-	
				milligrams		
n-Hexane	Eyes - Mild irritant	Rabbit	-	10 milligrams	-	
Naphthalene	Skin - Mild irritant	Rabbit	-	495 milligrams	-	
	Skin - Severe irritant	Rabbit	-	24 hours 0.05	-	
				Mililiters		
Trimethylbenzene	Eyes - Mild irritant	Rabbit	-	24 hours 500	-	
-				milligrams		
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-	
				milligrams		
				Ũ		

Sensitizer

Skin	: There are no data available.
Respiratory	: There are no data available

Carcinogenicity

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Gasoline	A3	2B	-	+	-	-
Xylene	A4	3	-	-	-	-
Toluene	A4	3	-	-	-	-
Benzene	A1	1	-	+	Proven.	+
Ethylbenzene	A3	2B	-	None.	-	-
Naphthalene	A4	2B	-	None.	Possible	-

IDLH

Synergistic products

: Not available.

12. Ecological information

Ecotoxicity

: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure	
Ethyl Alcohol	Acute EC50 17.921 mg/L Marine water	Algae - Ulva pertusa	96 hours	
	Acute EC50 2000 ug/L Fresh water	Daphnia - Daphnia magna	48 hours	
	Acute LC50 25500 ug/L Marine water	Crustaceans - Artemia franchiscana - Larvae	48 hours	
	Acute LC50 42000 ug/L Fresh water	Fish - Oncorhynchus mykiss	4 days	
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki - Larvae - 3 days	12 weeks	
Xylene	Acute IC50 10 mg/L	Algae	72 hours	
	Acute LC50 8500 ug/L Marine water	Crustaceans - Palaemonetes pugio	48 hours	
	Acute LC50 3300 to 4093 ug/L Fresh water	Fish - Oncorhynchus mykiss - 0.6 g	96 hours	
Toluene	Acute EC50 12500 ug/L Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours	
	Acute EC50 11600 ug/L Fresh water	Crustaceans - Gammarus pseudolimnaeus - Adult - 9 mm - 0.017 g	48 hours	
	Acute EC50 6000 ug/L Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours	
	Acute LC50 5500 ug/L Fresh water	Fish - Oncorhynchus kisutch - Fry - 1 g	96 hours	
	Chronic NOEC 1000 ug/L Fresh water	Daphnia - Daphnia magna - <=24 hours	21 days	
Benzene	Acute EC50 29000 ug/L Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours	
	Acute EC50 >1360000 ug/L Fresh water	Algae - Scenedesmus abundans	96 hours	
	Acute EC50 9230 ug/L Fresh water	Daphnia - Daphnia magna - Neonate - <=24 hours	48 hours	
	Acute LC50 21000 ug/L Marine water	Crustaceans - Artemia salina - Nauplii	48 hours	
	Acute LC50 5.28 ul/L Fresh water	Fish - Oncorhynchus gorbuscha - Fry	96 hours	
	Chronic NOEC 1.5 to 5.4 ul/L Marine water	Fish - Morone saxatilis - Juvenile (Fledgling, Hatchling, Weanling) - 18.1 cm - 3.39 g	4 weeks	





Gasoline (All Grades)

12. Ecological information

Ethylbenzene	Acute EC50 4600 ug/L Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
-	Acute EC50 3600 ug/L Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 2970 ug/L Fresh water	Daphnia - Daphnia magna - Neonate - <=24 hours	48 hours
	Acute LC50 >5200 ug/L Marine water	Crustaceans - Americamysis bahia - <24 hours	48 hours
	Acute LC50 4200 ug/L Fresh water	Fish - Oncorhynchus mykiss	96 hours
n-Hexane	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours
Naphthalene	Acute EC50 1600 ug/L Fresh water	Daphnia - Daphnia magna - Neonate - <=24 hours	48 hours
	Acute LC50 2350 ug/L Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 213 ug/L Fresh water	Fish - Melanotaenia fluviatilis - Larvae - 1 days	96 hours
1,2,4-Trimethylbenzene	Acute LC50 4910 ug/L Marine water	Crustaceans - Elasmopus pectinicrus - Adult	48 hours
	Acute LC50 7720 to 8280 ug/L Fresh water	Fish - Pimephales promelas - 34 days	96 hours
Trimethylbenzene	Acute LC50 5600 ug/L Marine water	Crustaceans - Palaemonetes pugio	48 hours

Other adverse effects

: Mobility

More volatile component -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids. Less volatile component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids. Persistence/degradability Majority of components -- Expected to be inherently biodegradable. More volatile component -- Expected to degrade rapidly in air. **Bioaccumulative potential** Majority of components -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

13. Disposal considerations

Waste disposal

: The generation of waste should be avoided or minimized wherever possible. This material and its container must be disposed of in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Empty containers or liners may retain some product residues. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

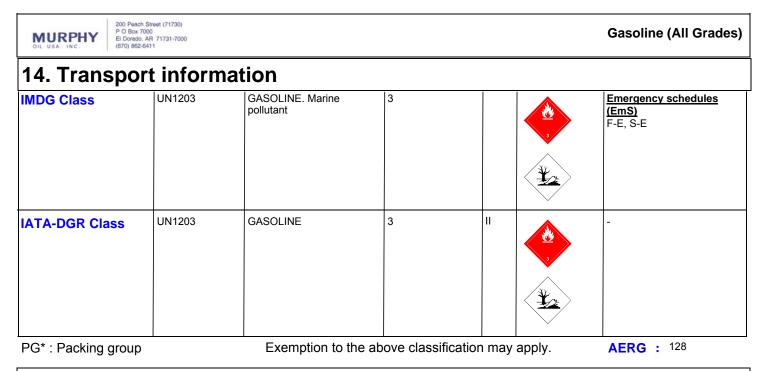
Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Proud sponsors of Ask Dr. Luc¹⁹ www.MSDSpro.com

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	UN1203	GASOLINE	3	II	PLANMAREE LIDID	-
TDG Classification	UN1203	GASOLINE	3	11		Special provisions 17
MSDS, AM	The MIDS was authored by MIDIon, LLC and KMX FM MID: Authoring -Beguintry Sankas, REACH-CHC-Cas Proud spontons of Ask Dr. Luc	od MS25 Compliance				10/1

International transport regulations



15. Regulatory information

United States	
HCS Classification	: Flammable liquid Irritating material Carcinogen Target organ effects
U.S. Federal regulations	: United States inventory (TSCA 8b): All components are listed or exempted.
	 SARA 302/304/311/312 extremely hazardous substances: No products were found. SARA 302/304 emergency planning and notification: No products were found. SARA 302/304/311/312 hazardous chemicals: Gasoline; Ethyl Alcohol; Xylene; Toluene; Benzene; Ethylbenzene; n-Hexane; Naphthalene; 1,2,4-Trimethylbenzene; Trimethylbenzene SARA 311/312 MSDS distribution - chemical inventory - hazard identification: Gasoline: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Ethyl Alcohol: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Xylene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Toluene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Benzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Ethylbenzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Toluene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Benzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Naphthalene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Naphthalene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Naphthalene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Trimethylbenzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Trimethylbenzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Trimethylbenzene: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Trimethylbenzene: Fire hazard, Immediate (acute) health hazard
	Clean Water Act (CWA) 307: Toluene; Benzene; Ethylbenzene; Naphthalene
	Clean Water Act (CWA) 311: Xylene; Toluene; Benzene; Ethylbenzene; Naphthalene
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	: Listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed





15. Regulatory information

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals : Listed (Essential Chemicals)

SARA 313

	Product name	CAS number	Concentration
Form P - Poporting	Xylene	1330-20-7	1 - 5
Form R - Reporting requirements	Toluene	108-88-3	1 - 5
	Benzene	71-43-2	1 - 5
	Ethylbenzene	100-41-4	1 - 5
	n-Hexane	110-54-3	1 - 5
	Naphthalene	91-20-3	1 - 5
	1,2,4-Trimethylbenzene	95-63-6	1 - 5
Supplier petification	Xylene	1330-20-7	1 - 5
Supplier notification	Toluene	108-88-3	1 - 5
	Benzene	71-43-2	1 - 5
	Ethylbenzene	100-41-4	1 - 5
	n-Hexane	110-54-3	1 - 5
	Naphthalene	91-20-3	1 - 5
	1,2,4-Trimethylbenzene	95-63-6	1 - 5

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations

Massachusetts	 The following components are listed: Ethyl Alcohol; Xylene; Toluene; Benzene; Ethylbenzene; n-Hexane; Naphthalene; 1,2,4-Trimethylbenzene; Trimethylbenzene
New York	 The following components are listed: Xylene; Toluene; Benzene; Ethylbenzene; n- Hexane; Naphthalene
New Jersey	 The following components are listed: Ethyl Alcohol; Xylene; Toluene; Benzene; Ethylbenzene; n-Hexane; Naphthalene; 1,2,4-Trimethylbenzene; Trimethylbenzene
Pennsylvania	: The following components are listed: Gasoline; Ethyl Alcohol; Xylene; Toluene; Benzene; Ethylbenzene; n-Hexane; Naphthalene; 1,2,4-Trimethylbenzene; Trimethylbenzene

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Toluene	No.	Yes.	No.	7000 µg/day (ingestion) 13000 µg/day (inhalation)
Benzene	Yes.	Yes.	6.4 μg/day (ingestion) 13 μg/day (inhalation)	24 μg/day (ingestion) 49 μg/day (inhalation)
Ethylbenzene	Yes.	No.	41 μg/day (ingestion) 54 μg/day (inhalation)	No.
Naphthalene	Yes.	No.	Yes.	No.

Canada

WHMIS (Canada)	 Class B-2: Flammable liquid Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).
<u>Canadian lists</u>	
Canadian NPRI	: The following components are listed: Ethyl alcohol; Xylene; Toluene; Benzene; Ethylbenzene; n-Hexane; Naphthalene; 1,2,4-Trimethylbenzene; Trimethylbenzene
CEPA Toxic substances	: The following components are listed: Benzene; Naphthalene
Canada inventory	: All components are listed or exempted.



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Gasoline (All Grades)

15. Regulatory information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations	
International lists	 Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): Not determined. Japan inventory: Not determined. Korea inventory: All components are listed or exempted. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted.

16. Other information

Label requirements	EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPOR MAY CAUSE FLASH FIRE. CAUSES EYE AND SKIN IRRITATION. HARMFUL OR FATAL IF SWALLOWED. MAY BE HARMFUL IF ABSORBED THROUGH SKIN. CAN ENTER LUNGS AND CAUSE DAMAGE. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER. POSSIBLE DEVELOPMENTAL HAZARD - CONTAINS MATERIAL WHICH MAY CAUSE ADVERSE DEVELOPMENTAL EFFECTS, BASED ON ANIMAL DATA.
Hazardous Material Information System (U.S.A.)	Health: 1 * Flammability: 3 Physical hazards: 0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection : Health : 1 Flammability : 3 Instability : 0 Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Canada WHMIS (Canada)



References

: ANSI Z400.1, MSDS Standard, 2004. - Manufacturer's Material Safety Data Sheet. -29CFR Part1910.1200 OSHA MSDS Requirements. - 49CFR Table List of Hazardous Materials, UN#, Proper Shipping Names, PG. - Canada Gazette Part II, Vol. 122, No. 2. Registration SOR/88-64, 31 December 1987. Hazardous Products Act "Ingredient Disclosure List" - Canadian Transport of Dangerous Goods, Regulations and Schedules, Clear Language version 2005.

History

listory	
Date of issue mm/dd/yyy	: 08/15/2011
Date of previous issue	: 06/15/2010
Version	: 2



16. Other information

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



SAFETY DATA SHEET

SDS 0656

Section 1 -- PRODUCT AND COMPANY IDENTIFICATION _____ HMIS CODES PRODUCT NAME Health 1 Nokorode Regular Paste Flux Flammability 1 Reactivity 0 PRODUCT CODES PPI B 14000, 14003, 14010, 14020, 14030 CHEMICAL FAMILY Organic/Inorganic USE Soldering Flux MANUFACTURER'S NAME EMERGENCY TELEPHONE NO. The RectorSeal Corporation Chemtrec 24 Hours (800)424-9300 USA 2601 Spenwick Drive Houston, Texas 77055 USA (703)527-3887 International DATE OF VALIDATION TECHNICAL SERVICE TELEPHONE NO. January 23, 2015 (800)231-3345 or (713)263-8001 DATE OF PREPARATION May 2, 2012 ______ Section 2 -- HAZARDS IDENTIFICATION _____ EMERGENCY OVERVIEW OSHA Hazards Irritant GHS CLASSIFICATION PHYSICAL HAZARDS: None HEALTH HAZARDS Acute Toxicity: Oral: Not Classified Dermal: Not Classified Inhalation: Not Classified Skin Corrosion/Irritation: Not Classified Serious Eye Damage/Eye Irritation: Not Classified Respiratory or Skin Sensitization: Not Classified Germ Cell Mutagenicity: Not Classified Carcinogenicity: Not Classified Reproductive Toxicology: Not Classified Target Organ Systemic Toxicity - Single Exposure: Not Classified Target Organ Systemic Toxicity - Repeated Exposure: Not Classified Aspiration Toxicity: Not Classified _____ ENVIRONMENTAL HAZARDS Hazardous to the Aquatic Environment: Not Classified Acute aquatic toxicity: Not Classified Chronic aquatic toxicity: Not Classified Bioaccumulation potential: Not Classified Rapid degradability: Not Classified _____ GHS Label elements, including precautionary statements Pictogram: Irritant

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Signal Word: Warning
Hazard Statements:
H302 - Harmful if swallowed.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
Precautionary Statements:
P102 - Keep out of reach of children.
P262 - Do not get in eyes, on skin, or on clothing.
P264 - Wash hands thoroughly after handling.
P281 Use personal protective equipment as required.
_____
SUMMARY OF ACUTE HAZARDS
  Irritation to respiratory system from fumes evolved during soldering.
Eye contact may cause intense irritation and injury.
ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS
INHALATION
  Irritation to respiratory system from fumes evolved during soldering.
EYE CONTACT
  Contact may cause intense irritation and injury.
SKIN CONTACT
  May cause skin irritation.
INGESTION
  Nausea, vomiting, irritation to digestive system.
SUMMARY OF CHRONIC HAZARDS
  Short term effects to liver and kidneys can occur. Chemical irritation
from continued skin contact can occur. Continuous industrial use in small
unventilated areas may result in sufficient inhalation of solder and flux
fumes to cause lung damage and irritation of respiratory tract.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
 Individuals with pre-existing or chronic diseases of the eyes, skin,
 respiratory system, cardiovascular system, gastrointestinal system, liver,
 or kidneys may have increased susceptibility to excessive exposure.
______
        Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS
_____
INGREDIENT: Zinc Chloride
PERCENTAGE BY WEIGHT: 10-25
CAS#: 7646-85-7
EC#: 231-592-0
_____
INGREDIENT: Ammonium Chloride
PERCENTAGE BY WEIGHT: 10-25
CAS#: 12125-02-9
EC#: 235-186-4
_____
INGREDIENT: Petrolatum
PERCENTAGE BY WEIGHT: 70-90
CAS#: 8009-03-8
EC#: 232-373-2
______
        Section 4 -- FIRST AID MEASURES
 _____
  If INHALED:
               If overcome by exposure, remove victim to fresh air
               immediately. Give oxygen or artificial respiration as
               needed. Obtain emergency medical attention. Prompt
               action is essential.
              Immediately wash with soap and water. Remove and wash
  If on SKIN:
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any contaminated clothing.
  If in EYES:
              Flush eyes with large amounts of water for 15 minutes.
              Get medical attention if irritation persists.
  If SWALLOWED:
              If swallowed, call a physician immediately. Only induce
              vomiting at the instruction of a physician. Never give
              anything by mouth to an unconscious person.
_____
       Section 5 -- FIRE FIGHTING MEASURES
_____
EXTINGUSING MEDIA
  Foam, dry chemical, carbon dioxide or water fog.
SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained full face piece
breathing apparatus and other protective clothing. Hazardous decomposition
products possible (see Section 10). May release ZnO and HCl fumes.
UNUSUAL FIRE AND EXPLOSION HAZARDS: Heat may build up pressure and rupture
closed containers.
_____
        Section 6 -- ACCIDENTAL RELEASE MEASURES
_____
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Wipe up spills to
prevent footing hazard. Avoid flushing into sewers, drains, waterways and
soil. Wear protective clothing during clean up.
Section 7 -- HANDLING AND STORAGE
_____
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and
upright when not in use. Store flux at ambient conditions. Wash thoroughly
after handling to remove all residue.
OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or
clothing.
Empty containers may contain residues; treat as if full and observe all
products precautions. Do not reuse empty containers.
______
       Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION
_____
INGREDIENT
                 UNTTS
Zinc Chloride
              1 mg/m3
   ACGIH TLV
   OSHA PEL
               1 mg/m3
Ammonium Chloride
             10 mg/m3
10 mg/m3
   ACGIH TLV
   OSHA PEL
Petrolatum
   ACGIH TLV
             N/D
   OSHA PEL
              N/D
RESPIRATORY PROTECTION (SPECIFY TYPE): In confined, poorly ventilated areas,
use NIOSH/MSHA approved air purifying or supplied air respirators during
soldering operations until fumes have dissipated.
VENTILATION - LOCAL EXHAUST: Acceptable
SPECIAL: N/A
MECHANICAL (GENERAL): Acceptable
OTHER: N/A
PROTECTIVE GLOVES: Wear rubber gloves.
EYE PROTECTION: Safety glasses (ANSI Z-87.1 or equivalent)
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.
WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed
```

areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse. _____ Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES _____ BOILING POINT: N/A SPECIFIC GRAVITY (H20 = 1): 1.06 VAPOR PRESSURE (mm Hg): < 0.01 @ 68 F (20 C) 120-150 F (52-66 C) MELTING POINT: VAPOR DENSITY (AIR = 1): N/A EVAPORATION RATE (ETHYL ACETATE = 1): N/A APPEARANCE/ODOR: Tan / Petroleum Odor SOLUBILITY IN WATER: Insoluble VOLATILE ORGANIC COMPOUNDS(VOC)Content 0% or (0 g/L) (Theoretical Percentage By Weight): Flash POINT >400 F (204 C) SETA CC LOWER EXPLOSION LIMIT N/D UPPER EXPLOSION LIMIT N/D Section 10 -- STABILITY AND REACTIVITY _____ STABILITY: Stable CONDITIONS TO AVOID: None INCOMPATIBILITY (MATERIALS TO AVOID): None known HAZARDOUS DECOMPOSITION PRODUCTS: Toxic fumes of zinc, chlorine, and HCL may be evolved during soldering. HAZARDOUS POLYMERIZATION: Will not occur. _____ Section 11 -- TOXICOLOGY INFORMATION _____ CHRONIC HEALTH HAZARDS No ingredient in this product is an IARC, NTP or OSHA listed carcinogen. _____ TOXICOLOGY DATA Ingredient Name _____ Zinc Chloride Oral-Rat LD50:350 mg/kg Inhalation-Rat LCLo:1960 mg/m3/10M Ammonium Chloride Oral-Rat LD50:1650 mg/kg Inhalation-Rat LC50:N/D Petrolatum Oral-Rat LD50:N/D Inhalation-Rat LC50:N/D _____ Section 12 -- Ecological Information _____ ECOLOGICAL DATA Ingredient Name _____ Zinc Chloride Food Chain Concentration Potential None WATERFOWL TOXICITY N/A BOD None AQUATIC TOXICITY: 7.2 ppm/96 hr/medium bluegill/TLm Ammonium Chloride

Petrolatum	WATERFOWL TOXICIT BOD AQUATIC TOXICITY: Food Chain Concer WATERFOWL TOXICIT BOD AQUATIC TOXICITY:	6 ppm/96 hr/sunfis ntration Potential TY	None N/A N/A h TLm N/D N/D N/D N/D
	on 13 DISPOSAL (
Disposal Method: Waste from this p Resource Conser accordance with	vation and Recover Federal, State, a	ndfill sidered hazardous as ry Act (RCRA) 40 CFR and Local regulation	261. Dispose of in
Sectio	on 14 TRANSPORTA	ATION INFORMATION	
WHMIS (CANADA):	Non-Regulated Non-Regulated		
Zinc Chloride			
	SARA 313	Yes	
	TSCA Inventory CERCLA RQ RCRA Code	Yes 1000 lb. N/A	
Ammonium Chlor			
	SARA 313 TSCA Inventory CERCLA RQ RCRA Code	No Yes N/A N/A	
Petrolatum			
	SARA 313 TSCA Inventory CERCLA RQ RCRA Code	N/A N/A	
	on 16 OTHER INFC		
Standard (29 CFR	1910.1200). The is expressed or impli	ant to the OSHA Hazar information herein is ied is made. Consult	given in good faith,



SAFETY DATA SHEET

1. Identification

Product identifier	Oatey No. 5 Paste Flux
Other means of identification	
SDS number	1610E
Synonyms	Part Numbers: No 5- 30011, 30013, 30014, 30038, 30041, 48307, 48420, 48421, 48422, 48423, 53017, 53060, 53200, Hot Weather- 30062
Recommended use	Joining Copper Pipes. Joining Copper Tubing.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/	Distributor information
Company Name	Oatey Co.
Address	4700 West 160th St.
	Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015
Contact person	MSDS Coordinator
2. Hazard(s) identification	

2. Hazaru(5) l

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage.
Precautionary statement	
Prevention	Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dusts or mists.
Response	If swallowed: Rinse mouth. Do not induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information Not applicable.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Petrolatum	8009-03-8	60-100

Zinc chloride	7646-85-7	10-30
Water	7732-18-5	3-7
Ammonium chloride	12125-02-9	1-5

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately. Remove contact lenses, if present and easy to do.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	
5. Fire-fighting measures	protect themselves.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing	water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment and precautions for firefighters Fire fighting	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment and precautions for firefighters Fire fighting equipment/instructions	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Use water spray to cool unopened containers.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike far ahead of spill for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage.	Store locked up. Store in original tightly closed container. Store away from incompatible materials

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Petrolatum (CAS 8009-03-8)	PEL	5 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	PEL	1 mg/m3	Fume.
US. ACGIH Threshold Limi	it Values		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
12120 02 01	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m3	Inhalable fraction.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
US. NIOSH: Pocket Guide	to Chemical Hazards		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
logical limit values	No biological exposure limits noted for the ingredient(s).		
osure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.		
propriate engineering trols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
•	s, such as personal protective equipm		
Eye/face protection	Wear safety glasses with side shield	s (or goggles) and a face shield	d.
Skin protection			
Hand protection	Wear appropriate chemical resistant gloves.		
Other	Wear appropriate chemical resistant clothing.		
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
neral hygiene siderations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

9. Physical and chemical properties

Appearance		
Physical state	Solid.	
Form	Solid. Paste.	
Color	Not available.	
Odor	Not available.	
Odor threshold	Not available.	
рН	Not available.	

Melting point/freezing point	Not available.
Initial boiling point and boiling range	638 °F (336.67 °C)
Flash point	540.0 °F (282.2 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	>1
Relative density	1.1
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	20000 - 40000 cP
Other information	
VOC (Weight %)	29 g/l 3% by weight
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.
11. Toxicological information	

Information on likely routes of exposu

Skin sensitization

Information on likely routes of e	xposure
Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effects	
Acute toxicity	Not available.
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitizatior	1

This product is not expected to cause skin sensitization.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	None known.
IARC Monographs. Overall I	Evaluation of Carcinogenicity
Petrolatum (CAS 8009-03 OSHA Specifically Regulate Not listed.	3-8) 3 Not classifiable as to carcinogenicity to humans. d Substances (29 CFR 1910.1001-1050)
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.
12. Ecological information	
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according toNot applicable.Annex II of MARPOL 73/78 andthe IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

Australia Canada Canada China Europe Europe Japan Korea	Non-Domestic Substances Inventory of Existing Cherr European Inventory of Exis Substances (EINECS) European List of Notified C Inventory of Existing and N Existing Chemicals List (E0	nical Substances in Cl sting Commercial Che Chemical Substances Iew Chemical Substan	emical (ELINCS)	י ץי ץי ז
Australia Canada Canada China Europe Europe	Inventory of Existing Chem European Inventory of Exis Substances (EINECS) European List of Notified C	nical Substances in Cl sting Commercial Che Chemical Substances	emical (ELINCS)	Yı Yı I
Australia Canada Canada China Europe	Inventory of Existing Chem European Inventory of Exis Substances (EINECS)	nical Substances in Cl sting Commercial Che	emical	Yı Yı
Australia Canada Canada China	Inventory of Existing Chem European Inventory of Exis	nical Substances in Cl	· · · ·	Y
Australia Canada Canada			hina (IECSC)	
Australia Canada	Non-Domestic Substances	s List (NDSL)		ľ
Australia		. ,		ľ
	Domestic Substances List		- /	Y
Country(s) or region	Inventory name Australian Inventory of Che	emical Substances (A	ICS)	On inventory (yes/no Ye
nternational Inventories				
California Safe Drinking any chemicals currently	Water and Toxic Enforcemen listed as carcinogens or repro		ition 65): This materia	al is not known to contain
Zinc chloride (CAS 7646 US. California Proposition	,			
Ammonium chloride (CA				
US. Rhode Island RTK	,			
Zinc chloride (CAS 7646				
Ammonium chloride (CA Petrolatum (CAS 8009-0				
	and Community Right-to-Kn	ow Law		
Zinc chloride (CAS 7646	S-85-7)			
Ammonium chloride (CA Petrolatum (CAS 8009-0	•			
-	d Community Right-to-Know	w Act		
Zinc chloride (CAS 7646				
Petrolatum (CAS 8009-0	03-8)			
Ammonium chloride (CA				
JS state regulations US. Massachusetts RTK - S	Substance List			
(SDWA)				
Safe Drinking Water Act	Not regulated.			
Not regulated.				
	n 112(r) Accidental Release	Prevention (40 CFR	68.130)	
Not regulated.				
•	n 112 Hazardous Air Polluta	ants (HAPs) List		
Other federal regulations				
Zinc chloride Ammonium chloride		7646-85-7 12125-02-9	10-30 1-5	
Chemical name		CAS number	% by wt.	
SARA 313 (TRI reporting)				
chemical	-			
Not listed. SARA 311/312 Hazardous	No			
SARA 302 Extremely hazar	rdous substance			
Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No			
Superfund Amendments and R	-	SARA)		
Zinc chloride (CAS 7646	6-85-7)	LISTED		
AMMONIUM CHIONQE (CA		LISTED		
Ammonium chloride (CA	2000 Liet (10 CED 202 1)			
CERCLA Hazardous Subst				

Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	26-October-2014
Revision date	19-February-2015
Version #	03
HMIS [®] ratings	Health: 3 Flammability: 0 Physical hazard: 0
Disclaimer	The information in the sheet was written based on the best knowledge and experience currently available. Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for use, handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.



SAFETY DATA SHEET

1. Identification

Product identifier	Oatey No. 95 Tinning Flux	
Other means of identification		
SDS number	1611E	
Synonyms	Part Numbers: 30372, 30373, 30374, 30375, 53201, 48356, 48430, 48432, 48433	
Recommended use	Joining Copper Pipes. Joining Copper Tubing.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		

manuracturer/Importer/Supplier/Distributor information

Company Name	Oatey Co.
Address	4700 West 160th St.
	Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015
Contact person	MSDS Coordinator

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
OSHA defined hazards	Not classified.	

Label elements



	V
Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage.
Precautionary statement	
Prevention	Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dusts or mists.
Response	If swallowed: Rinse mouth. Do not induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information Not applicable.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Petrolatum	8009-03-8	60-70

Zinc chloride	7646-85-7	10-30
Tin	7440-31-5	4-8
Ammonium chloride	12125-02-9	1-5
Bismuth	7440-69-9	0-1
Copper	7440-50-8	0-1

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately. Remove contact lenses, if present and easy to do.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike far ahead of spill for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US, OSHA Table 7-1 Limits for Air Contaminants (29 CFR 1910,1000)

Components	Туре	Value	Form
Petrolatum (CAS 8009-03-8)	PEL	5 mg/m3	Mist.
Tin (CAS 7440-31-5)	PEL	2 mg/m3	
Zinc chloride (CAS 7646-85-7)	PEL	1 mg/m3	Fume.
US. ACGIH Threshold Lim	it Values		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m3	Inhalable fraction.
Tin (CAS 7440-31-5)	TWA	2 mg/m3	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
US. NIOSH: Pocket Guide	to Chemical Hazards		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Tin (CAS 7440-31-5)	TWA	2 mg/m3	_
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
logical limit values	No biological exposure limits noted for	•	
osure guidelines	Occupational Exposure Limits are not		•
propriate engineering trols	Good general ventilation (typically 10 should be matched to conditions. If ap or other engineering controls to mainta exposure limits have not been establis wash facilities and emergency shower	plicable, use process enclosu ain airborne levels below reco shed, maintain airborne levels	ures, local exhaust ventilation mmended exposure limits. I to an acceptable level. Eye
vidual protection measures	s, such as personal protective equipme	ent	
Eye/face protection	Wear safety glasses with side shields	(or goggles) and a face shield	d.
Skin protection			
Hand protection	Wear appropriate chemical resistant g	loves.	
Other	Wear appropriate chemical resistant of	lothing.	
Respiratory protection	In case of insufficient ventilation, wear	suitable respiratory equipme	nt.
Thermal hazards	Wear appropriate thermal protective c	lothing, when necessary.	
neral hygiene siderations	Always observe good personal hygier and before eating, drinking, and/or sm		

9. Appearance

Physical state	Solid.	
Form	Solid. Paste.	
Color	Yellow.	
Odor	Slight.	

Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	638.6 °F (337 °C)
Flash point	539.6 °F (282.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	>1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.
11. Toxicological informat	ion

Information on likely routes of exposure

information on likely routes of ex	cosure
Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effe	cts
Acute toxicity	
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not available.

Skin sensitization	This product is not expected to cause skin sensitization.
OKIII SCHSILLAUSH	

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	None known.		
IARC Monographs. Overall I	Evaluation of Carcinogenicity		
Petrolatum (CAS 8009-03 OSHA Specifically Regulate Not listed.	3-8) 3 Not classifiable as to carcinogenicity to humans. d Substances (29 CFR 1910.1001-1050)		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not available.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological information			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according toNot applicable.Annex II of MARPOL 73/78 andthe IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulate	d Substances (29 CFR 1910	.1001-1050)		
Not listed. CERCLA Hazardous Substa	nce List (40 CFR 302.4)			
Ammonium chloride (CAS Zinc chloride (CAS 7646-	S 12125-02-9)	LISTED LISTED		
Superfund Amendments and Re Hazard categories	authorization Act of 1986 (\$ Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No	SARA)		
SARA 302 Extremely hazard Not listed.	lous substance			
SARA 311/312 Hazardous chemical	No			
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.	
Zinc chloride Ammonium chloride		7646-85-7 12125-02-9	10-30 1-5	
Other federal regulations				
Clean Air Act (CAA) Section	112 Hazardous Air Polluta	nts (HAPs) List		
Not regulated. Clean Air Act (CAA) Section	112(r) Accidental Release	Prevention (40 CFR	68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
US state regulations				
US. Massachusetts RTK - Su				
Ammonium chloride (CAS Petrolatum (CAS 8009-03 Tin (CAS 7440-31-5)	3-8)			
Zinc chloride (CAS 7646- US. New Jersey Worker and		Act		
Ammonium chloride (CAS Petrolatum (CAS 8009-03 Tin (CAS 7440-31-5) Zinc chloride (CAS 7646- US. Pennsylvania Worker ar	5 12125-02-9) 3-8) 85-7)			
Ammonium chloride (CAS Petrolatum (CAS 8009-03 Tin (CAS 7440-31-5) Zinc chloride (CAS 7646- US. Rhode Island RTK	3-8)			
Ammonium chloride (CAS Zinc chloride (CAS 7646-				
US. California Proposition 6				
	Vater and Toxic Enforcement sted as carcinogens or reproc		tion 65): This material is	not known to contain
International Inventories				
Country(s) or region	Inventory name			On inventory (yes/no)*
Australia	Australian Inventory of Che	-	CS)	Yes
Canada	Domestic Substances List (Yes
Canada	Non-Domestic Substances	. ,		No
China -	Inventory of Existing Chemi			Yes
Europe	European Inventory of Exis Substances (EINECS)	ting Commercial Cher	mical	Yes
Europe	European List of Notified C	hemical Substances (ELINCS)	No

Oatey No. 95 Tinning Flux

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Ye *A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	27-October-2014
Revision date	19-February-2015
Version #	03
HMIS [®] ratings	Health: 3 Flammability: 0 Physical hazard: 0
Disclaimer	The information in the sheet was written based on the best knowledge and experience currently available. Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for use, handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.





*** Section 1 - Product and Company Identification **

MSDS #1102E

Part Numbers: Clear 30850, 30863, 30876(TV), 30882, 31008(TV), 31011, 31950, 31951, 31952, 31953 Gray 30349, 31093, 31094, 31095, 31105, 31118, 31978, 31979, 31980, 31981, 32050, 32051, 32052, 32210, 32211

Manufacturer Information

Oatey Co. 4700 West 160th Street Cleveland, OH 44135 Phone: 216-267-7100

For Emergency First Aid call 1-877-740-5015. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300. Outside the U.S. 1-703-527-3887.

* * * Section 2 - Hazards Identification * * *

GHS Classification:

Flammable Liquids - Category 2 Acute Toxicity Oral - Category 4 Acute Toxicity Dermal - Category 4 Acute Toxicity Inhalation - Category 4 Eye Damage/Irritation - Category 2A Carcinogenicity - Category 2 Specific Target Organ Toxicity Single Exposure - Category 3

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. Causes serious eye irritation. Contains a chemical classified by the US EPA as a suspected possible carcinogen. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary Statements

Prevention

Keep away from heat/sparks/open flames and hot surfaces. - No smoking.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Wear protective gloves/eye protection/face protection.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing fume/gas/mist/vapors.

Use only outdoors or in a well-ventilated area.

Response

If on skin (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

If swallowed: Call a poison center or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting. If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

If exposed or concerned: Get medical advice/attention.

In case of fire: Use dry chemical, CO2, or foam to extinguish fire.

Storage

Store in a well-ventilated place. Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

* * * Section 3 - Composition / Information on Ingredients * *

CAS #	Component	Percent
109-99-9	Tetrahydrofuran	40-60
108-94-1	Cyclohexanone	10-25
67-64-1	Acetone	10-25
9002-86-2	PVC (Chloroethylene, polymer)	12-20
78-93-3	Methyl ethyl ketone	5-15
112945-52-5	Silica, amorphous, fumed, crystalline-free	1-4

* * * Section 4 - First Aid Measures * * *

First Aid: Eyes

If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.

First Aid: Skin

Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with hand cleaner or baby oil.

First Aid: Ingestion

DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

First Aid: Inhalation

If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.

* * * Section 5 - Fire Fighting Measures * * *

General Fire Hazards

See Section 9 for Flammability Properties.

Highly flammable liquid and vapor. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.

Hazardous Combustion Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

Extinguishing Media

Use dry chemical, CO2, or foam to extinguish fire. Cool fire exposed container with water. Water may be ineffective as an extinguishing agent.

Unsuitable Extinguishing Media

None.

Fire Fighting Equipment/Instructions

Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

*** Section 6 - Accidental Release Measures ***

Recovery and Neutralization

Stop leak if it can be done without risk.

Materials and Methods for Clean-Up

Remove all sources of ignition and ventilate area. Soak up spill with an inert absorbent such as sand, earth or other non-combusting material. Put absorbent material in covered, labeled metal containers.

Emergency Measures

Isolate area. Keep unnecessary personnel away.

Personal Precautions and Protective Equipment

Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Environmental Precautions

Prevent liquid from entering watercourses, sewers and natural waterways.

Prevention of Secondary Hazards

None

*** Section 7 - Handling and Storage ***

Handling Procedures

Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use. Other: "Empty" containers retain product residue and can be hazardous. Follow all SDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

Storage Procedures

Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.

Incompatibilities

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.

*** Section 8 - Exposure Controls / Personal Protection ***

Component Exposure Limits

Tetrahydrofuran (109-99-9)

ACGIH: 50 ppm TWA 100 ppm STEL Skin - potential significant contribution to overall exposure by the cutaneous route OSHA: 200 ppm TWA; 590 mg/m3 TWA NIOSH: 200 ppm TWA; 590 mg/m3 TWA 250 ppm STEL; 735 mg/m3 STEL

Cyclohexanone (108-94-1)

ACGIH:	20 ppm TWA
	50 ppm STEL
	Skin - potential significant contribution to overall exposure by the cutaneous route
OSHA:	50 ppm TWA; 200 mg/m3 TWA
NIOSH:	25 ppm TWA; 100 mg/m3 TWA
	Potential for dermal absorption

Acetone (67-64-1)

 ACGIH:
 500 ppm TWA

 750 ppm STEL

 OSHA:
 1000 ppm TWA; 2400 mg/m3 TWA

 NIOSH:
 250 ppm TWA; 590 mg/m3 TWA

PVC (Chloroethylene, polymer) (9002-86-2)

ACGIH: 1 mg/m3 TWA (respirable fraction)

Methyl ethyl ketone (78-93-3)

ACGIH:	200 ppm TWA
	300 ppm STEL
OSHA:	200 ppm TWA; 590 mg/m3 TWA
NIOSH:	200 ppm TWA; 590 mg/m3 TWA
	300 ppm STEL; 885 mg/m3 STEL

Engineering Measures

Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.

Personal Protective Equipment: Respiratory

For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Personal Protective Equipment: Hands

Rubber gloves are suitable for normal use of the product. For long exposures chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.

Personal Protective Equipment: Eyes

Safety glasses with side shields or safety goggles.

Personal Protective Equipment: Skin and Body

No additional protective equipment needed.

*** Section 9 - Physical & Chemical Properties ***

Appearance:	Clear or Gray	Odor:	Ether-like
Physical State:	Liquid	pH:	NA
Vapor Pressure:	145 mmHg @ 20°C	Vapor Density:	2.5
Boiling Point:	151°F (66°C)	Melting Point:	NA
Solubility (H2O):	Negligible	Specific Gravity:	0.94 +/- 0.02 @ 20°C
Evaporation Rate:	(BUAC = 1) = 5.5 - 8.0	VOC:	80-84% Maximum 510 g/L per
			SCAQMD Test Method 316A.
Octanol/H2O Coeff.:	ND	Flash Point:	14-23°F (-10 to -5°C)
Flash Point Method:	CCCFP	Upper Flammability Limit	11.8
		(UFL):	
Lower Flammability Limit	1.8	Burning Rate:	ND
(LFL):			
Auto Ignition:	ND		

* * * Section 10 - Chemical Stability & Reactivity Information * *

Chemical Stability

This is a stable material.

Hazardous Reaction Potential

Will not occur.

Conditions to Avoid

Avoid heat, sparks, flames and other sources of ignition.

Incompatible Products

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics.

Hazardous Decomposition Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

*** Section 11 - Toxicological Information ***

Acute Toxicity

Component Analysis - LD50/LC50

Tetrahydrofuran (109-99-9)

Inhalation LC50 Rat 53.9 mg/L 4 h; Inhalation LC50 Rat 180 mg/L 1 h; Oral LD50 Rat 1650 mg/kg

Cyclohexanone (108-94-1)

Inhalation LC50 Rat 10.7 mg/L 4 h; Inhalation LC50 Rat 8000 ppm 4 h; Oral LD50 Rat 800 mg/kg; Dermal LD50 Rabbit 948 mg/kg

Acetone (67-64-1)

Oral LD50 Rat 5800 mg/kg

Methyl ethyl ketone (78-93-3)

Inhalation LC50 Mouse 32 g/m3 4 h; Oral LD50 Rat 2737 mg/kg; Dermal LD50 Rabbit 6480 mg/kg

Silica, amorphous, fumed, crystalline-free (112945-52-5)

Oral LD50 Rat 3160 mg/kg

Potential Health Effects: Skin Corrosion Property/Stimulativeness

May cause irritation with redness, itching and pain. Methyl ethyl ketone and cyclohexanone may be absorbed through the skin causing effects similar to those listed under inhalation.

Potential Health Effects: Eye Critical Damage/ Stimulativeness

Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes. May cause eye damage.

Potential Health Effects: Ingestion

Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

Potential Health Effects: Inhalation

Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Respiratory Organs Sensitization/Skin Sensitization

This product is not reported to have any skin sensitization effects.

Generative Cell Mutagenicity

Cyclohexanone has been positive in bacterial and mammalian assays. Acetone, methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.

Carcinogenicity

A: General Product Information

In 2012 USEPA Integrated Risk Information System (IRIS) reviewed a two species inhalation lifetime study on THF conducted by NTP (1998). Male rats developed renal tumors and female mice developed liver tumors while neither the female rats nor the male mice showed similar results. Because the carcinogenic mechanisms could not be identified clearly in either species for either tumor, the EPA determined that the male rat and female mouse findings are relevant to the assessment of carcinogenic potential in humans. Therefore, the IRIS review concludes that these data in aggregate indicate that there is "suggestive evidence of carcinogenic potential" following exposure to THF by all routes of exposure.

B: Component Carcinogenicity

Tetrahydrofuran (109-99-9)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

Cyclohexanone (108-94-1)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans IARC: Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))

Acetone (67-64-1)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

PVC (Chloroethylene, polymer) (9002-86-2)

- ACGIH: A4 Not Classifiable as a Human Carcinogen
- IARC: Supplement 7 [1987]; Monograph 19 [1979] (Group 3 (not classifiable))

Silica, amorphous, fumed, crystalline-free (112945-52-5)

IARC: Monograph 68 [1997] (listed under Amorphous silica) (Group 3 (not classifiable))

Reproductive Toxicity

Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Acetone and tetrahydrofuran has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Specified Target Organ General Toxicity: Single Exposure

May cause respiratory irritation. Inhalation of high concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Specified Target Organ General Toxicity: Repeated Exposure

This product is not reported to have any specific target organ toxicity repeat exposure effects.

Aspiration Respiratory Organs Hazard

Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

* * Section 12 - Ecological Information * *

Ecotoxicity

A: General Product Information

This product is not expected to be toxic to aquatic organisms.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Tetrahydrofuran (109-99-9)

Test & Species

Conditions

96 Hr LC50 Pimephales promelas 96 Hr LC50 Pimephales promelas 24 Hr EC50 Daphnia magna	1970-2360 mg/L [flow-through] 2700-3600 mg/L [static] 5930 mg/L	
Cyclohexanone (108-94-1)		
Test & Species		Conditions
96 Hr LC50 Pimephales promelas	481-578 mg/L [flow- through]	
96 Hr LC50 Pimephales promelas	8.9 mg/L	
96 Hr EC50 Chlorella vulgaris	20 mg/L	
24 Hr EC50 Daphnia magna	800 mg/L	
Acetone (67-64-1)		
Test & Species		Conditions
96 Hr LC50 Oncorhynchus mykiss	4.74 - 6.33 mL/L	
96 Hr LC50 Pimephales promelas	6210 - 8120 mg/L [static]	
96 Hr LC50 Lepomis macrochirus	8300 mg/L	
48 Hr EC50 Daphnia magna	10294 - 17704 mg/L [Static]	
48 Hr EC50 Daphnia magna	12600 - 12700 mg/L	
Methyl ethyl ketone (78-93-3)		
Test & Species		Conditions
96 Hr LC50 Pimephales promelas	3130-3320 mg/L [flow-through]	
48 Hr EC50 Daphnia magna	>520 mg/L	
48 Hr EC50 Daphnia magna	5091 mg/L	
48 Hr EC50 Daphnia magna	4025 - 6440 mg/L [Static]	

Persistence/Degradability

No information available for the product.

Bioaccumulation

No information available for the product.

Mobility in Soil

No information available for the product.

* * * Section 13 - Disposal Considerations * * *

Waste Disposal Instructions

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

US EPA Waste Number & Descriptions

Component Waste Numbers

Tetrahydrofuran (109-99-9)

RCRA: waste number U213 (Ignitable waste)

Cyclohexanone (108-94-1)

RCRA: waste number U057 (Ignitable waste)

Acetone (67-64-1)

RCRA: waste number U002 (Ignitable waste)

Methyl ethyl ketone (78-93-3)

* * *

RCRA: waste number U159 (Ignitable waste, Toxic waste) 200.0 mg/L regulatory level

Disposal of Contaminated Containers or Packaging

Dispose of contents/container in accordance with local/regional/national/international regulations.

Section 14 - Transportation Information **

DOT Information

For Greater than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Consumer Commodity, ORM-D

IMDG Information

For Greater than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): None (Limited Quantites are expected from labeling)

* * * Section 15 - Regulatory Information * * *

Regulatory Information

US Federal Regulations

Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Tetrahydrofuran (109-99-9)

CERCLA: 1000 lb final RQ; 454 kg final RQ

Cyclohexanone (108-94-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Acetone (67-64-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Methyl ethyl ketone (78-93-3)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

State Regulations

Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Tetrahydrofuran	109-99-9	Yes	Yes	Yes	Yes	Yes	No
Cyclohexanone	108-94-1	Yes	Yes	Yes	Yes	Yes	No
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes	No
PVC (Chloroethylene, polymer)	9002-86-2	No	No	No	Yes	No	No
Methyl ethyl ketone	78-93-3	Yes	Yes	Yes	Yes	Yes	No

This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposure to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. The use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 8 will minimize exposure to these chemicals.

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Tetrahydrofuran	109-99-9	1 %
Cyclohexanone	108-94-1	0.1 %
Acetone	67-64-1	1 %
Methyl ethyl ketone	78-93-3	1 %

Additional Regulatory Information

Component Analysis - Inventory

Component	CAS #	TSCA	CAN	EEC
Tetrahydrofuran	109-99-9	Yes	DSL	EINECS
Cyclohexanone	108-94-1	Yes	DSL	EINECS
Acetone	67-64-1	Yes	DSL	EINECS
PVC (Chloroethylene, polymer)	9002-86-2	Yes	DSL	ELINCS
Methyl ethyl ketone	78-93-3	Yes	DSL	EINECS
Silica, amorphous, fumed, crystalline-free	112945-52-5	No	DSL	No

* * * Section 16 - Other Information * * *

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

Literature References

None

Other Information

NFPA and HMIS:

NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 1 Special: None HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 1 PPE: G

Disclaimer:

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, we cannot give any guarantees regarding information from other sources, and expressly do not make warranties, nor assume any liability for its use.

End of Sheet





*** Section 1 - Product and Company Identification **

MSDS #1102E

Part Numbers: Clear 30850, 30863, 30876(TV), 30882, 31008(TV), 31011, 31950, 31951, 31952, 31953 Gray 30349, 31093, 31094, 31095, 31105, 31118, 31978, 31979, 31980, 31981, 32050, 32051, 32052, 32210, 32211

Manufacturer Information

Oatey Co. 4700 West 160th Street Cleveland, OH 44135 Phone: 216-267-7100

For Emergency First Aid call 1-877-740-5015. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300. Outside the U.S. 1-703-527-3887.

* * * Section 2 - Hazards Identification * * *

GHS Classification:

Flammable Liquids - Category 2 Acute Toxicity Oral - Category 4 Acute Toxicity Dermal - Category 4 Acute Toxicity Inhalation - Category 4 Eye Damage/Irritation - Category 2A Carcinogenicity - Category 2 Specific Target Organ Toxicity Single Exposure - Category 3

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. Causes serious eye irritation. Contains a chemical classified by the US EPA as a suspected possible carcinogen. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary Statements

Prevention

Keep away from heat/sparks/open flames and hot surfaces. - No smoking.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Wear protective gloves/eye protection/face protection.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing fume/gas/mist/vapors.

Use only outdoors or in a well-ventilated area.

Response

If on skin (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

If swallowed: Call a poison center or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting. If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

If exposed or concerned: Get medical advice/attention.

In case of fire: Use dry chemical, CO2, or foam to extinguish fire.

Storage

Store in a well-ventilated place. Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

* * * Section 3 - Composition / Information on Ingredients * *

CAS #	Component	Percent
109-99-9	Tetrahydrofuran	40-60
108-94-1	Cyclohexanone	10-25
67-64-1	Acetone	10-25
9002-86-2	PVC (Chloroethylene, polymer)	12-20
78-93-3	Methyl ethyl ketone	5-15
112945-52-5	Silica, amorphous, fumed, crystalline-free	1-4

* * * Section 4 - First Aid Measures * * *

First Aid: Eyes

If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.

First Aid: Skin

Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with hand cleaner or baby oil.

First Aid: Ingestion

DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

First Aid: Inhalation

If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.

* * * Section 5 - Fire Fighting Measures * * *

General Fire Hazards

See Section 9 for Flammability Properties.

Highly flammable liquid and vapor. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.

Hazardous Combustion Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

Extinguishing Media

Use dry chemical, CO2, or foam to extinguish fire. Cool fire exposed container with water. Water may be ineffective as an extinguishing agent.

Unsuitable Extinguishing Media

None.

Fire Fighting Equipment/Instructions

Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

*** Section 6 - Accidental Release Measures ***

Recovery and Neutralization

Stop leak if it can be done without risk.

Materials and Methods for Clean-Up

Remove all sources of ignition and ventilate area. Soak up spill with an inert absorbent such as sand, earth or other non-combusting material. Put absorbent material in covered, labeled metal containers.

Emergency Measures

Isolate area. Keep unnecessary personnel away.

Personal Precautions and Protective Equipment

Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Environmental Precautions

Prevent liquid from entering watercourses, sewers and natural waterways.

Prevention of Secondary Hazards

None

*** Section 7 - Handling and Storage ***

Handling Procedures

Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use. Other: "Empty" containers retain product residue and can be hazardous. Follow all SDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

Storage Procedures

Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.

Incompatibilities

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.

*** Section 8 - Exposure Controls / Personal Protection ***

Component Exposure Limits

Tetrahydrofuran (109-99-9)

ACGIH: 50 ppm TWA 100 ppm STEL Skin - potential significant contribution to overall exposure by the cutaneous route OSHA: 200 ppm TWA; 590 mg/m3 TWA NIOSH: 200 ppm TWA; 590 mg/m3 TWA 250 ppm STEL; 735 mg/m3 STEL

Cyclohexanone (108-94-1)

ACGIH:	20 ppm TWA
	50 ppm STEL
	Skin - potential significant contribution to overall exposure by the cutaneous route
OSHA:	50 ppm TWA; 200 mg/m3 TWA
NIOSH:	25 ppm TWA; 100 mg/m3 TWA
	Potential for dermal absorption

Acetone (67-64-1)

 ACGIH:
 500 ppm TWA

 750 ppm STEL

 OSHA:
 1000 ppm TWA; 2400 mg/m3 TWA

 NIOSH:
 250 ppm TWA; 590 mg/m3 TWA

PVC (Chloroethylene, polymer) (9002-86-2)

ACGIH: 1 mg/m3 TWA (respirable fraction)

Methyl ethyl ketone (78-93-3)

ACGIH:	200 ppm TWA
	300 ppm STEL
OSHA:	200 ppm TWA; 590 mg/m3 TWA
NIOSH:	200 ppm TWA; 590 mg/m3 TWA
	300 ppm STEL; 885 mg/m3 STEL

Engineering Measures

Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.

Personal Protective Equipment: Respiratory

For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Personal Protective Equipment: Hands

Rubber gloves are suitable for normal use of the product. For long exposures chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.

Personal Protective Equipment: Eyes

Safety glasses with side shields or safety goggles.

Personal Protective Equipment: Skin and Body

No additional protective equipment needed.

*** Section 9 - Physical & Chemical Properties ***

Appearance:	Clear or Gray	Odor:	Ether-like
Physical State:	Liquid	pH:	NA
Vapor Pressure:	145 mmHg @ 20°C	Vapor Density:	2.5
Boiling Point:	151°F (66°C)	Melting Point:	NA
Solubility (H2O):	Negligible	Specific Gravity:	0.94 +/- 0.02 @ 20°C
Evaporation Rate:	(BUAC = 1) = 5.5 - 8.0	VOC:	80-84% Maximum 510 g/L per
			SCAQMD Test Method 316A.
Octanol/H2O Coeff.:	ND	Flash Point:	14-23°F (-10 to -5°C)
Flash Point Method:	CCCFP	Upper Flammability Limit	11.8
		(UFL):	
Lower Flammability Limit	1.8	Burning Rate:	ND
(LFL):			
Auto Ignition:	ND		

* * * Section 10 - Chemical Stability & Reactivity Information * *

Chemical Stability

This is a stable material.

Hazardous Reaction Potential

Will not occur.

Conditions to Avoid

Avoid heat, sparks, flames and other sources of ignition.

Incompatible Products

Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics.

Hazardous Decomposition Products

Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

*** Section 11 - Toxicological Information ***

Acute Toxicity

Component Analysis - LD50/LC50

Tetrahydrofuran (109-99-9)

Inhalation LC50 Rat 53.9 mg/L 4 h; Inhalation LC50 Rat 180 mg/L 1 h; Oral LD50 Rat 1650 mg/kg

Cyclohexanone (108-94-1)

Inhalation LC50 Rat 10.7 mg/L 4 h; Inhalation LC50 Rat 8000 ppm 4 h; Oral LD50 Rat 800 mg/kg; Dermal LD50 Rabbit 948 mg/kg

Acetone (67-64-1)

Oral LD50 Rat 5800 mg/kg

Methyl ethyl ketone (78-93-3)

Inhalation LC50 Mouse 32 g/m3 4 h; Oral LD50 Rat 2737 mg/kg; Dermal LD50 Rabbit 6480 mg/kg

Silica, amorphous, fumed, crystalline-free (112945-52-5)

Oral LD50 Rat 3160 mg/kg

Potential Health Effects: Skin Corrosion Property/Stimulativeness

May cause irritation with redness, itching and pain. Methyl ethyl ketone and cyclohexanone may be absorbed through the skin causing effects similar to those listed under inhalation.

Potential Health Effects: Eye Critical Damage/ Stimulativeness

Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes. May cause eye damage.

Potential Health Effects: Ingestion

Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

Potential Health Effects: Inhalation

Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Respiratory Organs Sensitization/Skin Sensitization

This product is not reported to have any skin sensitization effects.

Generative Cell Mutagenicity

Cyclohexanone has been positive in bacterial and mammalian assays. Acetone, methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.

Carcinogenicity

A: General Product Information

In 2012 USEPA Integrated Risk Information System (IRIS) reviewed a two species inhalation lifetime study on THF conducted by NTP (1998). Male rats developed renal tumors and female mice developed liver tumors while neither the female rats nor the male mice showed similar results. Because the carcinogenic mechanisms could not be identified clearly in either species for either tumor, the EPA determined that the male rat and female mouse findings are relevant to the assessment of carcinogenic potential in humans. Therefore, the IRIS review concludes that these data in aggregate indicate that there is "suggestive evidence of carcinogenic potential" following exposure to THF by all routes of exposure.

B: Component Carcinogenicity

Tetrahydrofuran (109-99-9)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

Cyclohexanone (108-94-1)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans IARC: Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))

Acetone (67-64-1)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

PVC (Chloroethylene, polymer) (9002-86-2)

- ACGIH: A4 Not Classifiable as a Human Carcinogen
- IARC: Supplement 7 [1987]; Monograph 19 [1979] (Group 3 (not classifiable))

Silica, amorphous, fumed, crystalline-free (112945-52-5)

IARC: Monograph 68 [1997] (listed under Amorphous silica) (Group 3 (not classifiable))

Reproductive Toxicity

Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Acetone and tetrahydrofuran has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Specified Target Organ General Toxicity: Single Exposure

May cause respiratory irritation. Inhalation of high concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Specified Target Organ General Toxicity: Repeated Exposure

This product is not reported to have any specific target organ toxicity repeat exposure effects.

Aspiration Respiratory Organs Hazard

Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

* * Section 12 - Ecological Information * *

Ecotoxicity

A: General Product Information

This product is not expected to be toxic to aquatic organisms.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Tetrahydrofuran (109-99-9)

Test & Species

Conditions

96 Hr LC50 Pimephales promelas 96 Hr LC50 Pimephales promelas 24 Hr EC50 Daphnia magna	1970-2360 mg/L [flow-through] 2700-3600 mg/L [static] 5930 mg/L	
Cyclohexanone (108-94-1)		
Test & Species		Conditions
96 Hr LC50 Pimephales promelas	481-578 mg/L [flow- through]	
96 Hr LC50 Pimephales promelas	8.9 mg/L	
96 Hr EC50 Chlorella vulgaris	20 mg/L	
24 Hr EC50 Daphnia magna	800 mg/L	
Acetone (67-64-1)		
Test & Species		Conditions
96 Hr LC50 Oncorhynchus mykiss	4.74 - 6.33 mL/L	
96 Hr LC50 Pimephales promelas	6210 - 8120 mg/L [static]	
96 Hr LC50 Lepomis macrochirus	8300 mg/L	
48 Hr EC50 Daphnia magna	10294 - 17704 mg/L [Static]	
48 Hr EC50 Daphnia magna	12600 - 12700 mg/L	
Methyl ethyl ketone (78-93-3)		
Test & Species		Conditions
96 Hr LC50 Pimephales promelas	3130-3320 mg/L [flow-through]	
48 Hr EC50 Daphnia magna	>520 mg/L	
48 Hr EC50 Daphnia magna	5091 mg/L	
48 Hr EC50 Daphnia magna	4025 - 6440 mg/L [Static]	

Persistence/Degradability

No information available for the product.

Bioaccumulation

No information available for the product.

Mobility in Soil

No information available for the product.

* * * Section 13 - Disposal Considerations * * *

Waste Disposal Instructions

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

US EPA Waste Number & Descriptions

Component Waste Numbers

Tetrahydrofuran (109-99-9)

RCRA: waste number U213 (Ignitable waste)

Cyclohexanone (108-94-1)

RCRA: waste number U057 (Ignitable waste)

Acetone (67-64-1)

RCRA: waste number U002 (Ignitable waste)

Methyl ethyl ketone (78-93-3)

* * *

RCRA: waste number U159 (Ignitable waste, Toxic waste) 200.0 mg/L regulatory level

Disposal of Contaminated Containers or Packaging

Dispose of contents/container in accordance with local/regional/national/international regulations.

Section 14 - Transportation Information **

DOT Information

For Greater than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Consumer Commodity, ORM-D

IMDG Information

For Greater than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal): Shipping Name: Adhesives UN #: 1133 Hazard Class: 3 Packing Group: II Required Label(s): None (Limited Quantites are expected from labeling)

* * * Section 15 - Regulatory Information * * *

Regulatory Information

US Federal Regulations

Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Tetrahydrofuran (109-99-9)

CERCLA: 1000 lb final RQ; 454 kg final RQ

Cyclohexanone (108-94-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Acetone (67-64-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Methyl ethyl ketone (78-93-3)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

State Regulations

Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Tetrahydrofuran	109-99-9	Yes	Yes	Yes	Yes	Yes	No
Cyclohexanone	108-94-1	Yes	Yes	Yes	Yes	Yes	No
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes	No
PVC (Chloroethylene, polymer)	9002-86-2	No	No	No	Yes	No	No
Methyl ethyl ketone	78-93-3	Yes	Yes	Yes	Yes	Yes	No

This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposure to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. The use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 8 will minimize exposure to these chemicals.

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Tetrahydrofuran	109-99-9	1 %
Cyclohexanone	108-94-1	0.1 %
Acetone	67-64-1	1 %
Methyl ethyl ketone	78-93-3	1 %

Additional Regulatory Information

Component Analysis - Inventory

Component	CAS #	TSCA	CAN	EEC
Tetrahydrofuran	109-99-9	Yes	DSL	EINECS
Cyclohexanone	108-94-1	Yes	DSL	EINECS
Acetone	67-64-1	Yes	DSL	EINECS
PVC (Chloroethylene, polymer)	9002-86-2	Yes	DSL	ELINCS
Methyl ethyl ketone	78-93-3	Yes	DSL	EINECS
Silica, amorphous, fumed, crystalline-free	112945-52-5	No	DSL	No

* * * Section 16 - Other Information * * *

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

Literature References

None

Other Information

NFPA and HMIS:

NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 1 Special: None HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 1 PPE: G

Disclaimer:

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, we cannot give any guarantees regarding information from other sources, and expressly do not make warranties, nor assume any liability for its use.

End of Sheet



SAFETY DATA SHEET

Section 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER

Product Name:	PB Penetrating Catalyst (Bulk)
---------------	--------------------------------

Product Code:

128-PB, 5-PB, 55-PB & 4-PB-DB

1.2 RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE

Use:

Lubricant

1.3 DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET

Name/Address:	The Blaster Corporation 8500 Sweet Valley Drive Valley View, Ohio 44125 - USA
Telephone Number:	T (216) 901-5800 F (216) 901-5801

1.4 EMERGENCY TELEPHONE NUMBER

Emergency Telephone Number: ChemTel 800-255-3924

Date of Preparation:

Feb. 3, 2016 Version #: 1.0

Section 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL ACCORDING TO OSHA HAZCOM 2012

Hazard class

Flammable Liquid 4 Serious Eye Irritation 2A Carcinogenicity 2 Aspiration Hazard 1

2.2 LABEL ELEMENTS ACCORDING TO OSHA HAZCOM 2012

Hazard Pictogram:



Signal Word: Danger Hazard Statement: Combustible liquid. Causes serious eye irritation. Suspected of causing cancer. May be fatal if swallowed and enters airways. Keep away from flames and hot surfaces. - No smoking. Wash **Prevention:** hands thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. **Response:** If exposed or concerned: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If swallowed: Immediately



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call a paisan	contor/doctor	induce vemiting	
call a poison	center/doctor.	induce vomiting.	

Storage:	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and container in accordance with all local, regional, national and international regulations.

2.3 ADDITIONAL INFORMATION

Hazards not otherwise classified: Not applicable.

1% of the mixture consists of ingredient(s) of unknown acute toxicity.

This product is a hazardous chemical as defined by NOM-018-STPS-2000.

Mexico Classification:



Blue = HealthRed = FlammabilityYellow = ReactivityWhite = SpecialHazard Rating:0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

Ingredient	UN #	H / F/ R / *	CAS No	Wt. %
Distillates (petroleum), hydrotreated light	Not available	Not available	64742-47-8	45 - 55
Solvent naphtha (petroleum), heavy	Not available	Not available	04742-47-0	40 - 00
aromatic	UN1270	Not available	64742-94-5	20 - 30
Distillates (petroleum), hydrotreated				
heavy naphthenic	Not available	Not available	64742-52-5	20 - 30
	UN1334/			
Naphthalene	UN2304	2/2/0	91-20-3	0.2 - 2.1
Dinonylphenol, ethoxylated, phosphated	Not available	Not available	39464-64-7	0.5 - 1.5

The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

* Per NOM-018-STPS-2000

Section 4: FIRST- AID MEASURES

4.1 DESCRIPTION OF THE FIRST AID MEASURE

Eye:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. If irritation persists, get medical attention.
Skin:	In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before

reuse. Call a physician if irritation develops and persists.



SAFETY DATA SHEET

Inhalation:	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.		
Ingestion:	If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.		
4.2 MOST IMPORTANT SYMPT	OMS AND EFFECTS, BOTH ACUTE AND DELAYED		
Eye:	Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.		
Skin:	May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.		
Inhalation:	May be fatal if swallowed and enters airways. This product may be aspirated into the lungs and cause chemical pneumonitis. May cause stomach distress, nausea or vomiting.		
Ingestion:	May cause respiratory tract irritation.		
4.3 INDICATION OF ANY IMME	DIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED		
Note to Physicians:	Symptoms may not appear immediately.		
Specific Treatments:	In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).		
•	Section 5: FIRE-FIGHTING MEASURES		
-			
5.1 EXTINGUISHING MEDIA			
Suitable Extinguishing Media	: Dry chemical, carbon dioxide or foam.		
Unsuitable Extinguishing Media: Water may be ineffective for extinguishing fire.			
5.2 SPECIAL HAZARDS ARISIN	5.2 SPECIAL HAZARDS ARISING FROM THE CHEMICAL		
Products of Combustion:	May include, and are not limited to: oxides of carbon, hydrocarbons.		

5.3 SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS

Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Cool closed containers exposed to fire with water. Do not use a solid water stream as it may scatter and spread fire. Containers may explode when heated.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Eliminate sources of ignition.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP

Methods for Containment:	Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).
Methods for Cleaning-Up:	Scoop up material and place in a disposal container. Vapors may be heavier than air and may travel along the ground to a distant ignition source and flash back. Provide ventilation.



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Section 7: HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING

Handling:	Keep away from sources of ignition No smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/ spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Use only outdoors or in a well- ventilated area. (See section 8)
General Hygiene Advice:	Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.
7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES	
Storage:	Keep locked up and out of reach of children. Keep container tightly closed. Do not expose to temperatures exceeding 50 °C/ 122 °F. Store in dry, cool, well-ventilated area. (See section 10)
Section 8:	EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 CONTROL PARAMETERS

Exposure Guidelines

Occupational Exposure Limits			
Ingredient	OSHA-PEL	ACGIH-TLV	
Distillates (petroleum), hydrotreated light	100 ppm	200 mg/m³	
Solvent naphtha (petroleum), heavy aromatic	Not available.	Not available.	
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m ³ (mist)	5 mg/m³ (mist)	
	10 ppm;		
Naphthalene	50 mg/m ³	10 ppm	
Dinonylphenol, ethoxylated, phosphated	Not available.	Not available.	

8.2 EXPOSURE CONTROLS

Engineering Controls:

Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.

8.3 INDIVIDUAL PROTECTIVE MEASURES

Personal Protective Equipment:

Eye/Face Protection: Safety glasses with side-shields.

Skin Protection:

Hand Protection: Wear chemically resistant protective gloves.

Body Protection: Wear suitable protective clothing.

Respiratory Protection: A NIOSH approved respirator is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.



General Health and Safety Measures:

Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Viscous / Oily.
Color:	Orange.
Odor:	Heavy aromatic.
Odor Threshold:	Not available.
Physical State:	Liquid.
pH:	Not available.
Melting Point/Freezing Point:	Not available.
Initial Boiling Point and Boiling Range:	177.8 °C (352 °F)
Flash Point:	65.6 °C (150 °F)
Evaporation Rate:	>1 (n-butyl acetate = 1)
Flammability:	Flammable.
Lower Flammability/Explosive Limit:	Not available.
Upper Flammability/Explosive Limit:	Not available.
Vapor Pressure:	Not available.
Vapor Density:	>1 (Air = 1)
Relative Density/Specific Gravity:	0.91 (Water = 1)
Solubility:	Negligible.
Partition coefficient: n-octanol/water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Viscosity:	Not available.
Oxidizing Properties:	Not available.
Explosive Properties:	Not available.
VOC content:	

Section 10: STABILITY AND REACTIVITY

10.1 REACTIVITY

No dangerous reaction known under conditions of normal use.

10.2 CHEMICAL STABILITY

Stable under normal storage conditions.



10.3 POSSIBILITY OF HAZARDOUS REACTIONS

No dangerous reaction known under conditions of normal use.

10.4 CONDITIONS TO AVOID

Heat. Incompatible materials. Sources of ignition. Excessive water.

10.5 INCOMPATIBLE MATERIALS

Strong oxidizing agents. Strong reducing agents. Moisture.

10.6 HAZARDOUS DECOMPOSITION PRODUCTS

May include, and are not limited to: oxides of carbon, hydrocarbons.

Section 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Likely Routes of Exposure: Skin contact, eye contact, inhalation, and ingestion.

Symptoms related to physical/chemical/toxicological characteristics:

- **Eye:** Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
- **Skin:** May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
- **Ingestion:** May be fatal if swallowed and enters airways. This product may be aspirated into the lungs and cause chemical pneumonitis. May cause stomach distress, nausea or vomiting.

Inhalation: May cause respiratory tract irritation.

Acute Toxicity:

Ingredient	IDLH	LC50	LD50
Distillates (petroleum),		Inhalation	Oral >5000 mg/kg, rat;
hydrotreated light	Not available.	>5.2 mg/L 4h, rat	Dermal >2000 mg/kg, rabbit
Solvent naphtha			
(petroleum), heavy		Inhalation	Oral >5000 mg/kg, rat;
aromatic	Not available.	>5.28 mg/L 4h, rat	Dermal >2000 mg/kg, rabbit
Distillates (petroleum),			
hydrotreated heavy		Inhalation	Oral >5000 mg/kg, rat;
naphthenic	Not available.	>5.0 mg/L 4h, rat	Dermal >5000 mg/kg, rabbit
			Oral 490 mg/kg, rat;
			Dermal >2500 mg/kg, rat;
Naphthalene	250 ppm	Not available.	Dermal >20 g/kg, rabbit
Dinonylphenol,			
ethoxylated, phosphated	Not available.	Not available.	Not available.
Calculated overall Chemical Acute Toxicity Values			
LCE0 (inhelation)			LDE0 (dormol)

LC50 (inhalation)	LD50 (oral)	LD50 (dermal)
Not available.	> 2000 mg/kg, rat	> 2000 mg/kg, rabbit

Ingredient	Chemical Listed as Carcinogen or Potential Carcinogen (NTP, IARC, OSHA, ACGIH, CP65)*
Distillates (petroleum), hydrotreated light	Not listed.
Solvent naphtha (petroleum), heavy aromatic	Not listed.
Distillates (petroleum), hydrotreated heavy naphthenic	Not listed.
Naphthalene	G-A4, I-2B, N-2, CP65
Dinonylphenol, ethoxylated, phosphated	Not listed.

* See Section 15 for more information.

11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

Skin Corrosion/Irritation:	Based on available data, the classification criteria are not met.	
Serious Eye Damage/Irritation:	Causes serious eye irritation.	
Respiratory Sensitization:	Based on available data, the classification criteria are not met.	
Skin Sensitization:	Based on available data, the classification criteria are not met.	
STOT-Single Exposure:	Based on available data, the classification criteria are not met.	
Chronic Health Effects:		
Carcinogenicity:	Possible carcinogen.	
Germ Cell Mutagenicity:	Based on available data, the classification criteria are not met.	
Reproductive Toxicity:		
Developmental:	Based on available data, the classification criteria are not met.	
Fertility: Based on available data, the classification criteria are not met.		
STOT-Repeated Exposure:	Based on available data, the classification criteria are not met.	
Aspiration Hazard:	May be fatal if swallowed and enters airways.	
Other Information:	Not available.	

Section 12: ECOLOGICAL INFORMATION

12.1 ECOTOXICITY

Acute/Chronic Toxicity: May cause long-term adverse effects in the aquatic environment.

12.2 PERSISTENCE AND DEGRADABILITY

Not available.

12.3 BIOACCUMULATIVE POTENTIAL

Bioaccumulation:

Not available.

12.4 MOBILITY IN SOIL

Not available.

12.5 OTHER ADVERSE EFFECTS

Not available.



Conforms to OSHA HazCom 2012 & NOM-018-STPS-2000 Standards

SAFETY DATA SHEET

Section 13: DISPOSAL CONSIDERATIONS

13.1 WASTE TREATMENT METHODS

Disposal Method:	This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.
Other disposal recommendations:	Handle empty containers with care because residual vapours are flammable.
Operation 44	

Section 14: TRANSPORT INFORMATION

14.1 UN NUMBER

DOT

NA 1993

14.2 UN PROPER SHIPPING NAME

DOT

Combustible liquid, n.o.s. (Petroleum distillate)

14.3 TRANSPORT HAZARD CLASS (ES)

DOT	
3	

DOT

Ш

NOM-004-SCT2-1994

Not regulated.

NOM-004-SCT2-1994

Not applicable.

NOM-004-SCT2-1994

Not applicable.

NOM-004-SCT2-1994

Not applicable.

14.5 ENVIRONMENTAL HAZARDS

Not available.

14.4 PACKING GROUP

14.6 TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL 73/78 AND THE IBC CODE

Not available.

14.7 SPECIAL PRECAUTIONS FOR USER

Do not handle until all safety precautions have been read and understood.

Section 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/ LEGISLATIONS SPECIFIC FOR THE CHEMICAL

US: SDS prepared pursuant to the Hazard Communication Standard (CFR291910.1200) HazCom 2012

Mexico: SDS prepared pursuant to NOM-018-STPS-2000.



SARA Title III				
Ingredient	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313
Distillates (petroleum), hydrotreated light Not listed. Not listed. Not listed. Not listed.				
Solvent naphtha (petroleum), heavy aromatic	Not listed.	Not listed.	Not listed.	Not listed.
Distillates (petroleum), hydrotreated heavy				
naphthenic	Not listed.	Not listed.	Not listed.	Not listed.
Naphthalene	Not listed.	Not listed.	100	313
Dinonylphenol, ethoxylated, phosphated	Not listed.	Not listed.	Not listed.	Not listed.

State Regulations

California Proposition 65:

This product contains a chemical known to the State of California to cause cancer.

Global Inventories:

Ingredient		USA TSCA
Distillates (petroleum), hydrotreated light		Yes.
Solvent naphtha (petroleum), heavy aromatic		Yes.
Distillates (petroleum), hydrotreated heavy nap	hthenic	Yes.
Naphthalene		Yes.
Dinonylphenol, ethoxylated, phosphated		Yes.
NFPA-National Fir	e Protection Association:	
Health:	2	
Fire:	2	
Reactivity: 0		

Health:	2*
Fire:	2
Physical Hazard:	0

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS:

- **CP65 California Proposition 65**
- OSHA (O) **Occupational Safety and Health Administration.**

ACGIH (G) American Conference of Governmental Industrial Hygienists.

- A1 Confirmed human carcinogen.
- A2 Suspected human carcinogen.
- A3 Animal carcinogen.
- A4 Not classifiable as a human carcinogen.
- A5 Not suspected as a human carcinogen.

IARC (I) International Agency for Research on Cancer.

1 - The agent (mixture) is carcinogenic to humans.
2A - The agent (mixture) is probably carcinogenic to humans; there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.





2B - The agent (mixture) is possibly carcinogenic to humans; there is limited evidence of carcinogenicity in humans in the absence of sufficient evidence of carcinogenicity in experimental animals.
3 - The agent (mixture, exposure circumstance) is not classifiable as to its carcinogenicity to humans.

4 - The agent (mixture, exposure circumstance) is probably not carcinogenic tohumans.

NTP (N)	National Toxicology Program.
	 Known to be carcinogens. Reasonably anticipated to be carcinogens.
-	Section 40: OTHER INFORMATIO

Section 16: OTHER INFORMATION

Date of Preparation:	Feb. 3, 2016
Version:	1.0
Revision Date:	Dec. 13, 2017

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

End of Safety Data Sheet

MATERIAL SAFETY DATA SHEET

Review Date: 01/17/2005

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

PRODUCT: QUAKER STATE™ HD SAE Motor Oil-All Grades

MSDS NUMBER: 614943LU - 0 PRODUCT CODE(S): 11031, 29028, 5050867, 6028

PRODUCT USE: Motor Oil

MANUFACTURER

SOPUS Products P.O. Box 4427 Houston, TX. 77210-4427 TELEPHONE NUMBERS Spill Information: (877) 242-7400 Health Information: (877) 504-9351 MSDS Assistance Number: (877) 276-7285

SECTION 2

PRODUCT/INGREDIENTS

INGREDIENTS Heavy Duty Motor Oil	CAS#	CONCENTRATION
Highly refined petroleum oils	Mixture	95 - 99 %volume
Proprietary additives	Mixture	1 - 3 %volume

SECTION 3

HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW		
Appearance & Odor: Amber liq	uid. Petroleum oil odor.	
Health Hazards: No known imme	ediate health hazards.	
Physical Hazards: No known phy	ysical hazards.	
NFPA Rating (Health, Fire, Read	ctivity): 0, 1, 0	
Hazard Rating: Least - 0 Slig	ght - 1 Moderate - 2 High	- 3 Extreme - 4

Route(s) of Exposure: Skin

Inhalation:

Inhalation of vapors (generated at high temperatures only) or oil mist may cause mild irritation of the nose, throat, and respiratory tract.

Eye Irritation:

Lubricating oils are generally considered no more than minimally irritating to the eyes.

Skin Contact:

Lubricating oils are generally considered no more than minimally irritating to the skin. Prolonged and repeated contact may result in defatting and drying of the skin that may cause various skin disorders such as dermatitis, folliculitis or oil

acne.

Ingestion:

Lubricating oils are generally no more than slightly toxic if swallowed.

Other Health Effects:

The International Agency for Research on Cancer (IARC) has determined there is sufficient evidence for the carcinogenicity in experimental animals of used gasoline motor oils. Handling procedures and safety precautions in the MSDS should be followed to minimize exposure to the used product.

Signs and Symptoms:

Irritation as noted above.

Aggravated Medical Conditions:

Pre-existing eye, skin and respiratory disorders may be aggravated by exposure to this product.

For additional health information, refer to section 11.

SECTION 4 FIRST AID MEASURES

Inhalation:

Remove victim to fresh air and provide oxygen if breathing is difficult. Get medical attention.

Skin:

Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned.

Eye:

Flush with water. If irritation occurs, get medical attention.

Ingestion:

Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical attention.

Note to Physician:

In general, emesis induction is unnecessary in high viscosity, low volatility products such as oils and greases.

SECTION 5

FIRE FIGHTING MEASURES

Flash Point [Method]: >450 °F/>232.22 °C [Cleveland Open Cup]

Extinguishing Media:

This material is non-flammable. Material will float and can be re-ignited on surface of water. Use water fog, 'alcohol foam', dry chemical or carbon dioxide (CO2) to extinguish flames. Do not use a direct stream of water.

Fire Fighting Instructions:

Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots), including a positive pressure, NIOSH approved, self-contained breathing apparatus. This material is non-flammable.

Unusual Fire Hazards:

Material may ignite when preheated.

SECTION 6

ACCIDENTAL RELEASE MEASURES

Protective Measures:

May burn although not readily ignitable.

Wear appropriate personal protective equipment when cleaning up spills. Refer to Section 8.

Spill Management:

FOR LARGE SPILLS: Remove with vacuum truck or pump to storage/salvage vessels.

FOR SMALL SPILLS: Soak up residue with an absorbent such as clay, sand or other suitable material. Place in non-leaking container and seal tightly for proper disposal.

Reporting:

CERCLA: Product is covered by EPA's Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) petroleum exclusion. Releases to air, land, or water are not reportable under CERCLA (Superfund).

CWA: This product is an oil as defined under Section 311 of EPA's Clean Water Act (CWA). Spills into or leading to surface waters that cause a sheen must be reported to the National Response Center, 1-800-424-8802.

SECTION 7 HANDLING AND STORAGE

Precautionary Measures:

Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet. Launder contaminated clothing before reuse. Properly dispose of contaminated leather articles such as shoes or belts that cannot be decontaminated. Avoid heat, open flames, including pilot lights, and strong oxidizing agents. Use explosion-proof ventilation to prevent vapor accumulation. Ground all handling equipment to prevent sparking.

Storage:

Do not store in open or unlabeled containers. Store in a cool, dry place with adequate ventilation. Keep away from open flames and high temperatures.

Container Warnings:

Keep containers closed when not in use. Containers, even those that have been emptied, can contain explosive vapors. Do not cut, drill, grind, weld or perform similar operations on or near containers.

SECTION 8	EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical	Limit	TWA	STEL	Ceiling	Notation
Oil mist, mineral	ACGIH TLV	5 mg/m3	10 mg/m3		
Oil mist, mineral	OSHA PEL	5 mg/m3			

Exposure Controls

Provide adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

Personal Protection

Personal protective equipment (PPE) selections vary based on potential exposure conditions such as handling practices, concentration and ventilation. Information on the selection of eye, skin and respiratory protection for use with this material is provided below.

Eye Protection:

Chemical Goggles, or Safety glasses with side shields

Skin Protection:

Use protective clothing which is chemically resistant to this material. Selection of protective clothing depends on potential exposure conditions and may include gloves, boots, suits and other items. The selection(s) should take into account such factors as job task, type of exposure and durability requirements.

Published literature, test data and/or glove and clothing manufacturers indicate the best protection is provided by: Neoprene, or Nitrile Rubber

Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Types of respirator(s) to be considered in the selection process include:

For Mist: Air Purifying, R or P style NIOSH approved respirator.

For Vapors: Air Purifying, R or P style prefilter & organic cartridge, NIOSH approved respirator. Self-contained breathing apparatus for use in environments with unknown concentrations or emergency situations.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Appearance & Odor: Amber liquid. Petroleum oil odor. Substance Chemical Family: Lubricants

Flash Point	> 450 °F [Cleveland Open Cup]	Odor	Petroleum oil odor.
Specific Gravity	0.877	Viscosity	> 30 cSt @ 40 ⁰C

SECTION 10

REACTIVITY AND STABILITY

Stability:

Material is stable under normal conditions.

Conditions to Avoid:

Avoid heat and open flames.

Materials to Avoid:

Avoid contact with strong oxidizing agents.

Hazardous Decomposition Products:

Thermal decomposition products are highly dependent on combustion conditions. A complex mixture of airborne solids,

and other unidentified organic compounds may be formed upon combustion.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute Toxicity			
TEST	Result	OSHA Classification	Material Tested
Dermal LD50	>5.0 g/kg(Rabbit)	Non-Toxic	Based on components(s)
Oral LD50	>5.0 g/kg(Rat)	Non-Toxic	Based on components(s)

Carcinogenicity Classification				
Chemical Name NTP IARC ACGIH OSHA				
Heavy Duty Motor Oil	Not Reviewed	Not Reviewed	No	No

SECTION 12

ECOLOGICAL INFORMATION

Environmental Impact Summary:

There is no ecological data available for this product. However, this product is an oil. It is persistent and does not readily biodegrade. However, it does not bioaccumulate.

SECTION 13

DISPOSAL CONSIDERATIONS

RCRA Information:

Under RCRA, it is the responsibility of the user of the material to determine, at the time of the disposal, whether the material meets RCRA criteria for hazardous waste. This is because material uses, transformations, mixtures, processes, etc. may affect the classification. Refer to the latest EPA, state and local regulations regarding proper disposal.

SECTION 14

TRANSPORT INFORMATION

US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

International Air Transport Association

Not regulated under IATA rules.

International Maritime Organization Classification

Not regulated under International Maritime Organization rules.

SECTION 15

REGULATORY INFORMATION

Federal Regulatory Status

OSHA Classification:

Under normal conditions of use or in a foreseeable emergency, this product does not meet the definition of a hazardous chemical when evaluated according to the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Ozone Depleting Substances (40 CFR 82 Clean Air Act):

This material does not contain nor was it directly manufactured with any Class I or Class II ozone depleting substances.

Superfund Amendment & Reauthorization Act (SARA) Title III:

There are no components in this product on the SARA 302 list.

SARA Hazard Categories (311/312):

Imme	ediate Health	Delayed Health	Fire	Pressure	Reactivity
NO		NO	NO	NO	NO

SARA Toxic Release Inventory (TRI) (313):

There are no components in this product on the SARA 313 list.

Toxic Substances Control Act (TSCA) Status:

All component(s) of this material is(are) listed on the EPA/TSCA Inventory of Chemical Substances.

Other Chemical Inventories:

Component(s) of this material is (are) listed on the Australian AICS, Canadian DSL, Chinese Inventory, European EINECS, Korean Inventory,

State Regulation

This material is not regulated by California Prop 65, New Jersey Right-to-Know Chemical List or Pennsylvania Right-To-Know Chemical List. However for details on your regulation requirements you should contact the appropriate agency in your state.

SECTION 16

OTHER INFORMATION

Revision#: 0 Revision Date: 04/29/2004 Review Date: 01/17/2005 Revisions since last change (discussion): This Material Safety Data Sheet (MSDS) has been created to fully comply with the guidance contained in the ANSI MSDS standard (ANSI Z400.1-1998). We encourage you to take the opportunity to read the MSDS and review the information contained therein.

SECTION 17

LABEL INFORMATION

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET BEFORE HANDLING OR DISPOSING OF PRODUCT. THIS LABEL COMPLIES WITH THE REQUIREMENTS OF THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200) FOR USE IN THE WORKPLACE. THIS LABEL IS NOT INTENDED TO BE USED WITH PACKAGING INTENDED FOR SALE TO CONSUMERS AND MAY NOT CONFORM WITH THE REQUIREMENTS OF THE CONSUMER PRODUCT SAFETY ACT OR OTHER RELATED REGULATORY REQUIREMENTS.

PRODUCT CODE(S): 11031, 29028, 5050867, 6028

QUAKER STATE[™] HD SAE Motor Oil-All Grades

ATTENTION!

PROLONGED OR REPEATED SKIN CONTACT MAY CAUSE OIL ACNE OR DERMATITIS. USED GASOLINE ENGINE OIL HAS BEEN SHOWN TO CAUSE CANCER IN LABORATORY ANIMALS.

Precautionary Measures: Avoid prolonged or repeated contact with eyes, skin and clothing. Wash thoroughly after handling.

FIRST AID

Inhalation: Remove victim to fresh air and provide oxygen if breathing is difficult. Get medical attention.

Skin Contact: Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned.

Eye Contact: Flush with water. If irritation occurs, get medical attention.

Ingestion: Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical attention.

FIRE

In case of fire, Use water fog, 'alcohol foam', dry chemical or carbon dioxide (CO2) to extinguish flames. Do not use a direct stream of water. Material will float and can be re-ignited on surface of water.

SPILL OR LEAK

Dike and contain spill.

FOR LARGE SPILLS: Remove with vacuum truck or pump to storage/salvage vessels.

FOR SMALL SPILLS: Soak up residue with an absorbent such as clay, sand or other suitable material. Place in non-leaking container and seal tightly for proper disposal.

CONTAINS: Highly refined petroleum oils, Mixture; Proprietary additives, Mixture

NFPA Rating (Health, Fire, Reactivity): 0, 1, 0

TRANSPORTATION

US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

CAUTION: Misuse of empty containers can be hazardous. Empty containers can be hazardous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers might cause fire, explosion or toxic fumes from residues. Do not pressurize or expose to open flames or heat. Keep container closed and drum bungs in place.

Name and Address

SOPUS Products P.O. Box 4427 Houston, TX 77210-4427

ADMINISTRATIVE INFORMATION

MANUFACTURER ADDRESS: SOPUS Products, P.O. Box 4427, Houston, TX. 77210-4427

THE INFORMATION CONTAINED IN THIS DATA SHEET IS BASED ON THE DATA AVAILABLE TO US AT THIS TIME, AND IS BELIEVED TO BE ACCURATE BASED UPON THAT : IT IS PROVIDED INDEPENDENTLY OF ANY SALE OF THE PRODUCT, FOR PURPOSE OF HAZARD COMMUNICATION. IT IS NOT INTENDED TO CONSTITUTE PRODUCT PERFORMANCE INFORMATION, AND NO EXPRESS OR IMPLIED WARRANTY OF ANY KIND IS MADE WITH RESPECT TO THE PRODUCT, UNDERLYING DATA OR THE INFORMATION CONTAINED HEREIN. YOU ARE URGED TO OBTAIN DATA SHEETS FOR ALL PRODUCTS YOU BUY, PROCESS, USE OR DISTRIBUTE, AND ARE ENCOURAGED TO ADVISE THOSE WHO MAY COME IN CONTACT WITH SUCH PRODUCTS OF THE INFORMATION CONTAINED HEREIN.

TO DETERMINE THE APPLICABILITY OR EFFECT OF ANY LAW OR REGULATION WITH RESPECT TO THE PRODUCT, YOU SHOULD CONSULT WITH YOUR LEGAL ADVISOR OR THE APPROPRIATE GOVERNMENT AGENCY. WE WILL NOT PROVIDE ADVICE ON SUCH MATTERS, OR BE RESPONSIBLE FOR ANY INJURY FROM THE USE OF THE PRODUCT DESCRIBED HEREIN. THE UNDERLYING DATA, AND THE INFORMATION PROVIDED HEREIN AS A RESULT OF THAT DATA, IS THE PROPERTY OF SOPUS PRODUCTS AND IS NOT TO BE THE SUBJECT OF SALE OR EXCHANGE WITHOUT THE EXPRESS WRITTEN CONSENT OF SOPUS PRODUCTS.

43821-11420-100R-01/17/2005

SDS 0013 Section 1 -- PRODUCT AND COMPANY IDENTIFICATION _____ HMIS CODES PRODUCT NAME Health 1 RectorSeal No. 5 Sub-Zero Flammability 1 Reactivity 0 PRODUCT CODES PPI B 27731, 27651, 27541, 27460, 27371, 27111, 27222 CHEMICAL FAMILY Organic USE Pipe Thread Sealant MANUFACTURER'S NAME EMERGENCY TELEPHONE NO. The RectorSeal Corporation Chemtrec 24 Hours 2601 Spenwick Drive (800)424-9300 USA Houston, Texas 77055 USA (703)527-3887 International DATE OF VALIDATION TECHNICAL SERVICE TELEPHONE NO. January 23, 2015 (800)231-3345 or (713)263-8001 DATE OF PREPARATION October 10, 2012 _____ Section 2 -- HAZARDS IDENTIFICATION _____ EMERGENCY OVERVIEW OSHA Hazards Target Organ Effect, Teratogen, Reproductive hazard Target Organs Liver, Kidney, Testes. GHS Classification Eye irritation (Category 2B) Reproductive toxicity (Category 2) _____ GHS Label elements, including precautionary statements Pictogram: Target Organ Toxicity Signal Word: Warning Hazard statement(s) H320 - Causes eye irritation. H361 - Suspected of damaging fertility or the unborn child. Precautionary statement(s) P281 - Use personal protective equipment as required. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. _____ SUMMARY OF ACUTE HAZARDS Irritation to eyes, nose and throat; drowsiness, narcosis, tremors and other CNS effects at high concentration. ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS INHALATION Nasal and respiratory irritation, dizziness, narcosis, headache, nausea, CNS depression and unconsciousness. EYE CONTACT

SAFETY DATA SHEET

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Watering, blurred vision, inflammation and irritation which can result in
corneal injury.
SKIN CONTACT
  Irritation, dermatitis.
INGESTION
  Nausea, vomiting; CNS depression; irritation of gastrointestinal tract,
liver and peritoneal wall; lung congestion.
SUMMARY OF CHRONIC HAZARDS
  Skin irritation and dermatitis. Possible liver and kidney damage.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
 Individuals with pre-existing or chronic diseases of the eyes, skin,
respiratory system, cardiovascular system, gastrointestinal system, liver or
kidneys may have increased susceptibility to excessive exposures.
_____
       Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS
   _____
INGREDIENT: Diethylene Glycol Methyl Ether
PERCENTAGE BY WEIGHT: 16 Max
CAS NUMBER: 111-77-3
EC# : 203-906-6
Section 4 -- FIRST AID MEASURES
_____
  If INHALED:
              If overcome by exposure, remove victim to fresh air
              immediately. Give oxygen or artificial respiration as
              needed. Obtain emergency medical attention. Prompt
action
              is essential.
  If on SKIN:
              Immediately flush with large amounts of water for at least
              15 minutes. Get prompt medical attention.
  If in EYES:
              Flush eyes with large amounts of water for 15 minutes.
              Get medical attention.
              If swallowed, call a physician immediately. Only induce
  If SWALLOWED:
              vomiting at the instruction of a physician. Never give
              anything by mouth to an unconscious person.
______
       Section 5 -- FIRE FIGHTING MEASURES
_____
EXTINGUSING MEDIA
  Foam, dry chemical, carbon dioxide or water fog.
SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus
  (SCBA) and other protective clothing. Hazardous decomposition products
  possible (see Section 10).
UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.
_____
        Section 6 -- ACCIDENTAL RELEASE MEASURES
_____
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Remove all
  sources of ignition. Use absorbent materials to prevent footing hazard
  and to contain. Ventilate area with natural or explosion-proof, forced
  air ventilation. Avoid flushing into sewers, drains, waterways, and soil.
  Wear protective clothing and respiratory protection during cleanup.
______
       Section 7 -- HANDLING AND STORAGE
_____
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and
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PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and upright when not in use. Do not store near heat, sparks, or open flames.

OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or clothing. Empty containers may contain residues; treat as if full and observe all products precautions. Do not reuse empty containers. KEEP OUT OF REACH OF CHILDREN. ______ Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION _____ INGREDIENT UNITS Diethylene Glycol Methyl Ether ACGIH TLV N/D OSHA PEL N/D _____ RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators. VENTILATION - LOCAL EXHAUST: Acceptable SPECIAL: Explosion-proof equipment. MECHANICAL (GENERAL): Preferable OTHER: N/A PROTECTIVE GLOVES: Wear rubber gloves. EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent) OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended. WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse. _____ Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES _____ 374 F (190 C) @ 760mm Hg BOILING POINT: SPECIFIC GRAVITY (H20 = 1): 1.40 VAPOR PRESSURE (mm Hg): 0.25 @ 77 F (20 C) MELTING POINT: N/A VAPOR DENSITY (AIR = 1): >1 EVAPORATION RATE (ETHYL ACETATE = 1): <1 APPEARANCE/ODOR: Gray Paste/Mild Odor SOLUBILITY IN WATER: 16% Flash POINT 208 F (98 C) SETA CC LOWER EXPLOSION LIMIT N/D UPPER EXPLOSION LIMIT N/D VOLATILE ORGANIC COMPOUNDS(VOC)Content (Theoretical Percentage By Weight): 16% or (160 g/L) _____ Section 10 -- STABILITY AND REACTIVITY _____ STABILITY: Stable CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing. Temperatures above 500 F (260 C). INCOMPATIBILITY (MATERIALS TO AVOID): Gaseous oxygen, strong oxidizing materials, molten alkali metals. HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2 and fragmented hydrocarbons. HAZARDOUS POLYMERIZATION: Will not occur. _____ Section 11 -- TOXICOLOGY INFORMATION _____ CHRONIC HEALTH HAZARDS No ingredient in this product is an IARC, NTP or OSHA listed carcinogen. _____

TOXICOLOGY DATA Ingredient Name _____ Diethylene Glycol Methyl Ether Oral-Rat LD50:5500 mg/kg Inhalation-Rat LC50:N/D Section 12 -- Ecological Information _____ ECOLOGICAL DATA Ingredient Name _____ Diethylene Glycol Methyl Ether Food Chain Concentration Potential N/A WATERFOWL TOXICITY N/A BOD 34% AQUATIC TOXICITY N/A _____ Section 13 -- DISPOSAL CONSIDERATIONS _____ Waste Classification: Non-regulated solid waste Disposal Method: Approved landfill Waste from this product is not considered hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Dispose of in accordance with Federal, State, and Local regulation regarding pollution. _____ Section 14 -- TRANSPORTATION INFORMATION _____ DOT: : Non-Regulated Non-Regulated OCEAN (IMDG): Non-Regulated AIR (IATA): WHMIS (CANADA): Non-Regulated ______ Section 15 -- REGULATORY INFORMATION _____ REGULATORY DATA Ingredient Name _____ Diethylene Glycol Methyl Ether SARA 313 Yes TSCA Inventory Yes N/A CERCLA RQ N/A RCRA Code Section 16 -- OTHER INFORMATION _____ This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further

information: (713) 263-8001

Section 1 -- PRODUCT AND COMPANY IDENTIFICATION _____ HMIS CODES PRODUCT NAME Health 1 RectorSeal No. 5 2 Flammability Reactivity 0 PRODUCT CODES PPI R 25112, 25191, 25271, 25300, 25431, 25551, 25552, 25631, 25633, 25780, 25790, 25793 CHEMICAL FAMILY Organic USE Pipe Thread Sealant EMERGENCY TELEPHONE NO. MANUFACTURER'S NAME The RectorSeal Corporation Chemtrec 24 Hours 2601 Spenwick Drive (800)424-9300 USA Houston, Texas 77055 USA (703)527-3887 International DATE OF VALIDATION TECHNICAL SERVICE TELEPHONE NO. January 23, 2015 (800)231-3345 or (713)263-8001 DATE OF PREPARATION January 9, 2013 Section 2 -- HAZARDS IDENTIFICATION _____ EMERGENCY OVERVIEW OSHA Hazards Combustable TARGET ORGANS Not Classified GHS CLASSIFICATION PHYSICAL HAZARDS Combustable liquid (Category 4) HEALTH HAZARDS Acute Toxicity: Oral: Not Classified Dermal: Not Classified Inhalation: Not Classified Skin Corrosion/Irritation: Not Classified Serious Eye Damage/Eye Irritation: Not Classified Skin Sensitization: Not Classified Respiratory Sensitization: Not Classified Germ Cell Mutagenicity: Not Classified Carcinogenicity: See Section 11 Reproductive Toxicology: Not Classified Target Organ Systemic Toxicity - Single Exposure: Not Classified Target Organ Systemic Toxicity - Repeated Exposure: Not Classified Aspiration Toxicity: Not Classified _____ GHS Label elements, including precautionary statements Pictogram: Harmful / Irritant Signal Word: Warning Hazard Statements

SDS 0011

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H303 - May be harmful if swallowed.
H313 - May be harmful in contact with skin.
H335 + H336 - May cause respiratory irritation, and drowsiness or dizziness.
Precautionary Statements
P102 - Keep out of reach of children.
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P240 - Ground/Bond container and receiving equipment
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P262 - Do not get in eyes, on skin, or on clothing.
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face
protection.
P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or
doctor/physician.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several
minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P362 - Take off contaminated clothing and wash before reuse.
EUH066 - Repeated exposure may cause skin dryness or cracking
Precautionary Statements - EU No. 1272/2008
_____
SUMMARY OF ACUTE HAZARDS
  Irritation to eyes, nose and throat; drowsiness, narcosis, tremors and
  other CNS effects at high concentration.
ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS
INHALATION
  Nasal and respiratory irritation, dizziness, narcosis, headache, nausea,
CNS depression and unconsciousness.
EYE CONTACT
  Watering, blurred vision, inflammation and irritation which can result in
corneal injury.
SKIN CONTACT
  Irritation, dermatitis.
INGESTION
  Nausea, vomiting; CNS depression; irritation of gastrointestinal tract,
liver and peritoneal wall; lung congestion.
SUMMARY OF CHRONIC HAZARDS
  Skin irritation and dermatitis. Possible liver and kidney damage.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
 Individuals with pre-existing or chronic diseases of the eyes, skin,
respiratory system, cardiovascular system, gastrointestinal system, liver or
kidneys may have increased susceptibility to excessive exposures.
Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS
_____
INGREDIENT: Diacetone Alcohol
PERCENTAGE BY WEIGHT: 20-30
CAS NUMBER: 123-42-2
EC# : 204-626-7
Section 4 -- FIRST AID MEASURES
_____
  If INHALED:
                If overcome by exposure, remove victim to fresh air
                immediately. Give oxygen or artificial respiration as
                needed. Obtain emergency medical attention. Prompt
action
                is essential.
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If on SKIN:
              Wash with soap and water. If irritation occurs, seek
               medical attention.
  If in EYES:
              Flush eyes with large amounts of water for 15 minutes.
              Get medical attention.
              If swallowed, call a physician immediately. Only induce
  If SWALLOWED:
              vomiting at the instruction of a physician. Never give
              anything by mouth to an unconscious person.
_____
        Section 5 -- FIRE FIGHTING MEASURES
_____
EXTINGUSING MEDIA
  Foam, dry chemical, carbon dioxide or water fog.
SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus
  (SCBA) and other protective clothing. Hazardous decomposition products
  possible (see Section 10).
UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustible - moderate flash point.
  Vapors heavier than air and may travel along the ground or to low spots
  at considerable distances to a source of ignition resulting in potential
  flashback. Burning liquid may float on water. Heat may build up
  pressure and rupture containers.
_____
        Section 6 -- ACCIDENTAL RELEASE MEASURES
_____
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Remove all
  sources of ignition. Use absorbent materials to prevent footing hazard
  and to contain. Ventilate area with natural or explosion-proof, forced
  air ventilation. Avoid flushing into sewers, drains, waterways, and soil.
  Wear protective clothing and respiratory protection during cleanup.
_____
       Section 7 -- HANDLING AND STORAGE
    _____
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and
  upright when not in use. Do not store near heat, sparks, or open flames.
OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or
  clothing. Empty containers may contain residues; treat as if full and
  observe all products precautions. Do not reuse empty containers.
  KEEP OUT OF REACH OF CHILDREN.
_____
       Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION
_____
INGREDIENT
                UNITS
Diacetone Alcohol
              50 ppm
   ACGIH TLV
             50 ppm
   OSHA PEL
_____
RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas,
  use NIOSH/MSHA approved air purifying or supplied air purifying or
  supplied air respirators.
VENTILATION - LOCAL EXHAUST: Acceptable
SPECIAL: Explosion-proof equipment.
MECHANICAL (GENERAL): Preferable
OTHER: N/A
PROTECTIVE GLOVES: Wear rubber gloves.
EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent)
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.
WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed
  areas thoroughly before eating, drinking, smoking, or leaving work area.
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Launder contaminated clothing before reuse. Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES _____ 322 F (161 C) @ 760mm Hq BOILING POINT: SPECIFIC GRAVITY (H20 = 1): 1.38 VAPOR PRESSURE (mm Hq): 0.3 @ 68 F (20 C) MELTING POINT: N/A VAPOR DENSITY (AIR = 1): 1.1 EVAPORATION RATE (ETHYL ACETATE = 1): 0.14 APPEARANCE/ODOR: Yellow Paste/Mild Odor SOLUBILITY IN WATER: 23% VOLATILE ORGANIC COMPOUNDS(VOC)Content (Theoretical Percentage By Weight): 23% or (317 g/L) Flash POINT 150 F (65 C) SETA CC LOWER EXPLOSION LIMIT N/D UPPER EXPLOSION LIMIT N/D _____ Section 10 -- STABILITY AND REACTIVITY _____ STABILITY: Stable CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing. Temperatures above 500 F (260 C). INCOMPATIBILITY (MATERIALS TO AVOID): Gaseous oxygen, strong oxidizing materials, molten alkali metals. HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2 and fragmented hydrocarbons. HAZARDOUS POLYMERIZATION: Will not occur. _____ Section 11 -- TOXICOLOGY INFORMATION _____ CHRONIC HEALTH HAZARDS No ingredients in this product is an IARC, NTP or OSHA Lister carcinogen. _____ TOXICOLOGY DATA Ingredient Name _____ Diacetone Alcohol LD50:4000 mg/kg Oral-Rat Inhalation-Human TCLo: 100 ppm ______ Section 12 -- Ecological Information _____ ECOLOGICAL DATA Ingredient Name _____ Diacetone Alcohol Food Chain Concentration Potential N/A WATERFOWL TOXICITY N/A BOD N/A AQUATIC TOXICITY N/A _____ Section 13 -- DISPOSAL CONSIDERATIONS _____ Waste Classification: Non-regulated solid waste Disposal Method: Approved landfill Waste from this product is not considered hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Dispose of in

accordance with Federal, State, and Local regulation regarding pollution. ______ Section 14 -- TRANSPORTATION INFORMATION _____ DOT: Non-Regulated OCEAN (IMDG): Non-Regulated AIR (IATA): Non-Regulated WHMIS (CANADA): Non-Regulated ______ Section 15 -- REGULATORY INFORMATION _____ REGULATORY DATA Ingredient Name _____ Diacetone Alcohol SARA 313 N/A TSCA Inventory Yes CERCLA RQ N/A N/A RCRA Code _____ Section 16 -- OTHER INFORMATION _____ This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further information: (713) 263-8001

Section 1 -- PRODUCT AND COMPANY IDENTIFICATION _____ HMIS CODES PRODUCT NAME 2 Health RectorSeal No. 7 Flammability 3 Reactivity 0 PRODUCT CODES PPI B 17432 CHEMICAL FAMILY Organic USE Pipe Thread Sealant MANUFACTURER'S NAME EMERGENCY TELEPHONE NO. The RectorSeal Corporation Chemtrec 24 Hours 2601 Spenwick Drive (800)424-9300 USA Houston, Texas 77055 USA (703)527-3887 International DATE OF VALIDATION TECHNICAL SERVICE TELEPHONE NO. January 23, 2015 (800)231-3345 or (713)263-8001 DATE OF PREPARATION March 14, 2013 _____ Section 2 -- HAZARDS IDENTIFICATION _____ EMERGENCY OVERVIEW OSHA Hazards Flammable liquid, Target Organ Effect, Irritant TARGET ORGANS Liver, KidneyLiver, Kidney GHS CLASSIFICATION PHYSICAL HAZARDS: Flammable Liquid, Category 3 HEALTH HAZARDS Acute Toxicity: Oral: Category 4 Dermal: Category 5 Inhalation: Category 4 Skin Corrosion/Irritation: Category 3 Serious Eye Damage/Eye Irritation: Category 2A Skin Sensitization: Not Classified Respiratory Sensitization: Not Classified Germ Cell Mutagenicity: Not Classified Carcinogenicity: See Section 11 Reproductive Toxicology: Not Classified Target Organ Systemic Toxicity - Single Exposure: Category 3 Target Organ Systemic Toxicity - Repeated Exposure: Not Classified Aspiration Toxicity: Not Classified _____ GHS Label elements, including precautionary statements Pictogram: Flammable, Harmful / Irritant Signal Word: Danger Hazard Statements: H226 - Flammable liquid and vapour. H302 - Harmful if swallowed.

SDS 0004

H313 - May be harmful in contact with skin. H316 - Causes mild skin irritation. H318 - Causes serious eye damage. H319 - Causes serious eye irritation H335 + H336 - May cause respiratory irritation, and drowsiness or dizziness. Precautionary Statements: P102 - Keep out of reach of children. P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking P240 - Ground/Bond container and receiving equipment P261 - Avoid breathing dust/fume/gas/mist/vapors/spray P262 - Do not get in eyes, on skin, or on clothing. P264 - Wash hands thoroughly after handling. P280 - Wear protective gloves/protective clothing/eye protection/face protection. P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P362 - Take off contaminated clothing and wash before reuse. EUH066 - Repeated exposure may cause skin dryness or cracking Precautionary Statements - EU No. 1272/2008 _____ SUMMARY OF ACUTE HAZARDS Irritation to eyes, nose and throat; drowsiness, narcosis, tremors and other CNS effects at high concentration. ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS INHALATION Nasal and respiratory irritation, dizziness, narcosis, headache, nausea, CNS depression and unconsciousness. EYE CONTACT Watering, blurred vision, inflammation and irritation which can result in corneal injury. SKIN CONTACT Irritation, dermatitis. INGESTION Nausea, vomiting; CNS depression; irritation of gastrointestinal tract, liver and peritoneal wall; lung congestion. SUMMARY OF CHRONIC HAZARDS Skin irritation and dermatitis. Possible liver and kidney damage. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE Individuals with pre-existing or chronic diseases of the eyes, skin, respiratory system, cardiovascular system, gastrointestinal system, liver or kidneys may have increased susceptibility to excessive exposures. _____ Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS _____ INGREDIENT: Diacetone Alcohol PERCENTAGE BY WEIGHT: 24.7 CAS NUMBER: 123-42-2 EC# : 204-626-7 _____ INGREDIENT: Ethyl Acetate PERCENTAGE BY WEIGHT: 3.76 CAS NUMBER: 141-78-6 EC# : 205-500-4 _____

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INGREDIENT: Methyl Isobutyl Ketone
PERCENTAGE BY WEIGHT: 0.1
CAS NUMBER: 108-10-1
EC# : 203-550-1
______
      Section 4 -- FIRST AID MEASURES
_____
  If INHALED:
              If overcome by exposure, remove victim to fresh air
              immediately. Give oxygen or artificial respiration as
              needed. Obtain emergency medical attention. Prompt
              action is essential.
  If on SKIN:
              Immediately flush with large amounts of water for at least
              15 minutes. Get prompt medical attention.
  If in EYES:
              Flush eyes with large amounts of water for 15 minutes.
              Get medical attention.
              If swallowed, call a physician immediately.
  If SWALLOWED:
                                                Only induce
              vomiting at the instruction of a physician. Never give
              anything by mouth to an unconscious person.
Section 5 -- FIRE FIGHTING MEASURES
_____
EXTINGUSING MEDIA
  Foam, dry chemical, carbon dioxide or water fog.
SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus
  (SCBA) and other protective clothing. Hazardous decomposition products
  possible (see Section 10).
UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable - ambient flash point.
  Vapors heavier than air and may travel along the ground or to low spots
  at considerable distances to a source of ignition resulting in potential
  flashback. Burning liquid may float on water. Heat may build up
  pressure and rupture containers.
_____
       Section 6 -- ACCIDENTAL RELEASE MEASURES
_____
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Remove all
  sources of ignition. Use absorbent materials to prevent footing hazard
  and to contain. Ventilate area with natural or explosion-proof, forced
  air ventilation. Avoid flushing into sewers, drains, waterways, and soil.
  Wear protective clothing and respiratory protection during cleanup.
_____
      Section 7 -- HANDLING AND STORAGE
_____
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and
  upright when not in use. Do not store near heat, sparks, or open flames.
OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or
  clothing. Empty containers may contain residues; treat as if full and
  observe all products precautions. Do not reuse empty containers.
  KEEP OUT OF REACH OF CHILDREN.
_____
       Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION
_____
INGREDIENT
                UNITS
Diacetone Alcohol
   ACGIH TLV 50 ppm
   OSHA PEL
             50 ppm
Ethyl Acetate
   ACGIH TLV 400 ppm
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OSHA PEL 400 ppm Methyl Isobutyl Ketone 50 ppm ACGIH TLV OSHA PEL 100 ppm RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators. VENTILATION - LOCAL EXHAUST: Acceptable SPECIAL: Explosion-proof equipment. MECHANICAL (GENERAL): Preferable OTHER: N/A PROTECTIVE GLOVES: Wear rubber gloves. EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent) OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended. WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse. Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES _____ 322 F (161 C) @ 760mm Hg BOILING POINT: SPECIFIC GRAVITY (H20 = 1): 1.46 VAPOR PRESSURE (mm Hg): 0.3 @ 68 F (20 C) MELTING POINT: N/A VAPOR DENSITY (AIR = 1): 1.1 EVAPORATION RATE (ETHYL ACETATE = 1): 0.14 APPEARANCE/ODOR: Black Paste/Mild Odor SOLUBILITY IN WATER: Insoluble VOLATILE ORGANIC COMPOUNDS(VOC)Content (Theoretical Percentage By Weight): 28% or (280 g/L) 77 F (25 C) SETA CC FLASH POINT LOWER EXPLOSION LIMIT N/D UPPER EXPLOSION LIMIT N/D _____ Section 10 -- STABILITY AND REACTIVITY STABILITY: Stable CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing. Temperatures above 500 F (260 C). INCOMPATIBILITY (MATERIALS TO AVOID): Gaseous oxygen, strong oxidizing materials, molten alkali metals. HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2 and fragmented hydrocarbons. HAZARDOUS POLYMERIZATION: Will not occur. _____ Section 11 -- TOXICOLOGY INFORMATION _____ CHRONIC HEALTH HAZARDS No ingredients in this product is an IARC, NTP or OSHA Lister carcinogen. _____ TOXICOLOGY DATA Ingredient Name _____ Diacetone Alcohol Oral-Rat LD50:4000 mg/kg Inhalation-Human TCLo: 100 ppm Ethyl Acetate

Oral rat LD50: 5620 mg/kg Inhalation rat LC50: 200 gm/m3 Skin rabbit LD50: > 20 ml/kg Methyl Isobutyl Ketone Oral rat LD50: 2080 mg/kg Skin rabbit > 20 mL/kg; irritation eye rabbit Section 12 -- Ecological Information _____ ECOLOGICAL DATA Ingredient Name _____ Diacetone Alcohol Food Chain Concentration Potential N/A WATERFOWL TOXICITY N/A BOD N/A AQUATIC TOXICITY N/A Ethyl Acetate Food Chain Concentration Potential N/A WATERFOWL TOXICITY LC50/96-Hr values for fish are >100 mg/l BOD N/A AQUATIC TOXICITY N/A Methyl Isobutyl Ketone Food Chain Concentration Potential N/A WATERFOWL TOXICITY N/A BOD N/A AQUATIC TOXICITY N/A _____ Section 13 -- DISPOSAL CONSIDERATIONS _____ Waste Classification: RCRA Hazardous Waste, DOO1 Disposal Method: Approved incineration Waste from this product is considered hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Dispose of in accordance with Federal, State, and Local regulation regarding pollution. ______ Section 14 -- TRANSPORTATION INFORMATION _____ DOT: UN1993, Flammable liquid n.o.s. (contains diacetone alcohol & ethyl acetate). Class 3, PG III, ERG#128 Quarts and less: UN1993, Flammable liquid n.o.s. (contains diacetone alcohol & ethyl acetate), Class 3, PG III, Limited Quantities or Ltd Qty OCEAN (IMDG): UN1993, Flammable liquid n.o.s. (contains diacetone alcohol & ethyl acetate), Class 3, PG III, MFAG#3-07 Quarts and less: UN1993, Flammable liquid n.o.s. (contains diacetone alcohol & ethyl acetate), Class 3, PG III, Limited Quantities or Ltd Qty AIR (IATA): UN1993, Flammable liquid n.o.s. (contains diacetone alcohol & ethyl acetate), Class 3, PG III, ERG#128 ______ Section 15 -- REGULATORY INFORMATION _____ _____ REGULATORY DATA

Ingredient Name _____ Diacetone Alcohol N/A SARA 313 TSCA Inventory Yes CERCLA RQ N/A RCRA Code N/A Ethyl Acetate SARA 313 N/A TSCA Inventory Yes CERCLA RQ N/A RCRA Code U112 Methyl Isobutyl Ketone SARA 313 N/A TSCA Inventory Yes N/A CERCLA RQ U161 RCRA Code _____ Section 16 -- OTHER INFORMATION _____ This document is prepared pursuant to the OSHA Hazard Communication

Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further information: (713) 263-8001

______ Section 1 -- PRODUCT AND COMPANY IDENTIFICATION _____ HMIS CODES PRODUCT NAME Health 1 Flammability RectorSeal No. 100 Virgin 1 Reactivity 0 PRODUCT CODES PPI B 22631, 22551, 22431, 22390, 22271, 22191, 22112 CHEMICAL FAMILY Organic USE Pipe Thread Sealant MANUFACTURER'S NAME EMERGENCY TELEPHONE NO. The RectorSeal Corporation Chemtrec 24 Hours 2601 Spenwick Drive (800)424-9300 USA Houston, Texas 77055 USA (703)527-3887 International DATE OF VALIDATION TECHNICAL SERVICE TELEPHONE NO. January 23, 2015 (800)231-3345 or (713)263-8001 DATE OF PREPARATION April 19, 2012 _____ Section 2 -- HAZARDS IDENTIFICATION _____ GHS CLASSIFICATION PHYSICAL HAZARDS: None HEALTH HAZARDS Acute Toxicity: Oral: Not Classified Dermal: Not Classified Inhalation: Not Classified Skin Corrosion/Irritation: Not Classified Serious Eye Damage/Eye Irritation: Not Classified Respiratory or Skin Sensitization: Not Classified Germ Cell Mutagenicity: Not Classified Carcinogenicity: Not Classified Reproductive Toxicology: Not Classified Target Organ Systemic Toxicity - Single Exposure: Not Classified Target Organ Systemic Toxicity - Repeated Exposure: Not Classified Aspiration Toxicity: Not Classified _____ ENVIRONMENTAL HAZARDS Hazardous to the Aquatic Environment: Not Classified Acute aquatic toxicity: Not Classified Chronic aquatic toxicity: Not Classified Bioaccumulation potential: Not Classified Rapid degradability: Not Classified _____ GHS Label elements, including precautionary statements Pictogram: None Signal Word: None Hazard Statements: None

SAFETY DATA SHEET

SDS 0010

Precautionary Statements: P102 - Keep out of reach of children. P264 - Wash hands thoroughly after handling. _____ Classification according to EU Directives 67/548/EEC or 1999/45/EC LABELING SYMBOLS: None RISK R-PHRASES: NOne SAFETY S-PHRASES: : Keep out of the reach of children. S2 _____ SUMMARY OF ACUTE HAZARDS May produce slight to moderate skin and eye irritation. ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS INHALATION None known. EYE CONTACT Irritation, watering may occur. SKIN CONTACT Frequent or prolonged contact may irritate and cause dermatitis. INGESTION May cause nausea and vomiting. Not expected to produce toxic effects unless large amounts are ingested. SUMMARY OF CHRONIC HAZARDS None known. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE Individuals with pre-existing or chronic diseases of the eyes, skin or persons with chemical sensitivity may have increased susceptibility to excessive exposures. ______ Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS _____ % by WT CAS No. INGREDIENT UNTTS None as defined by OSHA Hazard Communication Standard 29 CFR 1910.1200. _____ Section 4 -- FIRST AID MEASURES _____ If INHALED: N/A If on SKIN: Wash with soap and water. Seek medical attention if irritation persists. If in EYES: Flush with large amounts of water. Get medical attention if irritation persists. If SWALLOWED: If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person. _____ Section 5 -- FIRE FIGHTING MEASURES _____ EXTINGUSING MEDIA Foam, dry chemical, carbon dioxide or water fog. SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus (SCBA) and other protective clothing. Hazardous decomposition products possible (see Section 10). UNUSUAL FIRE AND EXPLOSION HAZARDS: Heat may build up pressure and rupture closed containers. Above 500 F (260 C) the fumes are acutely toxic. _____ Section 6 -- ACCIDENTAL RELEASE MEASURES _____

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STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Wipe or scrape up
spilled material to prevent footing hazard and place in trash.
_____
       Section 7 -- HANDLING AND STORAGE
_____
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep container closed and
  upright when not in use.
OTHER PRECAUTIONS: Avoid prolonged or repeated contact with skin or
  clothing. Empty containers may contain residues; treat as if full and
  observe all products precautions. Do not reuse empty containers.
  KEEP OUT OF REACH OF CHILDREN.
_____
       Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION
     _____
RESPIRATORY PROTECTION (SPECIFY TYPE): None required.
VENTILATION - LOCAL EXHAUST: N/A
SPECIAL: N/A
MECHANICAL (GENERAL): N/A
OTHER: N/A
PROTECTIVE GLOVES: Wear rubber gloves.
EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent)
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.
WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed
  areas thoroughly before eating, drinking, smoking, or leaving work area.
  Launder contaminated clothing before reuse.
_____
       Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES
_____
                            N/D
BOILING POINT:
SPECIFIC GRAVITY (H20 = 1):
                            1.32
                            < 1 @ 77 F (25 C)
VAPOR PRESSURE (mm Hg):
MELTING POINT:
                            N/A
VAPOR DENSITY (AIR = 1):
                            N/A
EVAPORATION RATE (ETHYL ACETATE = 1): N/A
APPEARANCE/ODOR:
                            White Paste/Slight Odor
SOLUBILITY IN WATER:
                            Negligible
VOLATILE ORGANIC COMPOUNDS(VOC)Content
                            0% or (0 g/L)
(Theoretical Percentage By Weight):
                            >300 F (149 C) SETA CC
FLASH POINT
LOWER EXPLOSION LIMIT
                            N/D
UPPER EXPLOSION LIMIT
                           N/D
______
       Section 10 -- STABILITY AND REACTIVITY
_____
STABILITY: Stable
CONDITIONS TO AVOID: None known.
INCOMPATIBILITY (MATERIALS TO AVOID): Gaseous oxygen and strong oxidizing
  materials.
HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2 and fragmented hydrocarbons.
HAZARDOUS POLYMERIZATION: Will not occur.
_____
       Section 11 -- TOXICOLOGY INFORMATION
_____
CHRONIC HEALTH HAZARDS
 No ingredient in this product is an IARC, NTP or OSHA listed carcinogen.
_____
TOXICOLOGY DATA
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Ingredient Name _____ LD50: N/A Oral-Rat Inhalation-Rat LC50: N/A Section 12 -- Ecological Information _____ ECOLOGICAL DATA Ingredient Name _____ Food Chain Concentration Potential N/A WATERFOWL TOXICITY N/A BOD N/A AQUATIC TOXICITY N/A ______ Section 13 -- DISPOSAL CONSIDERATIONS _____ Waste Classification: Non-regulated solid waste Disposal Method: Approved landfill Waste from this product is not considered hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Dispose of in accordance with Federal, State, and Local regulation regarding pollution. Section 14 -- TRANSPORTATION INFORMATION _____ DOT: Non-Regulated OCEAN (IMDG): Non-Regulated AIR (IATA): Non-Regulated WHMIS (CANADA): Non-Regulated ______ Section 15 -- REGULATORY INFORMATION _____ REGULATORY DATA Ingredient Name _____ SARA 313 N/A TSCA Inventory All components listed N/A CERCLA RQ RCRA Code N/A _____ Section 16 -- OTHER INFORMATION _____ LABELING SYMBOLS: None RISK R-PHRASES: None SAFETY S-PHRASES: S2 : Keep out of the reach of children. _____ This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further information: (713) 263-8001

Safety data sheet in accordance with 91/155/EECDate:05.03.04Revisions Date: 25.06.03page: 1/4

1. Identification of the substance/preparation and company

Product details REMS SPEZIAL 81300 Recommended use: Water miscible coolant Identification of the manufacturer / supplier REMS-WERK Christian Föll und Söhne GmbH & Co Tel. +49 (0)7151 1707-0 Postfach 1631 · D-71306 Waiblingen Fax +49 (0)7151 1707-110 Stuttgarter Straße 83 · D-71332 Waiblingen http://www.rems.de Emergency phone: +49(0)7161/802-400 Advising personal/Phone: Product safety: +49(0)7161/802-297 2. Composition / information on ingredients Chemical characterization Preparation containing mineral oil with native greases, non-ionic surfactans and organic chlorous components. Hazardous ingredients: EINECS-No. Name Symb. Conc.-% CAS-No. **R-phrases** alkyl aryl polyglycol ether 36/38 Xi 3 - 5 Additional information: Meanings of R-phrases see under chapt.16. 3. <u>Hazards possibilities</u> Hazard designation: The product does not require a hazard warning label in accordance with EC directives/ GefStoffV (German regulations on dangerous substances). 4. First aid measures General information Remove contaminated clothing immediately and dispose of safely. After skin contact In case of contact with skin wash off immediately with plenty of After eye contact In case of contact with the eyes rinse thoroughly with plenty of water or with an eye-cleaning solution. In case of irritation consult an occulist. After ingestion Do not induce vomiting. Rinse out mouth and give plenty of water to drink. Summon a doctor immediately. 5. Firefighting measures Suitable extinguishing media Foam

Dry powder Carbon dioxide Extinguishing media that must not be used for safety reasons Full water jet

Productname: REMS SPEZIAL 05.03.04 Revisions Date: 25.06.03 Date: page: 2/4Special exposure hazards arising from the substance or preparation itself, its combustion products or from resulting gases In the event of fire the following can be released: Carbon monoxide (CO) Carbon dioxide (CO2) In case of combustion evolution of dangerous gases possible. HC1 Special protective equipment for firefighting Do not inhale explosion and/or combustion gases. Use self-contained breathing apparatus. Other information Cool endangered containers with water spray jet. 6. Accidental release measures Personal precautions Use personal protective clothing. Environmental precautions Do not discharge into the drains/surface waters/groundwater. Methods for cleaning up/taking up Take up with absorbent material (eg sand, kieselguhr, universal binder). Dispose of absorbed material in accordance with the regulations. 7. Handling and storage Handling Advice on safe handling Use personal protective clothing. Open and handle container with care. Avoid formation of aerosols. Advice on protection against fire and explosion No special measures necessary. Storage Requirements for storage rooms and vessels Protect from frost. Protect from heat and direct sunlight. Keep container tightly closed. 8. Exposure controls / personal protection Additional hints on technical system design. See chapter 7; no measures exeeding the ones mentioned are necessary. Ingredients with occupational exposure limits to be monitored EINECS-No. Name Type Value Unit Personal protective equipment Respiratory protection Breathing apparatus in the event of aerosol or mist formation. Hand protection Recommendation: Impermeable safety gloves made of nitrile as per EN 374; penetration time more than 480 min. at a thickness of 0.4 mm. Eye protection Safety glasses with side protection shield General protective measures Do not inhale gases/vapours/aerosols. Avoid contact with eyes and skin. At work do not eat, drink, smoke or take drugs. Keep away from foodstuffs and beverages. Wash hands before breaks and after work.

9. Physical and chemical properties

Form liquid Colour light-brown Odour typical

Productname:		REMS SPEZIAL			
Date:	05.03.04	Revisions Date:	25.06.03	page:	3/4
				Fage:	5/1

	Value Unit	Method
Flash point	> 160 °C	ISO 2592
Viscosity 40 °C	20 mm²/s	DIN 51562
Density : 20 °C	0.94 g/cm3	DIN 51757
Lower explosion limit :	0.6 Vol.8	
Upper explosion limit:	6.5 Vol.%	
Solubility in water / method	emulsive	
Pourpoint	n.b. °C	
Boiling point:	n.b. °C	
Bulk density :	n.a. kg/m3	
Vapour pressure: 20 °C	n.a. mbar	
pH value : 20 °C	6.0	DIN 51369 (100 g/1

10. <u>Stability and reactivity</u> <u>Materials to avoid</u> Reactions with strong oxidising agents. <u>Hazardous decomposition products</u> No hazardous reactions when stored and handled according to prescribed instructions.

11. <u>Toxicological information</u> General remarks.

No toxicological data are available.

Experience in practice Keeping to the general worker's protection rules and the industrial hygienics, there is no risk in handling this product through the personnel.

12. Ecological information

Do not discharge into the drains/surface waters/groundwater. The formulation was evaluated using the conventional method of the Dangerous Preparations Directive 1999/45/EC and not classified as hazardous to the environment.

13. <u>Disposal considerations</u> Product Waste code

120106

mineral-based machining oils containing halogens (except emulsions and solutions)

The listed waste code numbers, according to the European Waste Catalogue (EWC), are to be understood as a recommendation. A final decision must be made in agreement with the regional waste disposal company.

Uncleaned packaging Uncontaminated packaging may be taken for recycling. Packaging that cannot be cleaned should be disposed off in agreement with the regional waste disposal company.

14. Transport information

"Product is not subject to the regulations for dangerous goods".

15. Regulatory information

Labelling in accordance with EC directives

The product does not require a hazard warning label in accordance with EC directives/ GefStoffV (German regulations on dangerous substances).

Water hazard class / source 2 (VwVwS) TA-Luft / paragraph (for Germany only): Not listed. VbF (Germany) : -

16. Other information 36/38 Irritating to eyes and skin. The data mentioned in the present safety data sheet correspond to our latest knowledge and experience and may be used to precise safety requirements for the different products. The information given therein is no warranty as to quality. Please also read our technical data sheet. Revised chapters: 1,2,3,8,12,16. n.a.: no applicable n.b.: no determined



MATERIAL SAFETY DATA SHEET

Section 1 – Product & Company Identification

Product Name: Product Catalog No	RIDGID Dark Thread Cutting Oil 41590, 70830, 41610, 41600
Company Name:	0 1 2
Address:	
	Elyria, Ohio 44035-6001
•	1-800-519-3456 (USA) (8:00 am – 5:00 pm EST, M-F)
0,	call 9-1-1 or local emergency number
Website	www.RIDGID.com
lagua Data	huma 40, 0040
Issue Date	June 13, 2013

Section 2 – Hazards Identification

EMERGENCY OVERVIEW:

This product is a liquid that is insoluble in water. Direct eye contact may cause minor, short term irritation. Short term skin exposure is not expected to be irritating. Inhalation and ingestion are not anticipated routes of exposure during normal conditions of use.

POTENTIAL HEALTH EFFECTS AND SYMPTOMS FROM SHORT TERM / ACUTE EXPOSURE:

• Eye

This product is not expected to cause eye irritation under normal conditions of use. Symptoms of slight eye irritation may result when direct contact occurs, or when exposed to high mist levels in poorly ventilated areas.

Skin

Short term skin contact is not expected to cause skin irritation. Prolonged or repeated direct exposure to the skin may result in symptoms of irritation and redness. In severe cases, prolonged or repeated contact may result in dermatitis accompanied by symptoms of irritation, itching, dryness, cracking and/or inflammation.

Inhalation:

This product has low volatility and so is not expected to cause respiratory tract irritation during normal conditions of use. Exposure to high mist levels in poorly ventilated areas may cause upper respiratory tract irritation and difficulty breathing.



- Ingestion: Ingestion may cause slight stomach irritation and discomfort.
- Potential Chronic Health Effects No further data known.
- Medical Conditions Aggravated By Exposure: No further data known.
- Carcinogenicity: This product is not listed as a known or suspected carcinogen by IARC, OSHA or the NTP.

HMIS RATING:

Health	Flammability	Reactivity	PPE
1	1	0	Х

Section 3 – Composition / Information On Ingredients

Components listed in this section may contribute to the potential hazards associated with exposure to the concentrate. The product may contain additional non-hazardous or trade secret components.

<u>Component</u> :	<u>CAS #</u>	<u>% By Weight</u>
Mineral Oil	64742-54-7	> 90
Sulfur Additive Package	Mixture	< 10

This product does not contain silicone.



Section 4 – First Aid Measures

EYE CONTACT:

Upon direct eye contact, hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. If irritation is due to exposure to mist or vapors, remove the individual to fresh air. If irritation persists, flush the eyes with clean water until the irritation subsides. If symptoms persist, contact a physician.

SKIN CONTACT:

Remove product from the skin by washing with a mild soap and water. Contaminated clothing should be removed to prevent prolonged exposure. If symptoms of exposure persist, contact a physician.

INHALATION:

Inhalation is not an expected route of exposure. If respiratory irritation or distress occurs, remove the employee to fresh air. Contact a physician or other medical professional if irritation or distress persists.

INGESTION:

If small amounts are ingested, first aid measures are not likely to be necessary. If larger amounts are ingested or if symptoms of ingestion occur, dilute stomach contents with two glasses of water or milk. (NOTE: Do NOT give anything by mouth to an unconscious person.) Do not induce vomiting without medical supervision. If vomiting occurs spontaneously, keep airway clear. If symptoms of ingestion persist, seek medical attention.

Section 5 – Fire Fighting Measures

FIRE AND EXPLOSIVE PROPERTIES:

Flashpoint	385°F Cleveland Open Cup
Flammability Limits:	LEL - N/A
-	UEL - N/A



EXTINGUISH MEDIA:

In accordance with NFPA guidance, dry chemical, foam or CO2 fire extinguishers are all acceptable. Note that while water fog extinguishers are also acceptable, do NOT apply a direct stream of water onto burning product because it may cause spreading and increase fire intensity.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

No further data known.

FIRE-FIGHTING PROCEDURES AND EQUIPMENT:

Emergency responders in the danger area should wear bunker gear and selfcontained breathing apparatus for fires beyond the incipient stage. See Section 8 of the MSDS for other PPE to be worn as conditions warrant.

Section 6 – Accidental Release Measures

PERSONAL PRECAUTIONS:

Use personal protection recommended in Section 8.

ENVIRONMENTAL:

This material is a water pollutant. Do not let spilled or leaking material enter waterways.

CLEAN-UP MEASURES:

Important: As with any spill or leak, before responding, ensure that you are familiar with the potential hazards and recommendations of the MSDS. Appropriate personal protective equipment must be worn.

If possible, safely contain the spill with dikes or other spill response equipment appropriate for petroleum or organic material releases. Take measures to prevent spreading of product. Note that while product will ignite, it will not readily burn. However, as a precaution, eliminate ignition sources. Prevent from entering sewers or waterways. Large volumes may be transferred to an appropriate container for proper disposal. Small volumes or residues may be soaked up with absorbents. Spill response materials should be collected for proper disposal.



Section 7 – Handling And Storage

HANDLING:

As with any industrial chemical, handle the product in a manner that minimizes exposure to practicable levels. Prior to handling, consult Section 8 of this MSDS to evaluate personal protective equipment needs. Open containers slowly to relieve any pressure. Follow all other standard industrial hygiene practices.

Empty containers may contain product residue. All safety precautions taken when handling this product should also be taken when handling empty drums and containers. Keep containers closed when not in use.

Product residue in empty containers is combustible but will not readily burn. Note, however, that excessive heating or cutting of empty containers may create an ignition source sufficient to start a fire and, in extreme cases, cause an explosion.

STORAGE:

Protect product quality by storing indoors and away from extreme temperatures. Close all containers when not in use.

Section 8 – Exposure Controls / Personal Protection

EXPOSURE GUIDELINES:

Component

Mineral Oil	ACGIH TLV: ACGIH STEL: OSHA PEL:	5 mg / m3 (as mist) 10 mg / m3 (as mist) 5 mg / m3 (as mist
Sulfur Additive Package	No information	U



ENGINEERING CONTROLS:

Normal general ventilation is expected to be adequate. It is recommended that ventilation be designed in all instances to maintain airborne concentrations at lowest practicable levels. Ventilation should, at a minimum, prevent airborne concentrations from exceeding any exposure limits.

The user may wish to refer to 29 CFR 1910.1000(d) (2) and the ACGIH "Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices" (Appendix C) for the determination of exposure limits of mixtures. An industrial hygienist or similar professional may be consulted to confirm that the calculated exposure limits apply.

PERSONAL PROTECTIVE EQUIPMENT:

Selection of personal protective equipment should be based upon the anticipated exposure and made in accordance with OSHA's Personal Protective Equipment Standard found in 29 CFR 1910 Subpart I. The following information may be used to assist in PPE selection.

• Eye Protection

Wear eye protection appropriate to prevent eye exposure. Where splashing is not likely, chemical safety glasses with side shields are recommended. Where splashing may occur, chemical goggles or full face shield is recommended.

Skin Protection

Gloves are not normally needed during normal conditions of use. If health effects are experienced, oil or chemical resistant gloves such as butyl or nitrile are recommended. Where splashing or soaking is likely, wear oil or chemical resistant clothing to prevent exposure.

Respiratory Protection

A respirator may be worn to reduce exposure to vapors, dust or mist. Select a NIOSH/MSHA approved respirator appropriate for the type and physical character of the airborne material. A self-contained breathing apparatus is recommended in all situations where airborne contaminant concentration has not been confirmed to be below safe levels. Respirator use should comply with the OSHA Respirator Protection Standard found in 29 CFR 1910.134.

• General Hygiene Considerations Wash thoroughly after handling.



Section 9 – Physical And Chemical Properties

Physical Appearance::	Black
Odor:	Mild Petroleum
Physical State:	Liquid
Water Solubility:	Insoluble
Specific Gravity:	.878
VOC	2.5%

Section 10 – Stability And Reactivity

STABILITY:

This product is stable.

CONDITIONS TO AVOID:

Avoid contact with incompatible materials and exposure to extreme temperatures.

INCOMPATIBLE MATERIALS:

This product is incompatible with strong oxidizing agents.

DECOMPOSITION PRODUCTS MAY INCLUDE:

Thermal decomposition products are dependent on combustion conditions. A complex mixture of airborne solid, liquid, particulates and gasses may evolve when the material burns. Combustion by-products may include:

oxides of carbon

oxides of sulfur

incompletely burned hydrocarbons as fumes and smoke

POSSIBILITY OF HAZARDOUS REACTIONS: This product is not expected to polymerize



Section 11 – Toxicological Information

ACUTE:

Oral LD₅₀: Not determined Inhalation LC₅₀: Not determined

CHRONIC: No further toxicological data known.

SENSITIZATION: No further toxicological data known.

REPRODUCTIVE EFFECTS: No further toxicological data known.

TERATOGENIC EFFECTS: No further toxicological data known.

MUTAGENICITY: No further toxicological data known.

SYNERGISTIC MATERIALS: No further toxicological data known.

CARCINOGENICITY: This product is not listed as a known or suspected carcinogen by IARC, OSHA or the NTP.

Section 12 – Ecological Information

ECOTOXICOLOGICAL INFORMATION:

This product has not been evaluated for ecotoxicity. As with any industrial chemical, exposure to the environment should be prevented and minimized wherever possible.

ENVIRONMENTAL FATE:

The degree of biodegradability and persistence of this product has not been determined.

VOC CONTENT: 2.5%



Section 13 – Disposal Consideration

WASTE DISPOSAL:

Ensure that collection, transport, treatment and disposal of waste product and containers complies with all applicable laws and regulations. Note that use, mixture, processing or contamination of the product may cause the material to be classified as a hazardous waste. It is the responsibility of the product user or owner to determine at the time of disposal whether the product is regulated as a hazardous waste.

Section 14 – Transportation Information

U.S. DOT HAZARDOUS MATERIAL INFORMATION: Not DOT regulated.

CANADA TRANSPORT OF DANGEROUS GOODS: This material is not TDG regulated.

Section 15 – Regulatory Information

FEDERAL REGULATIONS:

SARA 313:

This product contains NONE of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

CLEAN WATER ACT:

This product contains mineral oil and is subject to regulation by Section 311 of the Clean Water Act and the Oil Pollution Act. Releases of the product into or leading to surface waters must be reported to the National Response Center at 1-800-424-8802.



CERCLA REPORTABLE QUANTITY:

Any components listed below have been assigned a reportable quantity (RQ) by the Federal EPA. Releases of the product into the environment that exceed the RQ for a particular component must be reported to the National Response Center at 1-800-424-8802.

None to report

TOXIC SUBSTANCE CONTROL ACT:

The components of this product are listed on the TSCA Inventory.

OZONE DEPLETING SUBSTANCES:

This product contains no ozone depleting substances as defined by the Clean Air Act.

HAZARDOUS AIR POLLUTANTS:

Any components listed below are defined by the Federal EPA as hazardous air pollutants:

None to report

STATE REGULATIONS

This product contains mineral oil, and as used, may be regulated by state used oil regulations. Check with the appropriate state agency to determine whether such a regulation exists.

CANADA

WHMIS Classification: Not controlled under WHMIS

DSL:

The components of this product are listed on DSL Inventory.



Section 16 – Other Information

Prepared by:.... Ridge Tool Company

Issue Date: June 13, 2013 Last Revision Date: October 12, 2009

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MATERIAL SAFETY DATA SHEET

Section 1 – Product & Company Identification

Product Name: Product Catalog No	RIDGID Nu-Clear Thread Cutting Oil 41565, 70835, 41575, 41585
Company Name:	Ridge Tool Company
Address	0 1 2
:	Elyria, Ohio 44036-2023
Telephone:	1-800-519-3456 (USA) (8:00 am – 5:00 pm EST, M-F)
	call 9-1-1 or local emergency number
Website	www.RIDGID.com
Issue Date	September 30, 2009

Section 2 – Hazards Identification

EMERGENCY OVERVIEW:

This product is a liquid that is insoluble in water. Direct eye contact may cause minor, short term irritation. Short term skin exposure is not expected to be irritating. Inhalation and ingestion are not anticipated routes of exposure during normal conditions of use.

POTENTIAL HEALTH EFFECTS AND SYMPTOMS FROM SHORT TERM / ACUTE EXPOSURE:

• Eye

This product is not expected to cause eye irritation under normal conditions of use. Symptoms of slight eye irritation may result when direct contact occurs, or when exposed to high mist levels in poorly ventilated areas.

• Skin

Short term skin contact is not expected to cause skin irritation. Prolonged or repeated direct exposure to the skin may result in symptoms of irritation and redness. In severe cases, prolonged or repeated contact may result in dermatitis accompanied by symptoms of irritation, itching, dryness, cracking and/or inflammation.



Product Name...... RIDGID Nu-Clear Thread Cutting Oil

- Inhalation: This product has low volatility and so is not expected to cause respiratory tract irritation during normal conditions of use. Exposure to high mist levels in poorly ventilated areas may cause upper respiratory tract irritation and difficulty breathing.
- Ingestion: Ingestion may cause slight stomach irritation and discomfort.
- Potential Chronic Health Effects No further data known.
- Medical Conditions Aggravated By Exposure: No further data known.
- Carcinogenicity: This product is not listed as a known or suspected carcinogen by IARC, OSHA or the NTP.

HMIS RATING:

Health Flammability Reactivity PPE 1 1 0 X

Section 3 – Composition / Information On Ingredients

Components listed in this section may contribute to the potential hazards associated with exposure to the concentrate. The product may contain additional non-hazardous or trade secret components.

Component:	<u>CAS #</u>	<u>% By Weight</u>
Mineral Oil	64742-54-7	> 95
Sulfur Additive Package	Mixture	< 5

This product does not contain silicone.



Section 4 – First Aid Measures

EYE CONTACT:

Upon direct eye contact, hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. If irritation is due to exposure to mist or vapors, remove the individual to fresh air. If irritation persists, flush the eyes with clean water until the irritation subsides. If symptoms persist, contact a physician.

SKIN CONTACT:

Remove product from the skin by washing with a mild soap and water. Contaminated clothing should be removed to prevent prolonged exposure. If symptoms of exposure persist, contact a physician.

INHALATION:

Inhalation is not an expected route of exposure. If respiratory irritation or distress occurs, remove the employee to fresh air. Contact a physician or other medical professional if irritation or distress persists.

INGESTION:

If small amounts are ingested, first aid measures are not likely to be necessary. If larger amounts are ingested or if symptoms of ingestion occur, dilute stomach contents with two glasses of water or milk. (NOTE: Do NOT give anything by mouth to an unconscious person.) Do not induce vomiting without medical supervision. If vomiting occurs spontaneously, keep airway clear. If symptoms of ingestion persist, seek medical attention.

Section 5 – Fire Fighting Measures

FIRE AND EXPLOSIVE PROPERTIES:

Flashpoint..... Flammability Limits.....

385°F Cleveland Open Cup LEL - N/A UEL - N/A



Product Name...... RIDGID Nu-Clear Thread Cutting Oil

EXTINGUISH MEDIA:

In accordance with NFPA guidance, dry chemical, foam or CO2 fire extinguishers are all acceptable. Note that while water fog extinguishers are also acceptable, do NOT apply a direct stream of water onto burning product because it may cause spreading and increase fire intensity.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

No further data known.

FIRE-FIGHTING PROCEDURES AND EQUIPMENT:

Emergency responders in the danger area should wear bunker gear and selfcontained breathing apparatus for fires beyond the incipient stage. See Section 8 of the MSDS for other PPE to be worn as conditions warrant.

Section 6 – Accidental Release Measures

PERSONAL PRECAUTIONS:

Use personal protection recommended in Section 8.

ENVIRONMENTAL:

This material is a water pollutant. Do not let spilled or leaking material enter waterways.

CLEAN-UP MEASURES:

Important: As with any spill or leak, before responding, ensure that you are familiar with the potential hazards and recommendations of the MSDS. Appropriate personal protective equipment must be worn.

If possible, safely contain the spill with dikes or other spill response equipment appropriate for petroleum or organic material releases. Take measures to prevent spreading of product. Note that while product will ignite, it will not readily burn. However, as a precaution, eliminate ignition sources. Prevent from entering sewers or waterways. Large volumes may be transferred to an appropriate container for proper disposal. Small volumes or residues may be soaked up with absorbents. Spill response materials should be collected for proper disposal.



Section 7 – Handling And Storage

HANDLING:

As with any industrial chemical, handle the product in a manner that minimizes exposure to practicable levels. Prior to handling, consult Section 8 of this MSDS to evaluate personal protective equipment needs. Open containers slowly to relieve any pressure. Follow all other standard industrial hygiene practices.

Empty containers may contain product residue. All safety precautions taken when handling this product should also be taken when handling empty drums and containers. Keep containers closed when not in use.

Product residue in empty containers is combustible but will not readily burn. Note, however, that excessive heating or cutting of empty containers may create an ignition source sufficient to start a fire and, in extreme cases, cause an explosion.

STORAGE:

Protect product quality by storing indoors and away from extreme temperatures. Close all containers when not in use.

Section 8 – Exposure Controls / Personal Protection

EXPOSURE GUIDELINES:

Component

Mineral Oil	ACGIH TLV: ACGIH STEL: OSHA PEL:	5 mg / m3 (as mist) 10 mg / m3 (as mist) 5 mg / m3 (as mist
Sulfur Additive Package	No information	



ENGINEERING CONTROLS:

Normal general ventilation is expected to be adequate. It is recommended that ventilation be designed in all instances to maintain airborne concentrations at lowest practicable levels. Ventilation should, at a minimum, prevent airborne concentrations from exceeding any exposure limits.

The user may wish to refer to 29 CFR 1910.1000(d) (2) and the ACGIH "Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices" (Appendix C) for the determination of exposure limits of mixtures. An industrial hygienist or similar professional may be consulted to confirm that the calculated exposure limits apply.

PERSONAL PROTECTIVE EQUIPMENT:

Selection of personal protective equipment should be based upon the anticipated exposure and made in accordance with OSHA's Personal Protective Equipment Standard found in 29 CFR 1910 Subpart I. The following information may be used to assist in PPE selection.

• Eye Protection

Wear eye protection appropriate to prevent eye exposure. Where splashing is not likely, chemical safety glasses with side shields are recommended. Where splashing may occur, chemical goggles or full face shield is recommended.

• Skin Protection

Gloves are not normally needed during normal conditions of use. If health effects are experienced, oil or chemical resistant gloves such as butyl or nitrile are recommended. Where splashing or soaking is likely, wear oil or chemical resistant clothing to prevent exposure.

Respiratory Protection

A respirator may be worn to reduce exposure to vapors, dust or mist. Select a NIOSH/MSHA approved respirator appropriate for the type and physical character of the airborne material. A self-contained breathing apparatus is recommended in all situations where airborne contaminant concentration has not been confirmed to be below safe levels. Respirator use should comply with the OSHA Respirator Protection Standard found in 29 CFR 1910.134.

• General Hygiene Considerations Wash thoroughly after handling.



Section 9 – Physical And Chemical Properties

Physical Appearance:	
Odor:	Mild Petroleum
Physical State:	Liquid
Water Solubility:	Insoluble
Specific Gravity:	.878
VOC:	2%

Section 10 – Stability And Reactivity

STABILITY:

This product is stable at room temperature.

CONDITIONS TO AVOID:

Avoid contact with incompatible materials and exposure to extreme temperatures.

INCOMPATIBLE MATERIALS:

This product is incompatible with strong oxidizing agents.

DECOMPOSITION PRODUCTS MAY INCLUDE:

Thermal decomposition products are dependent on combustion conditions. A complex mixture of airborne solid, liquid, particulates and gasses may evolve when the material burns. Combustion by-products may include:

oxides of carbon

oxides of sulfur

incompletely burned hydrocarbons as fumes and smoke

POSSIBILITY OF HAZARDOUS REACTIONS: This product is not expected to polymerize



Section 11 – Toxicological Information

ACUTE:

Oral LD₅₀: Not determined Inhalation LC₅₀: Not determined

CHRONIC: No further toxicological data known.

SENSITIZATION: No further toxicological data known.

REPRODUCTIVE EFFECTS: No further toxicological data known.

TERATOGENIC EFFECTS: No further toxicological data known.

MUTAGENICITY: No further toxicological data known.

SYNERGISTIC MATERIALS: No further toxicological data known.

CARCINOGENICITY: This product is not listed as a known or suspected carcinogen by IARC, OSHA or the NTP.

Section 12 – Ecological Information

ECOTOXICOLOGICAL INFORMATION:

This product has not been evaluated for ecotoxicity. As with any industrial chemical, exposure to the environment should be prevented and minimized wherever possible.

ENVIRONMENTAL FATE:

The degree of biodegradability and persistence of this product has not been determined.

VOC CONTENT:

2%



Section 13 – Disposal Consideration

WASTE DISPOSAL:

Ensure that collection, transport, treatment and disposal of waste product and containers complies with all applicable laws and regulations. Note that use, mixture, processing or contamination of the product may cause the material to be classified as a hazardous waste. It is the responsibility of the product user or owner to determine at the time of disposal whether the product is regulated as a hazardous waste.

Section 14 – Transportation Information

U.S. DOT HAZARDOUS MATERIAL INFORMATION: Not DOT regulated.

CANADA TRANSPORT OF DANGEROUS GOODS: This material is not TDG regulated.

Section 15 – Regulatory Information

FEDERAL REGULATIONS:

SARA 313:

This product contains NONE of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

CLEAN WATER ACT:

This product contains mineral oil and is subject to regulation by Section 311 of the Clean Water Act and the Oil Pollution Act. Releases of the product into or leading to surface waters must be reported to the National Response Center at 1-800-424-8802.

Product Name...... RIDGID Nu-Clear Thread Cutting Oil

CERCLA REPORTABLE QUANTITY:

Any components listed below have been assigned a reportable quantity (RQ) by the Federal EPA. Releases of the product into the environment that exceed the RQ for a particular component must be reported to the National Response Center at 1-800-424-8802.

None to report

TOXIC SUBSTANCE CONTROL ACT:

The components of this product are listed on the TSCA Inventory.

OZONE DEPLETING SUBSTANCES:

This product contains no ozone depleting substances as defined by the Clean Air Act.

HAZARDOUS AIR POLLUTANTS:

Any components listed below are defined by the Federal EPA as hazardous air pollutants:

None to report

STATE REGULATIONS

This product contains mineral oil, and as used, may be regulated by state used oil regulations. Check with the appropriate state agency to determine whether such a regulation exists.

CANADA

WHMIS Classification: Not controlled under WHMIS

DSL:

The components of this product are listed on DSL Inventory.



Product Name...... RIDGID Nu-Clear Thread Cutting Oil

Section 16 – Other Information

Prepared by:.... Ridge Tool Company

Issue Date: September 30, 2009 Last Revision Date: September 30, 2009

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Safety Data Sheet

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Issue Date:	05/22/18	Supercedes Date:	01/25/18

SECTION 1: Identification

1.1. Product identifier

3M[™] Super Silicone Sealant (Clear), 08661, 08663

Product Identification Numbers

60-4550-7160-9, 60-4550-7162-5

1.2. Recommended use and restrictions on use

Recommended use

Automotive, General purpose bonding and sealing, as well as formed-in-place gasket applications.

1.3. Supplier's details	
MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A. Skin Corrosion/Irritation: Category 2. Reproductive Toxicity: Category 2.

2.2. Label elements Signal word Warning

Symbols Exclamation mark | Health Hazard |

Pictograms



Hazard Statements Causes serious eye irritation. Causes skin irritation. Suspected of damaging fertility or the unborn child.

Precautionary Statements

General: Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves and eye/face protection. Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.11% of the mixture consists of ingredients of unknown acute dermal toxicity.71% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	70131-67-8	60 - 100 Trade Secret *
Silica	7631-86-9	5 - 10 Trade Secret *
Solvent Refined Hydrotreated Middle Distillate	64742-46-7	5 - 10 Trade Secret *
Ethyltriacetoxysilane	17689-77-9	1 - 5 Trade Secret *
Methyltriacetoxysilane	4253-34-3	1 - 5 Trade Secret *
Decamethylcyclopentasiloxane	541-02-6	<= 1 Trade Secret *
Octamethylcyclotetrasiloxane	556-67-2	<= 1 Trade Secret *
Poly(dimethylsiloxane)	63148-62-9	<= 1 Trade Secret *
Polydimethylcyclosiloxane	69430-24-6	<= 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u> Carbon monoxide Carbon dioxide <u>Condition</u> During Combustion During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or

bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Decamethylcyclopentasiloxane	541-02-6	AIHA	TWA:10 ppm	
Octamethylcyclotetrasiloxane	556-67-2	AIHA	TWA:10 ppm	
Paraffin oil	64742-46-7	OSHA	TWA(as mist):5 mg/m3	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid		
Odor, Color, Grade:	Clear silicone elastomer paste with acetic acid odor.		
Odor threshold	No Data Available		
рН	No Data Available		
Melting point	No Data Available		
Boiling Point	No Data Available		
Flash Point	Flash point > 93 °C (200 °F) [<i>Test Method</i> :Closed Cup]		
Evaporation rate	No Data Available		
Flammability (solid, gas)	Not Applicable		
Flammable Limits(LEL)	No Data Available		
Flammable Limits(UEL)	No Data Available		
Flammable Limits(UEL)	No Data Available		
Vapor Pressure	No Data Available		
Vapor Density	No Data Available		
Density	1.0 g/ml		
Specific Gravity	1.0 [<i>Ref Std</i> :WATER=1]		
Solubility In Water	No Data Available		
Solubility- non-water	No Data Available		
Partition coefficient: n-octanol/ water	No Data Available		
Autoignition temperature	No Data Available		
Decomposition temperature	No Data Available		
Viscosity	No Data Available		
Hazardous Air Pollutants	0 % weight [Test Method:Calculated]		
Volatile Organic Compounds	<=3 % weight [<i>Test Method</i> :calculated per CARB title 2]		
Volatile Organic Compounds	<=31 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]		
VOC Less H2O & Exempt Solvents	<=31 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]		

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid None known.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products <u>Substance</u> Formaldehyde

Condition Heat

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE5 - 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	Dermal	Rabbit	LD50 > 16,000 mg/kg
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	Ingestion	Rat	LD50 > 64,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Solvent Refined Hydrotreated Middle Distillate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Solvent Refined Hydrotreated Middle Distillate	Inhalation- Dust/Mist (4 hours)	Rat	LC50 4.6 mg/l
Solvent Refined Hydrotreated Middle Distillate	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethyltriacetoxysilane	Ingestion	Rat	LD50 1,462 mg/kg
Methyltriacetoxysilane	Ingestion	Rat	LD50 1,602 mg/kg
Decamethylcyclopentasiloxane	Dermal	Rabbit	LD50 > 15,000 mg/kg
Poly(dimethylsiloxane)	Dermal	Rabbit	LD50 > 19,400 mg/kg
Decamethylcyclopentasiloxane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 8.7 mg/l
Decamethylcyclopentasiloxane	Ingestion	Rat	LD50 > 24,134 mg/kg
Octamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,400 mg/kg
Octamethylcyclotetrasiloxane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 36 mg/l
Octamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly(dimethylsiloxane)	Ingestion	Rat	LD50 > 17,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Solvent Refined Hydrotreated Middle Distillate	Rabbit	Minimal irritation
Ethyltriacetoxysilane	Rabbit	Corrosive
Methyltriacetoxysilane	Rabbit	Corrosive
Decamethylcyclopentasiloxane	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	Minimal irritation
Poly(dimethylsiloxane)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Solvent Refined Hydrotreated Middle Distillate	Not	Mild irritant
	available	
Ethyltriacetoxysilane	similar	Corrosive
	health	
	hazards	

3MTM Super Silicone Sealant (Clear), 08661, 08663 05/22/18

Methyltriacetoxysilane	Rabbit	Corrosive
Decamethylcyclopentasiloxane	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	No significant irritation
Poly(dimethylsiloxane)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Silica	Human	Not classified
	and	
	animal	
Decamethylcyclopentasiloxane	Mouse	Not classified
Octamethylcyclotetrasiloxane	Human	Not classified
	and	
	animal	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	In Vitro	Not mutagenic
Silica	In Vitro	Not mutagenic
Solvent Refined Hydrotreated Middle Distillate	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
Decamethylcyclopentasiloxane	In Vitro	Not mutagenic
Decamethylcyclopentasiloxane	In vivo	Not mutagenic
Octamethylcyclotetrasiloxane	In Vitro	Some positive data exist, but the data are not
		sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Silica	Not	Mouse	Some positive data exist, but the data are not
	Specified		sufficient for classification
Solvent Refined Hydrotreated Middle Distillate	Dermal	Mouse	Some positive data exist, but the data are not
			sufficient for classification
Decamethylcyclopentasiloxane	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Decamethylcyclopentasiloxane	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.43 mg/l	2 generation
Decamethylcyclopentasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.43 mg/l	2 generation
Decamethylcyclopentasiloxane	Inhalation	Not classified for development	Rat	NOAEL 2.43 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Ingestion	Toxic to female reproduction	Rabbit	NOAEL 50 mg/kg/day	during organogenesi s
Octamethylcyclotetrasiloxane	Inhalation	Toxic to female reproduction	Rat	NOAEL 3.6	2 generation

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mg/l			
		mg/l	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Solvent Refined Hydrotreated Middle Distillate	Inhalation	central nervous system depression respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL NA	
Solvent Refined Hydrotreated Middle Distillate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Not available	NOAEL NA	
Ethyltriacetoxysilane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyltriacetoxysilane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Decamethylcyclopentasilo xane	Dermal	hematopoietic system eyes	Not classified	Rat	NOAEL 1,600 mg/kg/day	28 days
Decamethylcyclopentasilo xane	Inhalation	hematopoietic system respiratory system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 2.42 mg/l	2 years
Decamethylcyclopentasilo xane	Ingestion	liver immune system respiratory system heart hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Octamethylcyclotetrasiloxa ne	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 960 mg/kg/day	3 weeks
Octamethylcyclotetrasiloxa ne	Inhalation	liver	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxa ne	Inhalation	endocrine system immune system kidney and/or bladder	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxa ne	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxa ne	Ingestion	liver	Not classified	Rat	NOAEL 1,600 mg/kg/day	2 weeks

Aspiration Hazard

Name	Value
Solvent Refined Hydrotreated Middle Distillate	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable
Health Hazards
Reproductive toxicity
Serious eye damage or eye irritation
Skin Corrosion or Irritation

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	<u>C.A.S. No</u>	Regulation	<u>Status</u>
Octamethylcyclotetrasiloxane	556-67-2	Toxic Substances Control Act (TSCA) 4	Applicable
		Test Rule Chemicals	

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard ClassificationHealth: 2Flammability: 1Physical Hazard: 0Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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Safety Data Sheet acc. to OSHA GHS (29 CFR 1910.1200)

Printing date 06/10/2015

Reviewed on 06/10/2015

1 Identification

· Product identifier

• Trade name: Lead-Free Solders, Stay Brite®, Stay Brite 8®, Stay Brite® Ultra • Product size: Variable

· Other means of identification

· SDS Number: 0125

· Recommended use and restriction on use

· Recommended use: Metal soldering

• Restrictions on use: No further relevant information available.

· Manufacturer/Importer/Supplier/Distributor information

• Manufacturer/Supplier: Harris Products Group 4501 Quality Place Mason, Ohio 45040 US 513-754-2000

Safety Data Sheet Questions: salesinfo@jwharris.com
 Arc Welding Safety Information: www.lincolnelectric.com/safety

• **24-Hour Emergency Response Telephone Numbers:** 1-866-519-4752 (USA, Canada, Mexico only)

(+) 1-760-476-3962

• **3E Company Access Code:** 333895

2 Hazard(s) identification

Classified according to the criteria of the Globally Harmonized System of Classification and Labeling of Chemicals (GHS), OSHA Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Controlled Products Regulations.

· Classification of the substance or mixture

The product is not classified as hazardous according to the Globally Harmonized System (GHS). • Additional information:

0 percent of the mixture consists of ingredient(s) of unknown toxicity.

There are no other hazards not otherwise classified that have been identified.

· Label elements

· GHS label elements

The product is not classified as hazardous according to OSHA GHS regulations within the United States.

· Hazard pictograms Not Regulated

· Signal word Not Regulated

· Hazard-determining components of labeling: None.

· Hazard statements Not Regulated

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94-97%

3-6%

· Precautionary statements Not Regulated

· Additional information:

• Other hazards which do not result in GHS classification:

Heat rays (infrared radiation) from flame or hot metal can injure eyes. Overexposure to soldering fumes and gases can be hazardous. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product.

Hazard description:

· WHMIS-symbols: Not hazardous under WHMIS.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

• **Description:** Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

7440-31-5 tin

7440-22-4 silver

Additional information:

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret. • **Composition comments:**

• Composition comments: The term "Hazardous Ingredients"

The term "Hazardous Ingredients" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a hazard. The product may contain additional nonhazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 and 8 for more information.

4 First-aid measures

· Description of first aid measures

General information: No special measures required.

· After inhalation:

Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.

After skin contact:

Remove contaminated clothing and wash the skin thoroughly with soap and water. For reddened or blistered skin, or thermal burns, obtain medical assistance at once.

After eye contact:

Dust or fume from this product should be flushed from the eyes with copious amounts of clean, tepid water until transported to an emergency medical facility. Do not allow victim to rub or keep eyes tightly closed. Obtain medical assistance at once.

· After swallowing:

Unlikely due to form of product, except for granular materials. Avoid hand, clothing, food, and drink contact with metal fume or powder which can cause ingestion of particulate during hand to mouth activities such as drinking, eating, smoking, etc. If ingested, do not induce vomiting. Contact a poison control center. Unless the poison control center advises otherwise, wash out mouth thoroughly with water. If symptoms develop, seek medical attention at once.

Information for doctor:

· Most important symptoms and effects, both acute and delayed

No further relevant information available.

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Danger
 Soldering hazards are complex and may include physical and health hazards such as but not limited to infrared radiation from flame or hot metal, physical strains, thermal burns due to hot metal or spatter and potential health effects of overexposure to brazing fume or dust. Refer to Section 11 for more information.
 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

· Extinguishing media

· Suitable extinguishing agents:

As shipped, the product will not burn. In case of fire in the surroundings: use appropriate extinguishing agent.

For metal fires: Use specific agents only.

• For safety reasons unsuitable extinguishing agents: For metal fires: Use specific agents only. • Special hazards arising from the substance or mixture

Infrared radiation from flame or hot metal can ignite combustibles and flammable products.

· Advice for firefighters

• Special fire fighting procedures:

Use standard firefighting procedures and consider the hazards of other involved materials.

• Protective equipment:

Wear self-contained respiratory protective device.

- Wear fully protective suit.
- · Additional information

Read and understand American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" and National Fire rotection Association NFPA 51B, "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" before using this product.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8. · Environmental precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Methods and material for containment and cleaning up: Clean up spills immediately, observing precautions in the personal protective equipment in Section 8. Avoid generating dust. Prevent product from entering any drains, sewers or water sources. Pick up mechanically. Send for recovery or disposal in suitable receptacles. Dispose contaminated material as waste according to item 13. **Reference to other sections** See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

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7 Handling and storage

· Handling:

· Precautions for safe handling

Prevent formation of dust.

Ensure good ventilation/exhaustion at the workplace.

Any deposit of dust which cannot be avoided must be regularly removed.

Read and understand the manufacturer's instruction and the precautionary label on the product. Refer to Lincoln Safety Publications at www.lincolnelectric.com/safety. See American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" published by the American Welding Society, http:// pubs.aws.org and OSHA Publication 2206 (29CFR1910), U.S. Government Printing Office, www.gpo.gov.

· Conditions for safe storage, including any incompatibilities

· Storage:

• Requirements to be met by storerooms and receptacles:

Store in closed original container in a dry place. Store away from incompatible materials. Store in accordance with local/regional/national regulations.

• Information about storage in one common storage facility: No special requirements.

• Further information about storage conditions: No special requirements.

• Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see item 7.

· Control parameters

Exposure Guidelines:

Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) are values published by the American Conference of Government Industrial Hygienists (ACGIH). ACGIH Statement of Positions Regarding the TLVs® and BEIs® states that the TLV-TWA should be used as a guide in the control of health hazards and should not be used to indicate a fine line between safe and dangerous exposures. See Sections 2, 3, 8, 10, and 11 for information on potential fume constituents of health interest. Threshold Limit Values are figures published by the American Conference of Government Industrial Hygienists.

Components with limit values that require monitoring at the workplace:

These components may be present

7440-31-5 tin		
PEL (USA)	Long-term value: 2 mg/m ³ metal	
REL (USA)	Long-term value: 2 mg/m ³	
TLV (USA)	Long-term value: 2 mg/m ³ metal	
EL (Canada)	Long-term value: 2 mg/m ³ metal	
EV (Canada)	Long-term value: 2* 0.1** mg/m ³ *metal, oxide, inorg. compds.;**org. compds.: Skin	
	•	(Contd. on page 5)

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(Contd. of page 4) LMPE (Mexico) Long-term value: 2* mg/m³ *metal 7440-22-4 silver PEL (USA) Long-term value: 0.01 mg/m³ REL (USA) Long-term value: 0.01 mg/m³ TLV (USA) Long-term value: 0.1 mg/m³ metal: dust and fume Short-term value: 0.03 mg/m³ EL (Canada) Long-term value: 0.01 mg/m³ as Ag EV (Canada) Long-term value: 0.1* 0.01** mg/m³ *metal;**water-soluble compdounds (as silver) Long-term value: 0.1 mg/m³ LMPE (Mexico) Metal, polvos y humos · Additional information: The lists that were valid during the creation were used as basis. · Exposure controls · Personal protective equipment: General protective and hygienic measures: The usual precautionary measures for handling chemicals should be followed. Do not eat, drink or smoke when using the product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.2, F1.3 and F1.5, available from the American Welding Society, www.aws.org. Keep away from foodstuffs, beverages and feed. · Engineering controls: No further relevant information available. · Ventilation Use enough ventilation, local exhaust at the flame or heat source, or both to keep the fumes and gases from the worker's breathing zone and the general area. Train the operator to keep his head out of the fumes. Keep exposure as low as possible. **Breathing equipment:** Keep your head out of fumes. Use enough ventilation and local exhaust to keep fumes and gases from your breathing zone and the general area. An approved respirator should be used unless exposure assessments are below applicable exposure limits. Protection of hands: Thermally-protective gloves. Suitable gloves can be recommended by the glove supplier. The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. (Contd. on page 6)

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• Eye protection:

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Wear glasses or face shield with appropriate shading for brazing operations.

· Body protection: Protective work clothing

· Limitation and supervision of exposure into the environment No special requirements.

· Risk management measures No special requirements.

Information on basic physical and	chemical properties	
General Information		
Appearance:		
Form:	Solid material	
Color:	According to product specification	
Odor:	Odorless	
Odor threshold:	Not determined.	
pH-value:	Not applicable.	
Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	Undetermined.	
Flash point:	Not applicable.	
Flammability (solid, gaseous):	Not determined.	
Auto-ignition temperature:	Not determined.	
Decomposition temperature:	Not determined.	
Auto igniting:	Product is not self-igniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure:	Not applicable.	
Density:	Not determined.	
Relative density	Not determined.	
Vapour density	Not applicable.	
Evaporation rate	Not applicable.	
Solubility in / Miscibility with		
Water:	Insoluble.	
Partition coefficient (n-octanol/wa	ter): Not determined	

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 Viscosity: Dynamic: Kinematic:
 Other information

Not applicable. Not applicable. No further relevant information available.

10 Stability and reactivity

• **Reactivity** The product is non-reactive under normal conditions of use, storage and transport.

· Chemical stability Stable under normal temperatures and pressures.

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

Possibility of hazardous reactions

Reacts with strong acids and alkali.

Reacts with strong oxidizing agents.

• Conditions to avoid Avoid heat or contamination.

· Incompatible materials: No further relevant information available.

· Hazardous decomposition products:

Solderinging fumes and gases cannot be classified simply. The composition and products: quantity of both are dependent upon the metal being joined, the process, procedure and filler metals and flux used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being joined (such as paint, plating, or galvanizing), the number of operators and the volume of the worker area, the quality and amount of ventilation, the position of the operator's head with respect to the fume and fumes from chemical fluxes used in some soldering operations.

When the wire or rod is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Decomposition products of normal operation include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 3, plus those from the base metal and coating, etc., as noted above.

11 Toxicological information

· Information on likely routes of exposure

· Ingestion:

Unlikely route of exposure.

Health injuries from ingestion are not known or expected under normal use.

· Inhalation:

Potential chronic health hazards related to the use of welding consumables are most applicable to the inhalation route of exposure.

Skin Contact: Heat rays can burn skin.

• Eye Contact: Heat rays (infrared radiation from flame) or hot metal can injure eyes.

Information on toxicological effects

· Inhalation

Short-term (acute) overexposure to soldering fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to brazing fumes can lead tosiderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects. (Contd. on page 8)

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(Contd. of page 7)

Acute toxicity:
 LD/LC50 values that are relevant for classification: None.

· Primary irritant effect:

• on the skin: No irritant effect.

• on the eye: No irritating effect.

· in the respiratory system: No irritating effect.

Sensitization: No sensitizing effects known.

· Additional toxicological information:

Organic polymers may be used in the manufacture of various welding consumables. Overexposure to their decomposition byproducts may result in a condition known as polymer fume fever. Polymer fume fever usually occurs within 4 to 8 hours of exposure with the presentation of flu like symptoms, including mild pulmonary irritation with or without an increase in body temperature. Signs of exposure can include an increase in white blood cell count. Resolution of symptoms typically occurs quickly, usually not lasting longer than 48 hours.

The product is not subject to classification according to internally approved calculation methods for preparations:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· Other information relevant to carcinogenicity

Cancerous lesions have been reported in persons exposed to arc rays.

· Germ cell mutagenicity

· In vitro: Not classified

- · In vivo Not classified
- · Reproductive toxicity Not classified
- Specific target organ toxicity single exposure Not classified
- · Specific target organ toxicity repeated exposure Not classified
- · Aspiration hazard Not classified

12 Ecological information

Inorganic product, is not eliminable from water by means of biological cleaning processes.

- Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:

Negative ecological effects are, according to the current state of knowledge, not expected.

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Trade name: Lead-Free Solders, Stay Brite®, Stay Brite 8®, Stay Brite® Ultra

(Contd. of page 8)

· Results of PBT and vPvB assessment

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

• Other adverse effects No further relevant information available.

13 Disposal considerations

· Waste treatment methods

· Recommendation:

The generation of waste should be avoided or minimized whenever possible. When practical, recycle in an environmentally acceptable, regulatory compliant manner. Dispose of non-recyclable products in accordance with all applicable Federal, State, Provincial, and Local requirements.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

· Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

UN-Number		
DOT, ADR, ADN, IMDG, IATA	Not Regulated	
UN proper shipping name DOT, ADR, ADN, IMDG, IATA	Not Regulated	
Transport hazard class(es)		
DOT, ADR, ADN, IMDG, IATA Class	Not Regulated	
Packing group DOT, ADR, IMDG, IATA	Not Regulated	
Environmental hazards:		
Marine pollutant:	No	
Special precautions for user	Not applicable.	
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	k II of Not applicable.	
UN "Model Regulation":	-	

(Contd. on page 10)

Printing date 06/10/2015

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Reviewed on 06/10/2015

Trade name: Lead-Free Solders, Stay Brite®, Stay Brite 8®, Stay Brite® Ultra

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Safety, health and environmental regulations/legislation specific for the substa	ince or mixture
US Federal Regulations	
None of the ingredients is listed.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
None present or none present in regulated quantities.	
Section 302 (extremely hazardous substances) None of the ingredients is listed.	
Section 304 (emergency release notification)	
None of the ingredients is listed.	
Sections 311/312 (hazardous chemical threshold planning quantity in pounds)	
None of the ingredients is listed.	
Section 313 (TRI reporting)	
7440-22-4 silver	
Section 355 (extremely hazardous substances):	
None of the ingredients is listed.	
CERCLA Hazardous Substance List (40 CFR 302.4):	
7440-22-4 silver	
TSCA (Toxic Substances Control Act):	
All ingredients are listed.	
Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)	
None present or none present in regulated quantities.	
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.13 None present or none present in regulated quantities.	30):
Proposition 65 (California)	
Chemicals known to cause cancer:	
None of the ingredients are listed.	
Chemicals known to cause reproductive toxicity for females:	
None of the ingredients are listed.	
Chemicals known to cause reproductive toxicity for males:	
None of the ingredients is listed.	
Chemicals known to cause developmental toxicity:	
None of the ingredients is listed.	
Carcinogenic categories	
EPA (Environmental Protection Agency)	
7440-22-4 silver	
TLV (Threshold Limit Value established by ACGIH)	
$\Gamma = V (\Gamma \cap \Gamma = S \cap \Gamma \cap I)$	

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Trade name: Lead-Free Solders, Stay Brite®, Stay Brite 8®, Stay Brite® Ultra

(Contd. of page 10)

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

• State Right to Know Listings

· US. New Jersey Worker and Community Right-to-Know Act

tin

silver

· US. Massachusetts RTK - Substance List

tin silver

US. Pennsylvania RTK - Hazardous Substances

tin

silver

· US. Rhode Island RTK

tin silver

· Canada

· Canadian Controlled Products Regulations: Not hazardous under WHMIS.

Canadian substance listings:

· Canadian Domestic Substances List (DSL)

All ingredients are listed.

· Canada Non-Domestic Substances List (NDSL)

None of the ingredients is listed.

· Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

· Canadian Ingredient Disclosure list (limit 1%)

All ingredients are listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

· Date of preparation / last revision 06/10/2015 / -

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

(Contd. on page 12)

Printing date 06/10/2015

Reviewed on 06/10/2015

Trade name: Lead-Free Solders, Stay Brite®, Stay Brite 8®, Stay Brite® Ultra

(Contd. of page 11)

Sources
SDS Prepared by: ChemTel Inc.
1305 North Florida Avenue
Tampa, Florida USA 33602-2902
Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573
Website: www.chemtelinc.com
Disclaimer:
We urge each end user and recipient of this SDS to study it ca

We urge each end user and recipient of this SDS to study it carefully. If necessary consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product.

Harris Products Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for use, handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Section 1: Product and Company Identification

Product Name: Cast Iron Synonyms: Chemical Name: Chemical Family: Chemical Formula: N/A Manufacturer: Tyler Pipe Company Division: Address: P.O. Box 2027 Tyler, TX 75710-2027 Prepared By: Product Use:

Section 1 Notes:

Phone Number: (903) 882-2226 FAX: (903) 882-2222

Section 2: Composition/Information on Ingredients

ACGIH TLV: NA NA	ACGIH	STEL: AC	CGIH Ceiling
Sulfur OSHA PEL:	OSHA STEL:	CAS#: 7404-34-9 OSHA Ceili	
Silicon OSHA PEL: ACGIH TLV:	OSHA STEL: ACGIH STEL:	CAS#: 7440-21-3 OSHA Ceili ACGIH Ceil	
Phosphorus OSHA PEL: ACGIH TLV:	OSHA STEL: ACGIH STEL:	CAS#: 7723-14-0 OSHA Ceili ACGIH Ceil	
Nickel OSHA PEL: ACGIH TLV:	OSHA STEL: ACGIH STEL:	CAS#: 7440-02-0 OSHA Ceili ACGIH Ceil	
Molybdenum OSHA PEL: ACGIH TLV:	OSHA STEL: ACGIH STEL:	CAS#: 7439-98-7 OSHA Ceili ACGIH Ceil	0
Manganese: OSHA PEL: ACGIH TLV:	OSHA STEL: ACGIH STEL:	CAS#: 007439-96-5 OSHA Ceili ACGIH Ceil	
Iron: OSHA PEL: ACGIH TLV: 5mg/m3	OSHA STEL: ACGIH STEL:	CAS#: 1307-37-1 OSHA Ceili ACGIH Ceil	
Chromium OSHA PEL: ACGIH:TLV 0.5 NA	OSHA STEL: ACGIH STEL:	CAS#: 7440-47-3 OSHA Ceili ACGIH Ceil	
Carbon OSHA PEL: ACGIH TLV: 3.5 mg/m3	OSHA STEL: ACGIH STEL:	CAS #: 133-86-4 OSHA Ceili ACGIH Ceil	

Section 2 Notes:

Material Safety Data Sheet

Cast Iron (Tyler Pipe)

Section 3: Hazards Identification

Emergency Overview:				
Routes of Entry:	NA			
Potential Health Effects				
Eyes:				
Skin:				
Ingestion:				
Inhalation:				
Chronic Health Hazards:		NA		
Conditions Aggravated by	/ Exposure	NA		
Carcinogenicity	OSHA: No	ACGIH: No	NTP: Yes	Other: CHROMIUM (Suspected)
				NICKEL (Suspected)

Section 3 Notes:

Section 4 First Aid Measures

 Eyes:
 FLUSH WITH LARGE AMOUNTS OF WATER.

 Skin:
 IF DUST OR MIST GETS ON THE SKIN WASH THE CONTAMINATED SKIN WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE USING AGAIN.

 Ingestion:
 NA

 Inhalation:
 IF ACUTE OVEREXPOSURE TO FUMES OCCURS, REMOVE VICTIM FROM THE ADVERSE ENVIRONMENT AND SEEK MEDICAL ATTENTION.

 Notes to First Aid Providers:
 Image: Content of the second second

Section 4 Notes:

Section 5: Fire-Fighting Measures

Flammable Limits in Air	Upper	:NA	Lower: NA	Method Used: NA	
Flash Point:	NA	F	С		
Autoignition Temp:	NA	F	С		
FFPA Hazard Classification Health:			Flammability:	Reactivity:	Other:
HMIS Hazard Classification Health:			Flammability	Reactivity:	Protection:
Extinguishing Media:					
Special Fire Fighting Procedures		NA			
Unusual Fire and Explosion Haza	rds:	NA			
Hazardous Decomposition Produ	icts:				
Section 5 Notes:					

Section 6: Accidental Release Measures

Accidental Release Measures: Material in solid form.

Section 7: Handling and Storage

Handling and Storage:

Section 8: Exposure Control/Personal Protection

 Engineering Controls:
 Ventilation:
 LOCAL EXHAUST: If needed MECHANICAL (GENERAL): If needed

 Respiratory Protection:
 If Welding or Grinding use appropriate eye protection.

 Skin Protection:
 Protective equipment optional.

 Other Protective Clothing or Equipment:
 NA

 Work Hygienic Practices:
 NA

 Exposure Guidelines:
 Section 8 Notes:

Section 9: Physical and Chemical Properties

Appearance: Grey colored metal		pH as Supplied: NA	pH at Dilution:		
Physical State:		Boiling Point:	F C		
Odor: None		Melting Point:	2300F C		
Vapor Pressure (mmHg): NA@	F C	Freezing Point:	F C		
Vapor Density (Air=1) NA@	F C	Viscosity: @	F C		
Specific Gravity (H20=1): 7.03		Molecular Weight NA	F C		
Evaporation rate: NA	Basis	Solubility in Water:			
Percent Solids by Weight:	Percent Volatile by Weight:	by Volume: @	F C		
Volatile Organic Compounds (VOC): NA Section: 9 Notes:					

Section 10: Stability and Reactivity

Stable:	Hazardous Polymerization	3
Conditions to Avoid:		
Hazardous Polymerization:		
Incompatibilities:		
Hazardous Decomposition: NA		
Section10 Notes:		

Section 11: Toxicological Information

Toxicological Information

Section 12: Ecological Information

Ecological Information

Section 13: Disposal Considerations

Waste Disposal Method:	Dispose of in accordance with appropriate	RCRA Hazard Class:
-	Federal, State, and Local regulations.	

Section 13 Notes:

Section 14: Transport Information

Proper Shipping Name: Shipping Instructions:		UN/NA Type: UN/NA Number:
Shipping Hazards:		U.S.D.O.T. ID Number:
Labels:	Packing Group:	
Other Agencies:	. .	
Section 14 Notes:		

Section 15: Regulatory Information

T.S.C.A. U.S. Federal:			C.E.R.C.L.A. State:			
International: SARA 311/312	Fire: No	Pressure: No	Reactivity: No	Delayed: No	Immediate: No	
Section 15 Notes:						

Section 16: Other Information

Preparation Information:
Disclaimer:
Section 16 Notes:

Label Statement:

Material Safety Data Sheet

Tyseal 27-A Pipe Joint Lubricant

Date of Preparation: August 1998/Revised 12/2009

Section 1 - Chemical Product and Company Identification Product/Chemical Name: Tyseal 27-A Pipe Joint Lubricant Chemical Formula: 88-6R7 Manufacturer: JTM Products, Inc., 31025 Carter Street, Solon, OH 44139, Phone (440) 287-2302, FAX (440) 287-3095 (CHEM-TEL 24-hour emergency: (800) 255-3924) Section 2 - Composition / Information on Ingredients Proprietary blend of soap [CAS#61790-44-1], glycol [CAS#57-55-6]and filler [CAS#12001-26-2]. revised February 2005 - John Cahoon Section 3 - Hazards Identification HMIS ☆☆☆☆☆ Emergency Overview ☆☆☆☆☆ Η 1 F 0 **Potential Health Effects** 0 R Primary Entry Routes: Not Hazardous **PPE[†]** Carcinogenicity: IARC, NTP, and OSHA do not list the ingredients in Tyseal 27-A Pipe Joint Lubricant as [†]Sec. 8 carcinogens. **Section 4 - First Aid Measures** Eye Contact: Flush with copious volumes of water for 15 minutes while holding eyelids open. Skin Contact: Wash with water. If irritation persists, call a physician. **Section 5 - Fire-Fighting Measures Flash Point:** >220 °F (>104 °C) LEL: NA **NFPA** Flash Point Method: NA, contains water **UEL: NA** 0 Flammability Classification: 0 **Autoignition Temperature: NA** Extinguishing Media: Water, water fog, alcohol foam, carbon dioxide or dry chemical are all suitable. Unusual Fire or Explosion Hazards: None Hazardous Combustion Products: None **Fire-Fighting Instructions:** Do not release runoff from fire control methods to sewers or waterways. Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode. **Section 6 - Accidental Release Measures** Spill /Leak Procedures: This product is a biodegradable soap. Containment: For large spills, dike far ahead of spill for later disposal. **Cleanup:** Place the bulk of any spilled material into drums, then rinse any remaining material to sewage treatment facility, in accordance with any applicable regulations. Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120). Section 7 - Handling and Storage Handling Precautions: No special precautions are required. Storage Requirements: No special precautions are required. Regulatory Requirements: No known regulatory requirement for handling and storage. Section 8 - Exposure Controls / Personal Protection **Engineering Controls:** Ventilation: Provide general or local exhaust ventilation systems. **Administrative Controls: Respiratory Protection:** If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit-testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

Tyseal 27-A Pipe Joint Lubricant

Protective Clothing/Equipment: Wear chemically protective gloves to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses. Safety Stations: Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area. Contaminated Equipment: Launder before reuse. Remove this material from your shoes and clean personal protective equipment.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

Section 9 - Physical and Chemical Properties

Physical State: Paste Appearance and Odor: amber paste, bland odor Odor Threshold: NA Vapor Pressure: NA Vapor Density (Air=1): NA Formula Weight: NA (blend) Density: 8.3 lbs./gal. Specific Gravity (H₂O=1, at 4 °C): 1.0 pH: 11 Water Solubility: complete solubility in water Boiling Point: >220 °F Freezing/Melting Point: <32 °F Viscosity: viscous paste Refractive Index: unknown Surface Tension: unknown % Volatile: 28 [Revised April 2006] Evaporation Rate: NA

Section 10 - Stability and Reactivity

Stability: Tyseal 27-A Pipe Joint Lubricant is stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization will not occur.

Chemical Incompatibilities:

Conditions to Avoid: Avoid contact with strong oxidizing agents. [Revised April 2006]

Hazardous Decomposition Products: Thermal oxidative decomposition of Tyseal 27-A Pipe Joint Lubricant can produce oxides of carbon and nitrogen.

Section 11- Toxicological Information

Toxicity Data:

Eye Effects: Eye irritant [based on blended ingredients]. **Skin Effects:** Slight skin irritant if allowed to remain in contact.

Section 12 - Ecological Information

Ecotoxicity: Environmental Fate

Environmental Transport: Unknown. **Environmental Degradation:** Soaps are well known to be biodegradable.

Soil Absorption/Mobility: Unknown.

Section 13 - Disposal Considerations

Disposal: Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable Federal, state, and local regulations.

Section 14 - Transport Information

Not hazardous under DOT regulations.

Section 15 - Regulatory Information

EPA Regulations: None apply.

Section 16 - Other Information

Prepared By: B. Noragon

Approved By: B. Roll

Disclaimer: JTM PRODUCTS, INC. makes no warranty, expressed or implied, as to the accuracy, completeness, or reliability of information contained herein, except that such information is, to the best of JTM's knowledge and belief, accurate as of the date indicated. It is for the purchaser and/or user to decide whether this information is suitable for his purposes. Reviewed/Section 2 revised February 2005 by John Cahoon; Reviewed/Section 9 & 10 revised April 2006 by John Cahoon; Reviewed and revised December 2009 by D. Barrer



Version: 1.0 Revision Date: 03/30/2016

SAFETY DATA SHEET

1. Identification

Material name: VULKEM 116 LV GRAY 30 CTG/CS Material: 426712L 323

Recommended use and restriction on use

Recommended use: Sealant Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

Tremco U.S Sealants 3735 Green Road Beachwood OH 44122 US

Contact person: Telephone: Emergency telephone number:

EH&S Department 216-292-5000 1-800-424-9300 (US); 1-613-996-6666 (Canada)

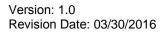
2. Hazard(s) identification

Hazard Classification

Health Hazards	
Respiratory sensitizer	Category 1
Skin sensitizer	Category 1
Germ Cell Mutagenicity	Category 1B
Carcinogenicity	Category 1A
Unknown toxicity - Health	
Acute toxicity, oral	34.06 %
Acute toxicity, dermal	41.27 %
Acute toxicity, inhalation, vapor	97.73 %
Acute toxicity, inhalation, dust or mist	99.12 %
Environmental Hazards	
Acute hazards to the aquatic	Category 2
environment	
Unknown toxicity - Environment	
Acute hazards to the aquatic environment	78.43 %
Chronic hazards to the aquatic environment	100 %

Label Elements

Hazard Symbol:





Signal Word:	Danger
Hazard Statement:	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause genetic defects. May cause cancer. Toxic to aquatic life.
Precautionary Statement:	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. [In case of inadequate ventilation] wear respiratory protection. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Avoid release to the environment.
Response:	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Specific treatment (see this label). Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Other hazards which do not result in GHS classification:	None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Calcium Carbonate (Limestone)	1317-65-3	10 - 30%
Titanium dioxide	13463-67-7	3 - 7%
Polyethylene	9002-88-4	3 - 7%
Heavy aromatic naphtha	64742-94-5	1 - 5%
Aromatic petroleum distillates	64742-95-6	0.5 - 1.5%
1,2,4-Trimethylbenzene	95-63-6	0.5 - 1.5%
4,4'-Methylene bis(phenylisocyanate)	101-68-8	0.5 - 1.5%



Aluminum oxide	1344-28-1	0.1 - 1%
Polymethylene polyphenyl isocyanate	9016-87-9	0.1 - 1%
1,3,5-Trimethylbenzene	108-67-8	0.1 - 1%
Crystalline Silica (Quartz)/ Silica Sand	14808-60-7	0.1 - 1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures				
Ingestion:	Call a POISON CENTER/doctor//if you feel unwell. Rinse mouth.			
Inhalation:	Call a physician or poison control center immediately. If breathing stops, provide artificial respiration. Move to fresh air. If breathing is difficult, give oxygen.			
Skin Contact:	If skin irritation occurs: Get medical advice/attention. Destroy or thoroughly clean contaminated shoes. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention.			
Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.			
Most important symptoms/effec	ts, acute and delayed			
Symptoms:	May cause skin and eye irritation.			
Indication of immediate medical attention and special treatment needed				
Treatment:	Symptoms may be delayed.			
5. Fire-fighting measures				
General Fire Hazards:	No unusual fire or explosion hazards noted.			
Suitable (and unsuitable) extinguishing media				
Suitable extinguishing media:	Use fire-extinguishing media appropriate for surrounding materials.			
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.			
Specific hazards arising from the chemical:	During fire, gases hazardous to health may be formed.			
Special protective equipment a	nd precautions for firefighters			
Special fire fighting procedures:	No data available.			



Special protective equipment for fire-fighters:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
6. Accidental release measure	s		
Personal precautions, protective equipment and emergency procedures:	Ventilate closed spaces before entering them. Evacuate area. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.		
Methods and material for containment and cleaning up:	Collect spillage in containers, seal securely and deliver for disposal according to local regulations.		
Notification Procedures:	In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.		
Environmental Precautions:	Avoid release to the environment. Prevent further leakage or spillage if safe to do so.		
7. Handling and storage			
Precautions for safe handling:	Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling. Ventilate well, avoid breathing vapors. Use approved respirator if air contamination is above accepted level. Use mechanical ventilation in case of handling which causes formation of dust.		
Conditions for safe storage, including any	Store locked up.		

8. Exposure controls/personal protection

Control Parameters

incompatibilities:

Occupational Exposure Limits

Chemical Identity	type	Exposure Limit Values	Source
Calcium Carbonate (Limestone) - Total	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
dust.			(02 2006)
Calcium Carbonate	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air
(Limestone) - Respirable fraction.			Contaminants (29 CFR 1910.1000) (02 2006)
Titanium dioxide	TWA	10 mg/m3	US. ACGIH Threshold Limit Values
)	(2011)
Titanium dioxide - Total	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air
dust.			Contaminants (29 CFR 1910.1000)
			(02 2006)
Polyethylene -	TWA	10 mg/m3	US. ACGIH Threshold Limit Values
Inhalable particles.			(03 2015)
Polyethylene -	TWA	3 mg/m3	US. ACGIH Threshold Limit Values



Respirable particles.				(03 2015)
Polyethylene -	PEL		5 mg/m3	US. OSHA Table Z-1 Limits for Air
Respirable fraction.				Contaminants (29 CFR 1910.1000) (02 2006)
Polyethylene - Total	PEL		15 mg/m3	US. OSHA Table Z-1 Limits for Air
dust.			Ū	Contaminants (29 CFR 1910.1000) (02 2006)
	TWA		15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
	TWA		50 millions	US. OSHA Table Z-3 (29 CFR
			of particles	1910.1000) (2000)
			per cubic	
			foot of air	
Polyethylene - Respirable fraction.	TWA		5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
	TWA		15 millions	US. OSHA Table Z-3 (29 CFR
			of particles	1910.1000) (2000)
			per cubic	
			foot of air	···-
Heavy aromatic	TWA		200	US. ACGIH Threshold Limit Values
naphtha - Non-aerosol.			mg/m3	(03 2014)
 as total hydrocarbon vapor 				
Heavy aromatic	PEL	100 ppm	400	US. OSHA Table Z-1 Limits for Air
naphtha		i co ppin	mg/m3	Contaminants (29 CFR 1910.1000)
ı			0	(02 2006)
1,2,4-Trimethylbenzene	TWA	25 ppm		US. ACGIH Threshold Limit Values
				(2011)
4,4'-Methylene bis(phenylisocyanate)	TWA	0.005 ppm		US. ACGIH Threshold Limit Values (2011)
bio(pricity)ioocyanace/	Coiling	0.02 ppm	0.2 mg/m3	US. OSHA Table Z-1 Limits for Air
	Ceiling	0.0- pp	01 <u>–</u> 111 <u>9</u> , 1110	Contaminants (29 CFR 1910.1000)
				(02 2006)
Aluminum oxide - Respirable fraction.	TWA		1 mg/m3	US. ACGIH Threshold Limit Values (2011)
	DEI		5 mg/m3	US. OSHA Table Z-1 Limits for Air
	PEL		o mg/mo	Contaminants (29 CFR 1910.1000)
				(02 2006)
Aluminum oxide - Total	PEL		15 mg/m3	US. OSHA Table Z-1 Limits for Air
dust.				Contaminants (29 CFR 1910.1000)
Polymethylene	TWA	0.005 ppm		(02 2006) US. ACGIH Threshold Limit Values
polyphenyl isocyanate		0.003 ppm		(2011)
	Ceiling	0.02 ppm	0.2 mg/m3	US. OSHA Table Z-1 Limits for Air
	Coming		00	Contaminants (29 CFR 1910.1000)
				(02 2006)
1,3,5-Trimethylbenzene	TWA	25 ppm		US. ACGIH Threshold Limit Values (2011)
Crystalline Silica	TWA		0.025	US. ACGIH Threshold Limit Values
(Quartz)/ Silica Sand -			mg/m3	(2011)
Respirable fraction.			3	
Crystalline Silica	TWA		2.4	US. OSHA Table Z-3 (29 CFR
(Quartz)/ Silica Sand -			millions of	1910.1000) (2000)
Respirable.			particles	
			per cubic	
			foot of air	5/19



	TWA	0.1 mg/m3	US. OSHA Table Z-3 (29 CFR
			1910.1000) (2000)
Crystalline Silica	TWA	0.3 mg/m3	US. OSHA Table Z-3 (29 CFR
(Quartz)/ Silica Sand -			1910.1000) (2000)
Total dust.			

Chemical name	type	Exposure Limit Values	Source
Diisodecyl phthalate	TWAEV	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Calcium Carbonate (Limestone) - Total dust.	STEL	20 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)



Calcium Carbonate (Limestone) - Respirable fraction.	TWA	3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Calcium Carbonate (Limestone) - Total dust.	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Titanium dioxide - Total dust.	TWA	10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Titanium dioxide - Respirable fraction.	TWA	3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Titanium dioxide	TWAEV	10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Titanium dioxide - Total dust.	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Polyethylene - Respirable fraction.	TWA	3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Polyethylene - Total dust.	TWA	10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Polyethylene - Respirable particles.	TWAEV	3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Polyethylene - Inhalable	TWAEV	10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Polyethylene - Total dust.	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Heavy aromatic naphtha - Non-aerosol. - as total hydrocarbon vapor	TWA	200 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Heavy aromatic naphtha - Non-aerosol. - as total hydrocarbon vapor	TWAEV	200 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)



Heavy aromatic naphtha	TWA	400 ppm	1,590 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
1,2,4-Trimethylbenzene	TWA	25 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
1,2,4-Trimethylbenzene	TWAEV	25 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
1,2,4-Trimethylbenzene	TWA	25 ppm	123 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
4,4'-Methylene bis(phenylisocyanate)	CEILING	0.01 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.005 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
4,4'-Methylene bis(phenylisocyanate)	TWAEV	0.005 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	CEV	0.02 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
4,4'-Methylene bis(phenylisocyanate)	TWA	0.005 ppm	0.051 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
Polymethylene polyphenyl isocyanate	TWA	0.005 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	CEILING	0.01 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.005 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	CEILING	0.01 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97,



				as amended) (07 2007)
Polymethylene	TWAEV	0.005 ppm		Canada. Ontario OELs. (Control of
polyphenyl isocyanate				Exposure to Biological or Chemical
	CEV	0.02 ppm		Agents) (11 2010) Canada. Ontario OELs. (Control of
	CEV	0.02 ppm		Exposure to Biological or Chemical
				Agents) (11 2010)
Polymethylene	TWA	0.005 ppm	0.051	Canada. Quebec OELs. (Ministry of
polyphenyl isocyanate			mg/m3	Labor - Regulation Respecting the
				Quality of the Work Environment) (12 2008)
1,3,5-Trimethylbenzene	TWA	25 ppm		Canada. British Columbia OELs.
				(Occupational Exposure Limits for
				Chemical Substances, Occupational Health and Safety Regulation 296/97,
				as amended) (07 2007)
1,3,5-Trimethylbenzene	TWAEV	25 ppm		Canada. Ontario OELs. (Control of
•				Exposure to Biological or Chemical
				Agents) (11 2010)
1,3,5-Trimethylbenzene	TWA	25 ppm	123	Canada. Quebec OELs. (Ministry of
			mg/m3	Labor - Regulation Respecting the Quality of the Work Environment) (12
				2008)
Crystalline Silica	TWA		0.025	Canada. British Columbia OELs.
(Quartz)/ Silica Sand -			mg/m3	(Occupational Exposure Limits for
Respirable fraction.				Chemical Substances, Occupational
				Health and Safety Regulation 296/97, as amended) (07 2007)
Crystalline Silica	TWAEV		0.10	Canada. Ontario OELs. (Control of
(Quartz)/ Silica Sand -			mg/m3	Exposure to Biological or Chemical
Respirable.	T) A / A		2.4	Agents) (11 2010)
Crystalline Silica (Quartz)/ Silica Sand -	TWA	().1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the
Respirable dust.				Quality of the Work Environment) (12
				2008)

Appropriate Engineering Controls

Mechanical ventilation or local exhaust ventilation may be required. Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of dust.

Individual protection measures, such as personal protective equipment

General information:	Use personal protective equipment as required.	
Eye/face protection:	Wear goggles/face shield.	
Skin Protection Hand Protection:	Use suitable protective gloves if risk of skin contact.	
Other:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.	



Respiratory Protection:	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.

9. Physical and chemical properties

Appearance	
Physical state:	solid
Form:	Paste
Color:	Gray
Odor:	Mild
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	99 °C 210 °F(ISO 3679 (seta closed))
Evaporation rate:	Slower than n-Butyl Acetate
Flammability (solid, gas):	No
Upper/lower limit on flammability or explose	sive limits
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Relative density:	1.16
Solubility(ies)	
Solubility in water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
10 Stability and reactivity	

10. Stability and reactivity

Reactivity:

No data available.



Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	No data available.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	Alcohols. Amines. Strong acids. Avoid contact with oxidizing agents (e.g. nitric acid, peroxides and chromates). Strong bases. Water, moisture.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.
Inhalation:	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Causes mild skin irritation. May cause an allergic skin reaction.
Eye contact:	Eye contact is possible and should be avoided.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	ATEmix: 11,435.4 mg/kg
Dermal Product:	ATEmix: 21,029.43 mg/kg
Inhalation Product:	No data available.
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.
Specified substance(s): Titanium dioxide	in vivo (Rabbit): Experimental result, Supporting study



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	Heavy aromatic naphtha	in vivo (Rabbit): Experimental result, Key study
	Aromatic petroleum distillates	in vivo (Rabbit): Experimental result, Key study
	1,2,4-Trimethylbenzene	in vivo (Rabbit): Read-across from supporting substance (structural analogue or surrogate), Key study
	4,4'-Methylene bis(phenylisocyanate)	in vivo (Rabbit): Read-across based on grouping of substances (category approach), Key study
	Aluminum oxide	in vivo (Rabbit): Experimental result, Key study
	1,3,5-Trimethylbenzene	in vivo (Rabbit): Experimental result, Key study
Serious	s Eye Damage/Eye Irritati	on
	roduct:	No data available.
Р		
Р	roduct: pecified substance(s):	No data available.
Р	roduct: pecified substance(s): Titanium dioxide Heavy aromatic	No data available. in vivo (Rabbit, 24 hrs): Not irritating
Р	roduct: pecified substance(s): Titanium dioxide Heavy aromatic naphtha Aromatic petroleum	No data available. in vivo (Rabbit, 24 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating
Р	pecified substance(s): Titanium dioxide Heavy aromatic naphtha Aromatic petroleum distillates	No data available. in vivo (Rabbit, 24 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating
Р	Product: pecified substance(s): Titanium dioxide Heavy aromatic naphtha Aromatic petroleum distillates 1,2,4-Trimethylbenzene 4,4'-Methylene	No data available. in vivo (Rabbit, 24 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 30 min): Not irritating
P S Respira	Product: Decified substance(s): Titanium dioxide Heavy aromatic naphtha Aromatic petroleum distillates 1,2,4-Trimethylbenzene 4,4'-Methylene bis(phenylisocyanate)	No data available. in vivo (Rabbit, 24 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 30 min): Not irritating in vivo (Rabbit, 24 - 72 hrs): Not irritating in vivo (Rabbit, 24 hrs): Not irritating



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IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Titanium dioxide Overall evaluation: Possibly carcinogenic to humans.

Crystalline Silica Overall evaluation: Carcinogenic to humans. (Quartz)/ Silica Sand

US. National Toxicology Program (NTP) Report on Carcinogens: Crystalline Silica Known To Be Human Carcinogen. (Quartz)/ Silica Sand

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified

Germ Cell Mutagenicity

In vitro Product:	No data available.
In vivo Product:	No data available.
Reproductive toxicity Product:	No data available.
Specific Target Organ Toxicit Product:	t y - Single Exposure No data available.
Specific Target Organ Toxicit Product:	ty - Repeated Exposure No data available.
Aspiration Hazard Product:	No data available.
Other effects:	No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish Product:

No data available.

Specified substance(s):



1,2,4-Trimethylbenzene	LC 50 (Fathead minnow (Pimephales promelas), 96 h): 7.19 - 8.28 mg/l Mortality
1,3,5-Trimethylbenzene	LC 50 (Goldfish (Carassius auratus), 96 h): 9.89 - 15.05 mg/l Mortality
Aquatic Invertebrates Product:	No data available.
Specified substance(s): 1,2,4-Trimethylbenzene	LC 50 (Scud (Elasmopus pectinicrus), 24 h): 4.89 - 5.62 mg/l Mortality
1,3,5-Trimethylbenzene	EC 50 (Water flea (Daphnia magna), 24 h): 50 mg/l Intoxication
Chronic hazards to the aquation	c environment:
Fish Product:	No data available.
Specified substance(s): Titanium dioxide	ED 0 (Phoxinus phoxinus, 30 d): >= 1,000 mg/l Experimental result, Supporting study LC 10 (Oncorhynchus mykiss, 28 d): 0.981 mg/l Read-across from supporting substance (structural analogue or surrogate), Supporting study LC 50 (Oncorhynchus mykiss, 28 d): 7.31 mg/l Read-across from supporting substance (structural analogue or surrogate), Supporting study LC 1 (Oncorhynchus mykiss, 28 d): 0.191 mg/l Read-across from supporting substance (structural analogue or surrogate), Supporting study LC 1 (Oncorhynchus mykiss, 28 d): 0.191 mg/l Read-across from supporting substance (structural analogue or surrogate), Supporting study LC 0 (Coregonus autumnalis migratorius G., 30 d): 3 mg/l Experimental result, Supporting study
Heavy aromatic naphtha	NOAEL (Oncorhynchus mykiss, 28 d): 0.098 mg/l QSAR QSAR, Key study
Aromatic petroleum distillates	LL 50 (Pimephales promelas, 14 d): 5.2 mg/l Experimental result, Supporting study EC 50 (Daphnia magna, 21 d): 10 mg/l Other, Key study NOAEL (Pimephales promelas, 14 d): 2.6 mg/l Experimental result, Supporting study NOAEL (Daphnia magna, 21 d): 2.6 mg/l Other, Key study
Aluminum oxide	NOAEL (Pimephales promelas, 28 d): 4.7 mg/l Experimental result, Weight of Evidence study IC 25 (Pimephales promelas, 7 d): 11.59 mg/l Experimental result, Weight of Evidence study LOAEL (Salvelinus fontinalis, 60 d): 0.35 mg/l Experimental result, Weight of Evidence study NOAEL (Pimephales promelas, 7 d): 0.4 mg/l Read-across based on grouping of substances (category approach), Weight of Evidence study NOAEL (Pimephales promelas, 7 d): >= 0.831 mg/l Experimental result, Weight of Evidence study
Aquatic Invertebrates Product:	No data available.
Toxicity to Aquatic Plants Product:	No data available.



Persistence and Degradability	
Biodegradation Product:	No data available.
BOD/COD Ratio Product:	No data available.
Bioaccumulative Potential Bioconcentration Factor (BC Product:	CF) No data available.
Partition Coefficient n-octan Product:	ol / water (log Kow) No data available.
Mobility in Soil:	No data available.
Other Adverse Effects:	Toxic to aquatic organisms.
13. Disposal considerations	
Disposal instructions:	Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Contaminated Packaging:	No data available.
14. Transport information	
TDG:	
Not Regulated	

CFR / DOT:

Not Regulated

IMDG:

Not Regulated

15. Regulatory information

US Federal Regulations



TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Chemical Identity	Reportable quantity	
P-chlorobenzotrifluoride	De minimis concentration:	1.0% One-Time Export Notification only.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity	Reportable quantity
4,4'-Methylene	5000 lbs.
bis(phenylisocyanate)	
Polymethylene	5000 lbs.
polyphenyl isocyanate	
2,4-Toluene diisocyanate	100 lbs.
Cumene	5000 lbs.
Xylene	100 lbs.
Toluene-2,6-Diisocyanate	100 lbs.
Ethylbenzene	1000 lbs.
Chromium	5000 lbs.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Delayed (Chronic) Health Hazard Immediate (Acute) Health Hazards

SARA 302 Extremely Hazardous Substance

	<u>Reportable</u>	
Chemical Identity	quantity	Threshold Planning Quantity
2,4-Toluene diisocyanate	100 lbs.	500 lbs.
Toluene-2,6-Diisocyanate	100 lbs.	100 lbs.

SARA 304 Emergency Release Notification Chemical Identity Reportable quantity

Chemical Identity	Reportable qua
Diisodecyl phthalate	
4,4'-Methylene	5000 lbs.
bis(phenylisocyanate)	
Polymethylene	5000 lbs.
polyphenyl isocyanate	
2,4-Toluene diisocyanate	100 lbs.
Cumene	5000 lbs.
Xylene	100 lbs.
Toluene-2,6-Diisocyanate	100 lbs.
Ethylbenzene	1000 lbs.
Chromium	5000 lbs.



SARA 311/312 Hazardous Chemical

Chemical Identity	Threshold Planning Quantity
2,4-Toluene diisocyanate	500lbs
Toluene-2,6-Diisocyanate	100lbs
Calcium Carbonate	500 lbs
(Limestone)	
Titanium dioxide	500 lbs
Polyethylene	500 lbs
Heavy aromatic naphtha	500 lbs
Aromatic petroleum	500 lbs
distillates	
1,2,4-Trimethylbenzene	500 lbs
4,4'-Methylene	500 lbs
bis(phenylisocyanate)	
Aluminum oxide	500 lbs
Polymethylene polyphenyl	500 lbs
isocyanate	
1,3,5-Trimethylbenzene	500 lbs
Crystalline Silica (Quartz)/	500 lbs
Silica Sand	

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

Chemical Identity	Reportable quantity
Xylene	100 lbs.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

Chemical Identity

Reportable quantity

2,4-Toluene diisocyanate	10000 lbs
Toluene-2,6-Diisocyanate	10000 lbs

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

Calcium Carbonate (Limestone) Titanium dioxide P-chlorobenzotrifluoride Heavy aromatic naphtha Crystalline Silica (Quartz)/ Silica Sand



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US. Massachusetts RTK - Substance List

Chemical Identity

Calcium Carbonate (Limestone) Titanium dioxide Heavy aromatic naphtha Crystalline Silica (Quartz)/ Silica Sand 2,4-Toluene diisocyanate Toluene-2,6-Diisocyanate

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

Diisodecyl phthalate Calcium Carbonate (Limestone) Titanium dioxide Heavy aromatic naphtha

US. Rhode Island RTK

Chemical Identity Diisodecyl phthalate

Other Regulations:

Regulatory VOC (less water	38 g/l
and exempt solvent):	
VOC Method 310:	1.72 %

Inventory Status:

Australia AICS:

Canada DSL Inventory List:

EINECS, ELINCS or NLP:

Japan (ENCS) List:

China Inv. Existing Chemical Substances:

Korea Existing Chemicals Inv. (KECI):

Canada NDSL Inventory:

Philippines PICCS:

One or more components in this product are not listed on or exempt from the Inventory.

All components in this product are listed on or exempt from the Inventory.

One or more components in this product are not listed on or exempt from the Inventory.

One or more components in this product are not listed on or exempt from the Inventory.

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One or more components in this product are not listed on or exempt from the Inventory.

One or more components in this product are not listed on or exempt from the Inventory.



US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.

16.Other information, including date of preparation or last revision

Revision Date:	03/30/2016
Version #:	1.0
Further Information:	No data available.
Disclaimer:	For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.







Safety Data Sheet

	Manufacturer: WD-40 Company	
Product Name: WD-40 Multi-Use Product Aerosol	Address: 1061 Cudahy Place (92110)	
NOT FOR SALE IN CALIFORNIA	P.O. Box 80607	
	San Diego, California, USA	
Product Use: Lubricant, Penetrant, Drives Out	92138 –0607	
Moisture, Removes and Protects Surfaces From	Telephone:	
Corrosion	Emergency only: 1-888-324-7596 (PROSAR)	
	Information: 1-888-324-7596	
Restrictions on Use: None identified	Chemical Spills: 1-800-424-9300 (Chemtrec)	
	1-703-527-3887 (International Calls)	
SDS Date Of Preparation: 07/20/2014		

2 – Hazards Identification

Hazcom 2012/GHS Classification: Flammable Aerosol Category 1 Gas Under Pressure: Compressed Gas Aspiration Toxicity Category 1

Note: This product is a consumer product and is labeled in accordance with the US Consumer Product Safety Commission regulations which take precedence over OSHA Hazard Communication labeling. The actual container label will not include the label elements below. The labeling below applies to industrial/professional products.



Dispose of contents and container in accordance with local and national regulations.

3 - Composition/Information on Ingredients

	Ingredient	CAS #	Weight Percent	US Hazcom 2012/ GHS Classification
Aliphatic	: Hydrocarbon	64742-47-8	45-50	Flammable Liquid Category 3

			Aspiration Toxicity Category 1
Petroleum Base Oil	64742-56-9	<25	Not Hazardous
	64742-65-0		
	64742-53-6		
	64742-54-7		
	64742-71-8		
LVP Aliphatic Hydrocarbon	64742-47-8	12-18	Aspiration Toxicity Category 1
Carbon Dioxide	124-38-9	2-3	Simple Asphyxiant
			Gas Under Pressure,
			Compressed Gas
Non-Hazardous Ingredients	Mixture	<10	Not Hazardous

Note: The exact percentages are a trade secret.

4 – First Aid Measures

Ingestion (Swallowed): Aspiration Hazard. DO NOT induce vomiting. Call physician, poison control center or the WD-40 Safety Hotline at 1-888-324-7596 immediately.

Eye Contact: Flush thoroughly with water. Remove contact lenses if present after the first 5 minutes and continue flushing for several more minutes. Get medical attention if irritation persists.

Skin Contact: Wash with soap and water. If irritation develops and persists, get medical attention.

Inhalation (Breathing): If irritation is experienced, move to fresh air. Get medical attention if irritation or other symptoms develop and persist.

Signs and Symptoms of Exposure: May cause eye and respiratory irritation. Inhalation may cause coughing, headache and dizziness. Skin contact may cause drying of the skin.

Indication of Immediate Medical Attention/Special Treatment Needed: Immediate medical attention is needed for ingestion.

5 – Fire Fighting Measures

Suitable (and unsuitable) Extinguishing Media: Use water fog, dry chemical, carbon dioxide or foam. Do not use water jet or flooding amounts of water. Burning product will float on the surface and spread fire. Specific Hazards Arising from the Chemical: Contents under pressure. Keep away from ignition sources and open flames. Exposure of containers to extreme heat and flames can cause them to rupture often with violent force. Vapors are heavier than air and may travel along surfaces to remote ignition sources and flash back. Combustion will produce oxides of carbon and hydrocarbons.

Special Protective Equipment and Precautions for Fire-Fighters: Firefighters should always wear positive pressure self-contained breathing apparatus and full protective clothing. Cool fire-exposed containers with water. Use shielding to protect against bursting containers.

6 – Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate protective clothing (see Section 8). Eliminate all sources of ignition and ventilate area.

Methods and Materials for Containment/Cleanup: Leaking cans should be placed in a plastic bag or open pail until the pressure has dissipated. Contain and collect liquid with an inert absorbent and place in a container for disposal. Clean spill area thoroughly. Report spills to authorities as required.

7 – Handling and Storage

Precautions for Safe Handling: Avoid contact with eyes. Avoid prolonged contact with skin. Avoid breathing vapors or aerosols. Use only with adequate ventilation. Keep away from heat, sparks, pilot lights, hot surfaces and open flames. Unplug electrical tools, motors and appliances before spraying or bringing the can near any source of electricity. Electricity can burn a hole in the can and cause contents to burst into flames. To avoid serious burn injury, do not let the can touch battery terminals, electrical connections on motors or appliances or any other source of electricity. Wash thoroughly with soap and water after handling. Keep containers closed when not in use. Keep out of the reach of children. Do not puncture, crush or incinerate containers, even when empty.

Conditions for Safe Storage: Store in a cool, well-ventilated area, away from incompatible materials Do not store above 120°F or in direct sunlight. U.F.C (NFPA 30B) Level 3 Aerosol. Store away from oxidizers.

8 – Exposure Controls/Personal Protection

Chemical	Occupational Exposure Limits
Aliphatic Hydrocarbon	1200 mg/m3 TWA (manufacturer recommended)
Petroleum Base Oil	5 mg/m3 TWA, 10 mg/m3 STEL ACGIH TLV 5 mg/m3 TWA OSHA PEL
LVP Aliphatic Hydrocarbon	1200 mg/m3 TWA (manufacturer recommended)
Carbon Dioxide	5000 ppm TWA (OSHA/ACGIH), 30,000 ppm STEL (ACGIH)
Non-Hazardous Ingredients	None Established

The Following Controls are Recommended for Normal Consumer Use of this Product Appropriate Engineering Controls: Use in a well-ventilated area.

Personal Protection:

Eye Protection: Avoid eye contact. Always spray away from your face.

Skin Protection: Avoid prolonged skin contact. Chemical resistant gloves recommended for operations where skin contact is likely.

Respiratory Protection: None needed for normal use with adequate ventilation.

For Bulk Processing or Workplace Use the Following Controls are Recommended

Appropriate Engineering Controls: Use adequate general and local exhaust ventilation to maintain exposure levels below that occupational exposure limits.

Personal Protection:

Eye Protection: Safety goggles recommended where eye contact is possible.

Skin Protection: Wear chemical resistant gloves.

Respiratory Protection: None required if ventilation is adequate. If the occupational exposure limits are exceeded, wear a NIOSH approved respirator. Respirator selection and use should be based on contaminant type, form and concentration. Follow OSHA 1910.134, ANSI Z88.2 and good Industrial Hygiene practice. **Work/Hygiene Practices:** Wash with soap and water after handling.

Appearance:	Light amber liquid	Flammable Limits:	LEL: 0.6% UEL: 8%
		(Solvent Portion)	
Odor:	Mild petroleum odor	Vapor Pressure:	95-115 PSI @ 70°F
Odor Threshold:	Not established	Vapor Density:	Greater than 1 (air=1)
pH:	Not Applicable	Relative Density:	0.8 – 0.82 @ 60°F
Melting/Freezing Point	Not established	Solubilities:	Insoluble in water
Boiling Point/Range:	361 - 369°F (183 -	Partition Coefficient; n-	Not established
	187°C)	octanol/water:	
Flash Point:	122°F (49°C) Tag Closed	Autoignition	Not established
	Cup (concentrate)	Temperature:	
Evaporation Rate:	Not established	Decomposition	Not established
		Temperature:	
Flammability (solid, gas)	Flammable Aerosol	Viscosity:	2.79-2.96 cSt @ 100°F
VOC:	412 grams/liter (49.5%)	Pour Point:	-63°C (-81.4°F) ASTM
			D-97

9 – Physical and Chemical Properties

10 – Stability and Reactivity

Reactivity: Not reactive under normal conditions **Chemical Stability:** Stable **Possibility of Hazardous Reactions:** May react with strong oxidizers generating heat. **Conditions to Avoid:** Avoid heat, sparks, flames and other sources of ignition. Do not puncture or incinerate containers.

Incompatible Materials: Strong oxidizing agents.

Hazardous Decomposition Products: Carbon monoxide and carbon dioxide.

11 – Toxicological Information

Symptoms of Overexposure:

Inhalation: High concentrations may cause nasal and respiratory irritation and central nervous system effects such as headache, dizziness and nausea. Intentional abuse may be harmful or fatal.

Skin Contact: Prolonged and/or repeated contact may produce mild irritation and defatting with possible dermatitis.

Eye Contact: Contact may be irritating to eyes. May cause redness and tearing.

Ingestion: This product has low oral toxicity. Swallowing may cause gastrointestinal irritation, nausea, vomiting and diarrhea. This product is an aspiration hazard. If swallowed, can enter the lungs and may cause

chemical pneumonitis, severe lung damage and death.

Chronic Effects: None expected.

Carcinogen Status: None of the components are listed as a carcinogen or suspect carcinogen by IARC, NTP, ACGIH or OSHA.

Reproductive Toxicity: None of the components is considered a reproductive hazard.

Numerical Measures of Toxicity:

The oral toxicity of this product is estimated to be greater than 5,000 mg/kg and the dermal toxicity greater than 2,000 mg/kg based on an assessment of the ingredients. This product is not classified as toxic by established criteria. It is an aspiration hazard.

12 – Ecological Information

Ecotoxicity: No specific aquatic toxicity data is currently available, however components of this product are not expected to be harmful to aquatic organisms

Persistence and Degradability: Component are readily biodegradable.

Bioaccumulative Potential: Bioaccumulation is not expected based on an assessment of the ingredients. **Mobility in Soil:** No data available

Other Adverse Effects: None known

13 - Disposal Considerations

If this product becomes a waste, it would be expected to meet the criteria of a RCRA ignitable hazardous waste (D001). However, it is the responsibility of the generator to determine at the time of disposal the proper classification and method of disposal. Do not puncture or incinerate containers, even empty. Dispose in accordance with federal, state, and local regulations.

14 – Transportation Information_

DOT Surface Shipping Description:

UN1950, Aerosols, 2.1 Ltd. Qty (Note: Shipping Papers are not required for Limited Quantities unless transported by air or vessel – each package must be marked with the Limited Quantity Mark) IMDG Shipping Description: Un1950, Aerosols, 2.1, LTD QTY

ICAO Shipping Description: UN1950, Aerosols, flammable, 2.1 NOTE: WD-40 does not test aerosol cans to assure that they meet the pressure and other requirements for transport by air. We do not recommend that our aerosol products be transported by air.

15 – Regulatory Information

U.S. Federal Regulations:

CERCLA 103 Reportable Quantity: This product is not subject to CERCLA reporting requirements, however, oil spills are reportable to the National Response Center under the Clean Water Act and many

states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA TITLE III:

Hazard Category For Section 311/312: Acute Health, Fire Hazard, Sudden Release of Pressure **Section 313 Toxic Chemicals**: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements: None

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on the TSCA inventory.

VOC Regulations: This product complies with the consumer product VOC limits of the US EPA and states adopting the OTC VOC rules but does not comply with CARB.

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65): This product does not contain chemicals regulated under California Proposition 65.

Canadian Environmental Protection Act: One of the components is listed on the NDSL. All of the other ingredients are listed on the Canadian Domestic Substances List or exempt from notification.

Canadian WHMIS Classification: Class A (Compressed gas), Class B-5 (Flammable Aerosol) This MSDS has been prepared according to the criteria of the Controlled Products Regulation (CPR) and the MSDS contains all of the information required by the CPR.

16 – Other Information:

HMIS Hazard Rating:

Health – 1 (slight hazard), Fire Hazard – 4 (severe hazard), Reactivity – 0 (minimal hazard)

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